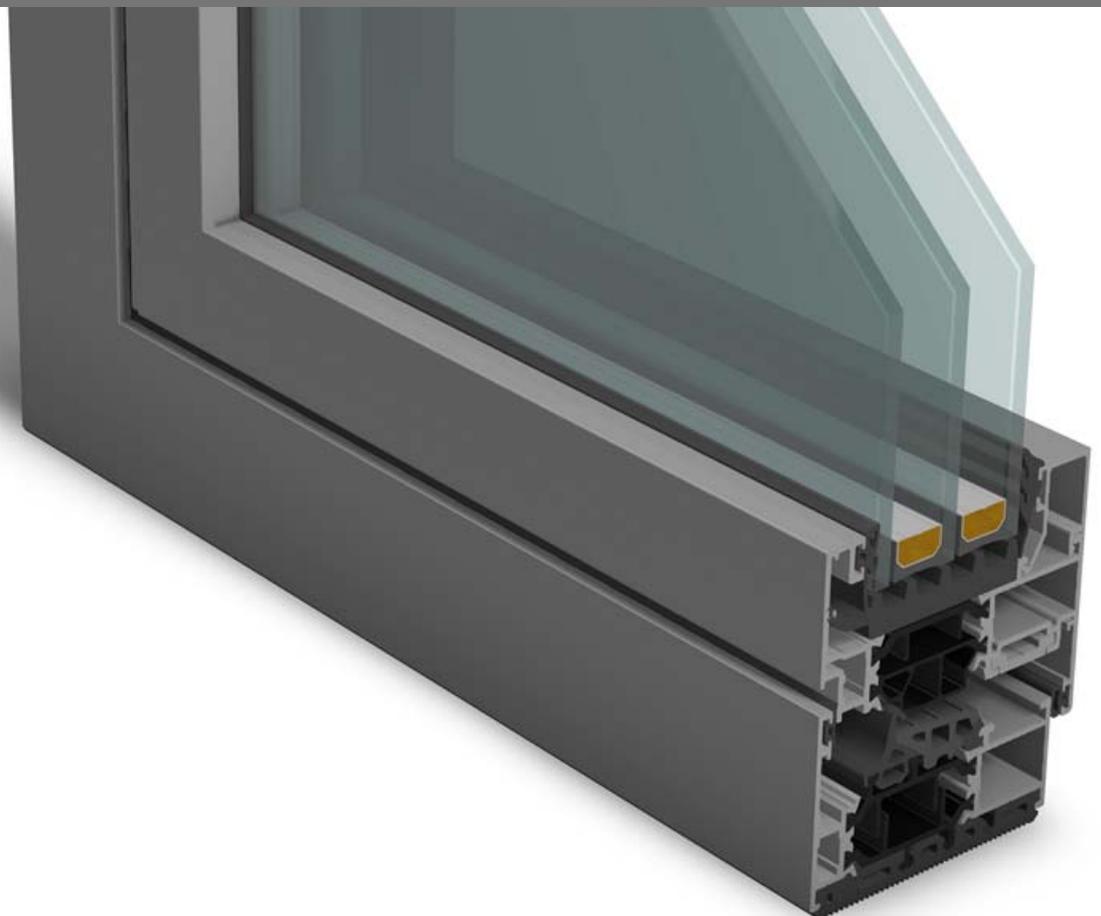


ST

sistema de batente de 71mm com corte térmico





**ST****sistema de batente de 71mm com corte térmico**

O sistema ST foi projetado para responder às necessidades de grande conforto. A combinação deste sistema com perfis termicamente melhorados com vidros seletivos duplos ou triplos proporciona altas prestações de isolamento térmico e/ou acústico, respondendo assim às maiores exigências da construção sustentável.

APRESENTAÇÃO	Oval Reta	
DIMENSÕES	Aro fixo	71mm 77mm
	Aro móvel	78mm
ENCHIMENTO	De 19 a 58mm (vidro duplo / vidro triplo)	
CORTES	45° 90°	
UNIÕES	<p>Exteriores: Com esquadros de alinhamento e aperto com piton de quebra de várias dimensões fabricados em alumínio extrudido</p> <p>Interiores: Com esquadros de aperto e bloqueio de várias dimensões fabricados em alumínio extrudido e uniões de travessa</p>	
VEDAÇÃO	Junta em E.P.D.M.	
POLIAMIDAS	Aros fixos	40mm
	Aros móveis	35mm
ABERTURAS / PESO MÁXIMO	<p>Janela de batente (int./ext. 1 2 folhas) - 150Kg/folha</p> <p>Porta (int./ext. 1 2 folhas) - 180Kg/folha</p> <p>Oscilo-batente (1 2 folhas) - 150Kg/folha</p> <p>Basculante - 70Kg/folha</p> <p>Projetante - 120Kg/folha</p> <p>Oscilo-paralela - 160Kg/folha</p> <p>Harmónio (de 3 a 7 folhas) - 80Kg/folha</p>	
ACABAMENTOS	Lacados Anodizados Bicolores	

Marcação CE

NP EN 14351-1

RESULTADOS PRELIMINARES

Janela de 2 folhas com 1,60 x 1,40m

Vidro: 66.1 + 14 + 6 + 14 + 44.1

Permeabilidade ao AR
EN 12 207:2000**Classe 4**Estanquidade à ÁGUA
EN 12 208:2000**Classe E900**Resistência ao VENTO
EN 12 210:2000**Classe C5**Coef. Transm. TÉRMICA
UNE-ISO 13947:2005**Uw = 0,89 W/m²K**

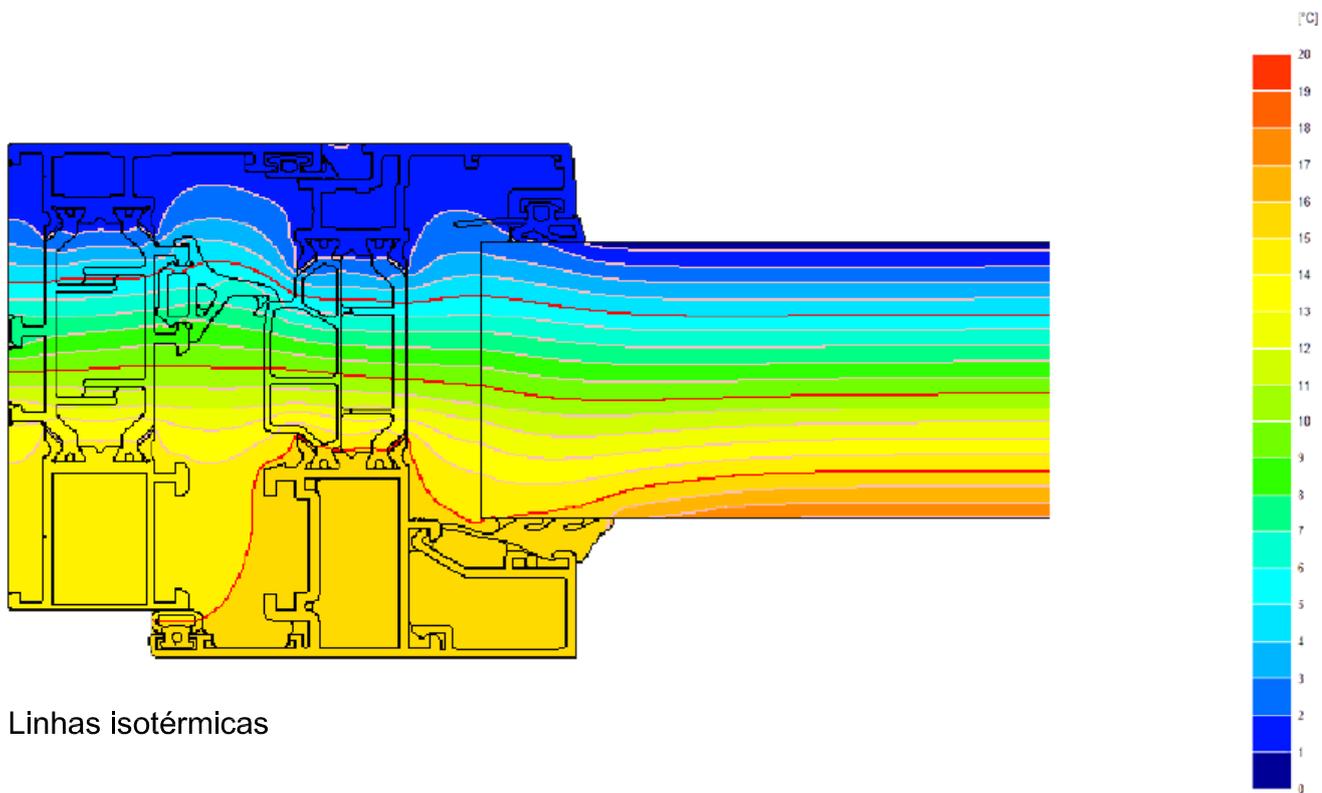
Ug = 0,6 W/m²K

Janela de 2 folhas com 1,60m x 1,40m

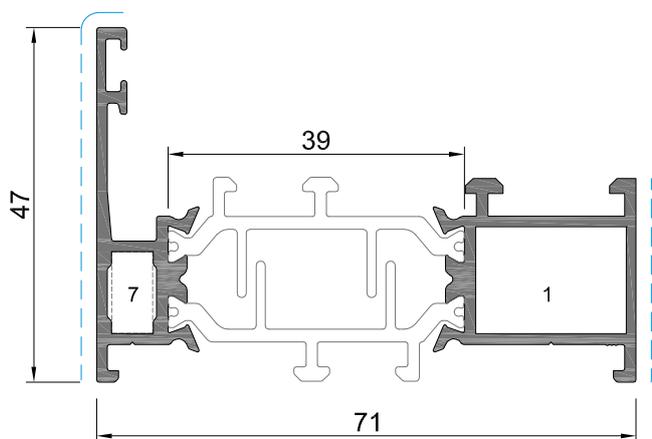
Isolamento ACÚSTICO
NP EN 14351-1:2008 - ANEXO B**Rw = 48dB**

Rw (IGU) = 51dB, vão com área ≤ 2,70m²

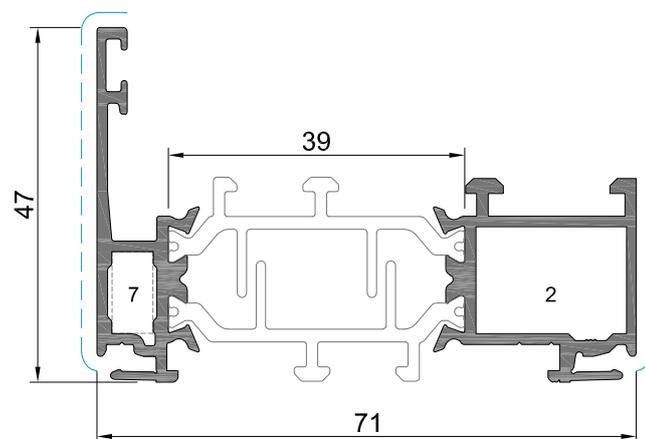
DESEMPENHO DO SISTEMA



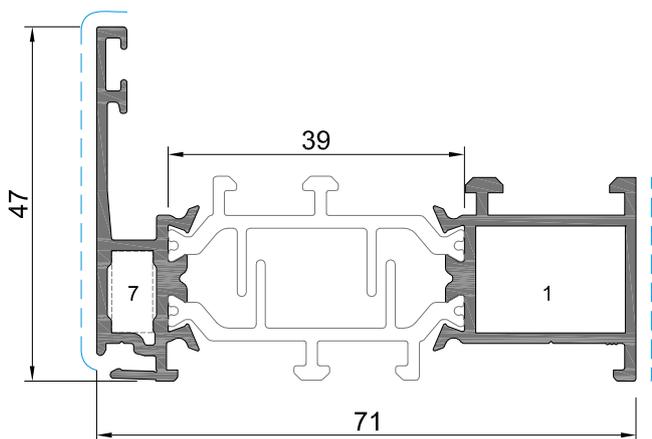
Linhas isotérmicas



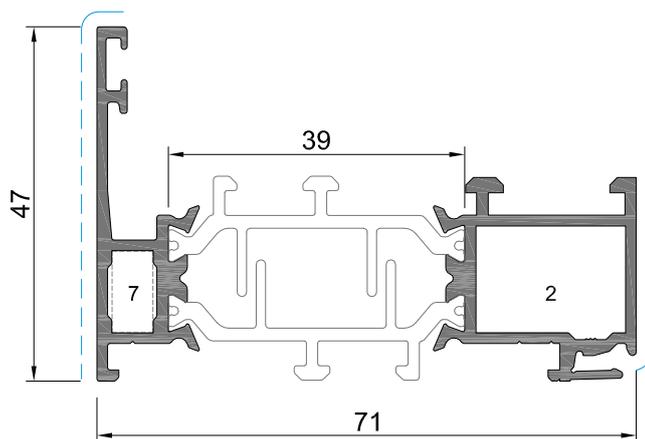
ST 01



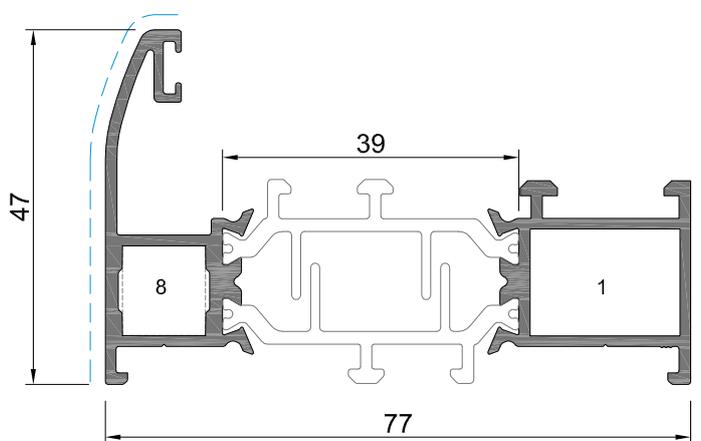
ST 51



ST 31



ST 41



ST 38

1- ESQUADRO ST Nº 1
7- CANTO CR 0018
13- ESQUADRO 18-1414-C

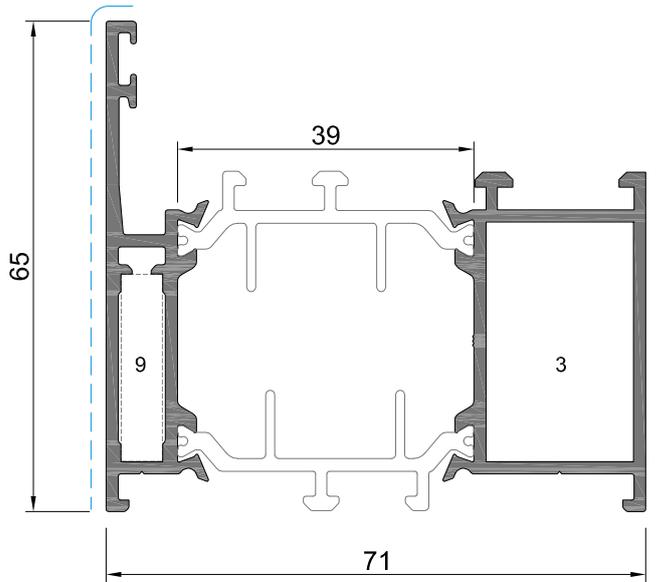
2- ESQUADRO ST Nº 2
8- ESQUADRO 18-1112-C
14- ESQUADRO 1108

3- ESQUADRO ST Nº 3
9- CANTO CR 0182

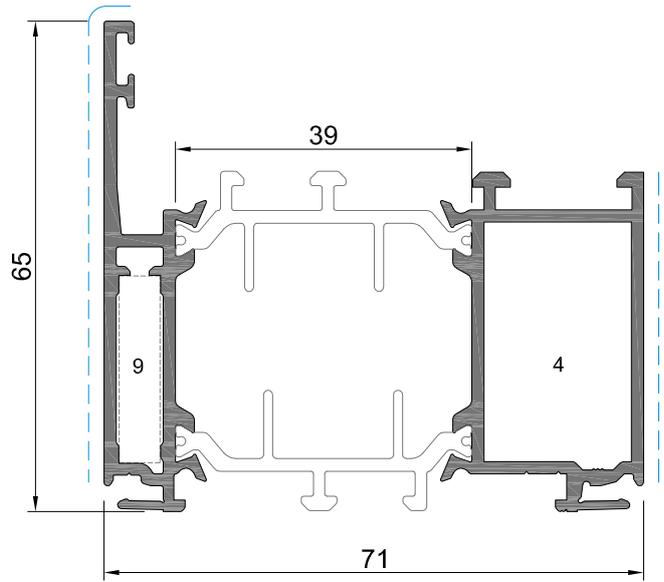
4- ESQUADRO ST Nº 4
10- ESQ. 18-1130-C

5- ESQUADRO ST Nº 5
11- ESQUADRO AT E. GR.

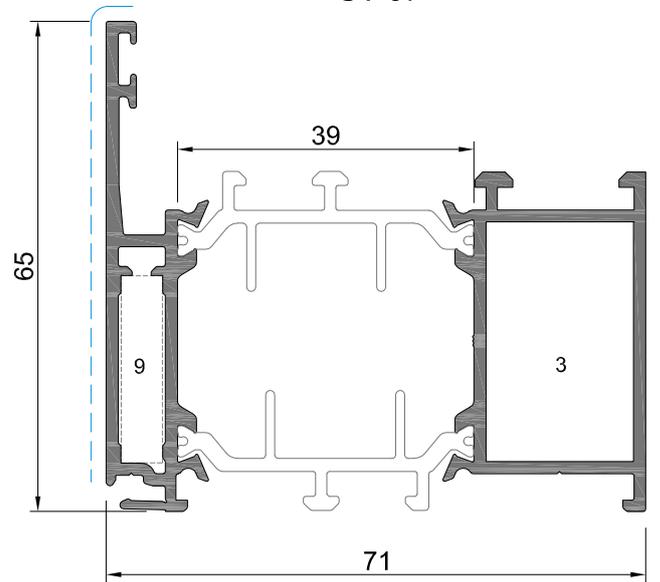
6- ESQUADRO ST Nº 6
12- ESQUADRO AT E. PEQ.



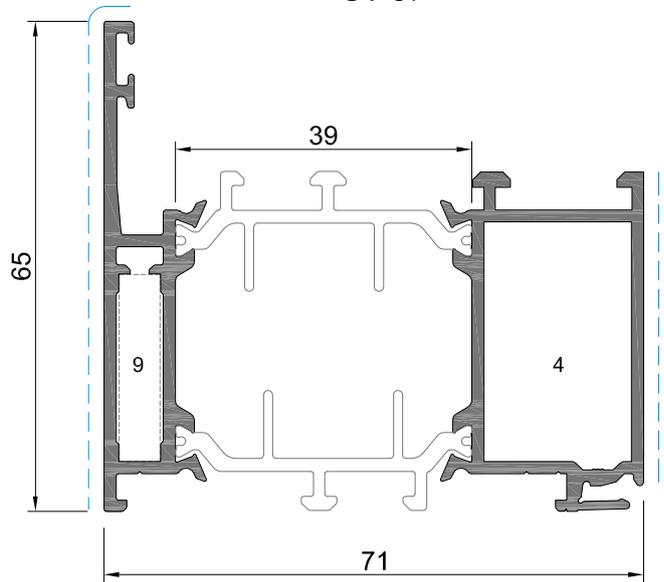
ST 07



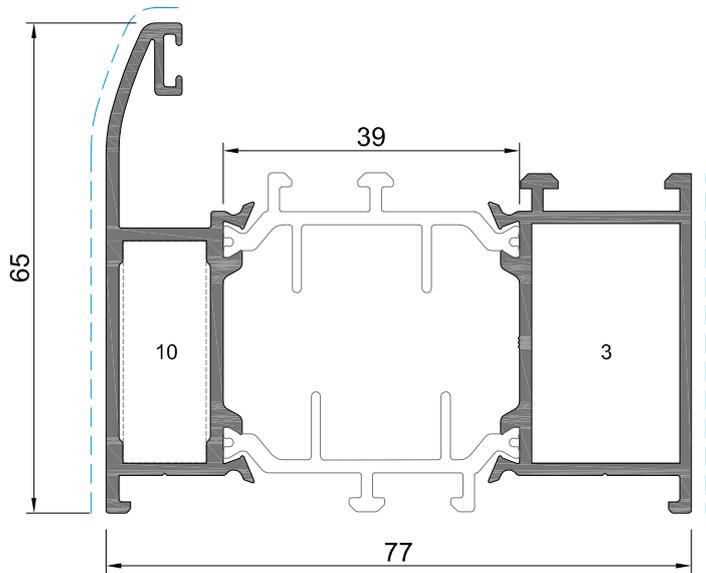
ST 57



ST 67



ST 47



ST 56

1- ESQUADRO ST Nº 1
7-CANTO CR 0018
13- ESQUADRO 18-1414-C

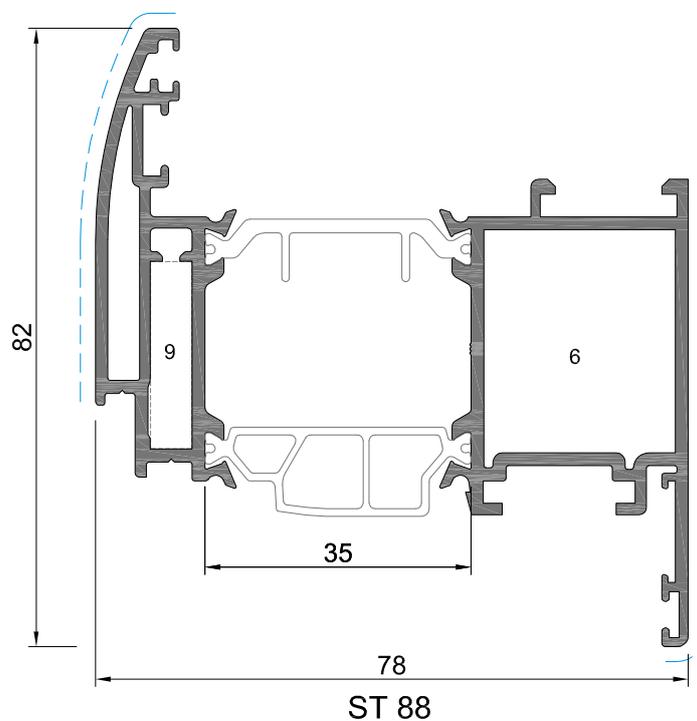
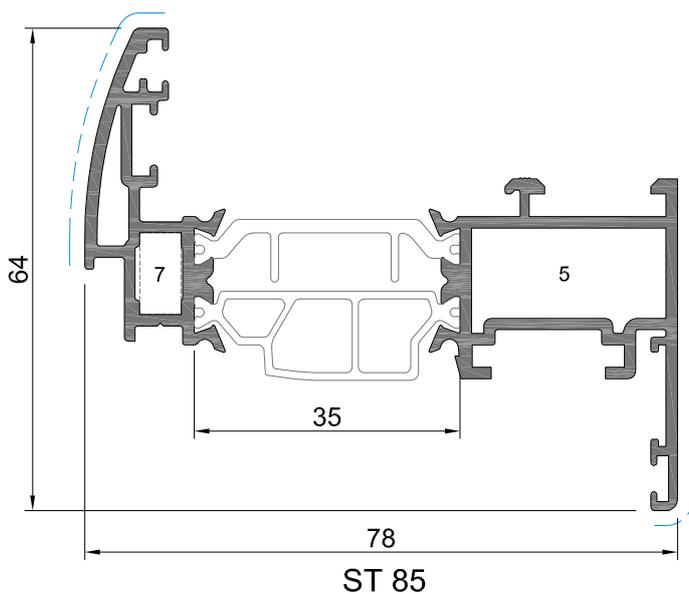
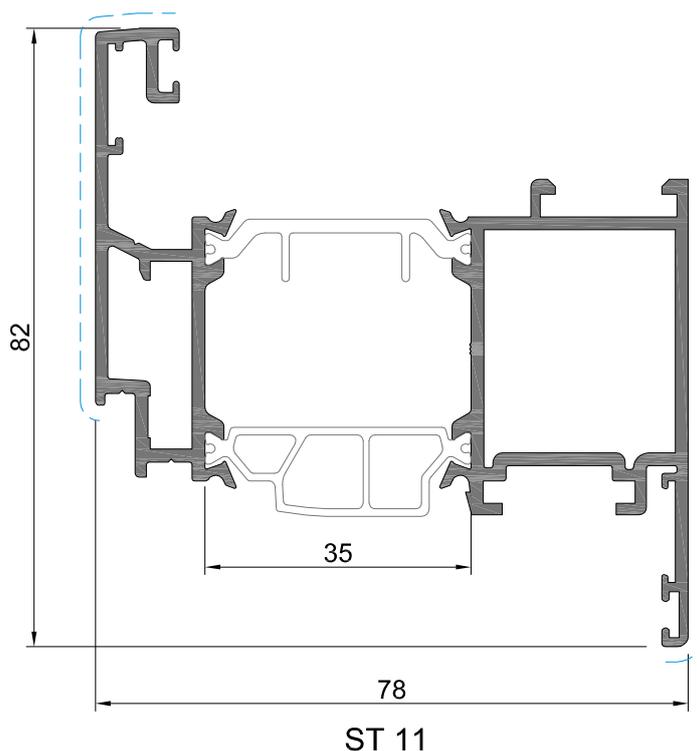
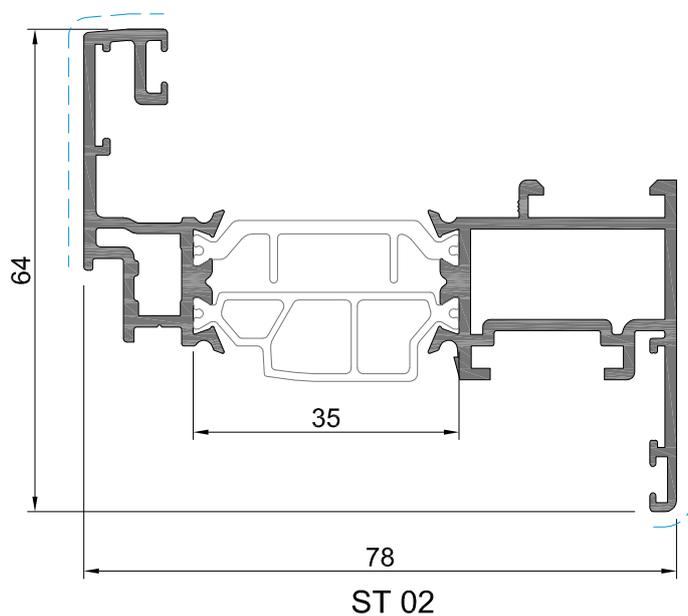
2- ESQUADRO ST Nº 2
8- ESQUADRO 18-1112-C
14- ESQUADRO 1108

3- ESQUADRO ST Nº 3
9- CANTO CR 0182

4- ESQUADRO ST Nº 4
10- ESQ. 18-1130-C

5- ESQUADRO ST Nº 5
11- ESQUADRO AT E. GR.

6- ESQUADRO ST Nº 6
12- ESQUADRO AT E. PEQ.



1- ESQUADRO ST Nº 1
7- CANTO CR 0018
13- ESQUADRO 18-1414-C

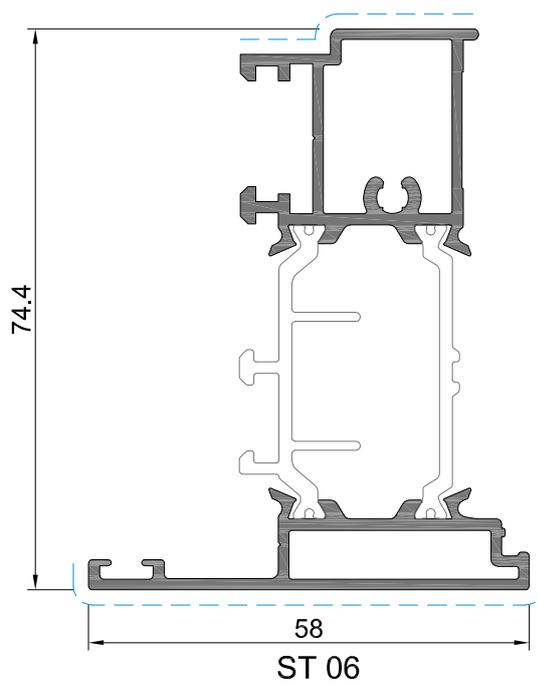
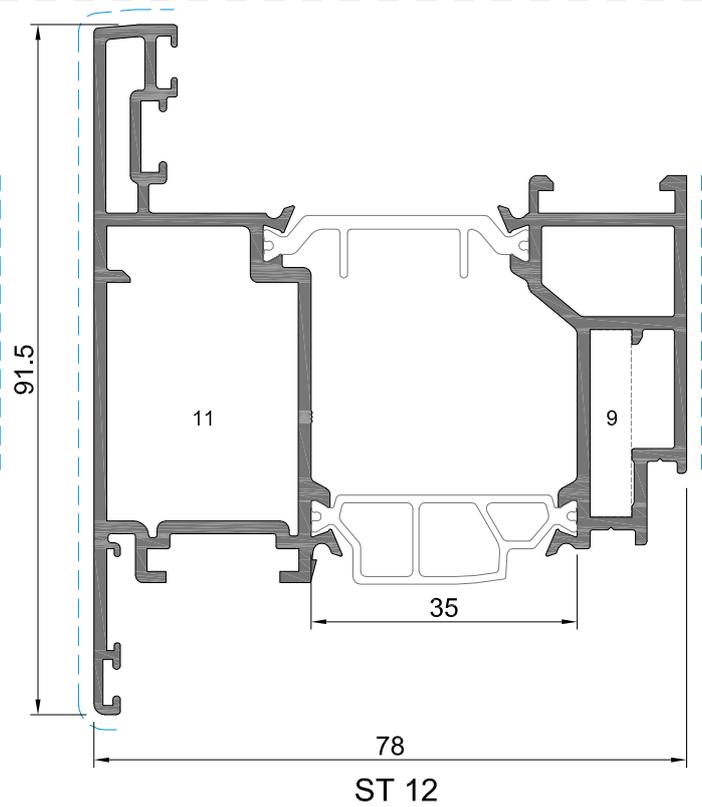
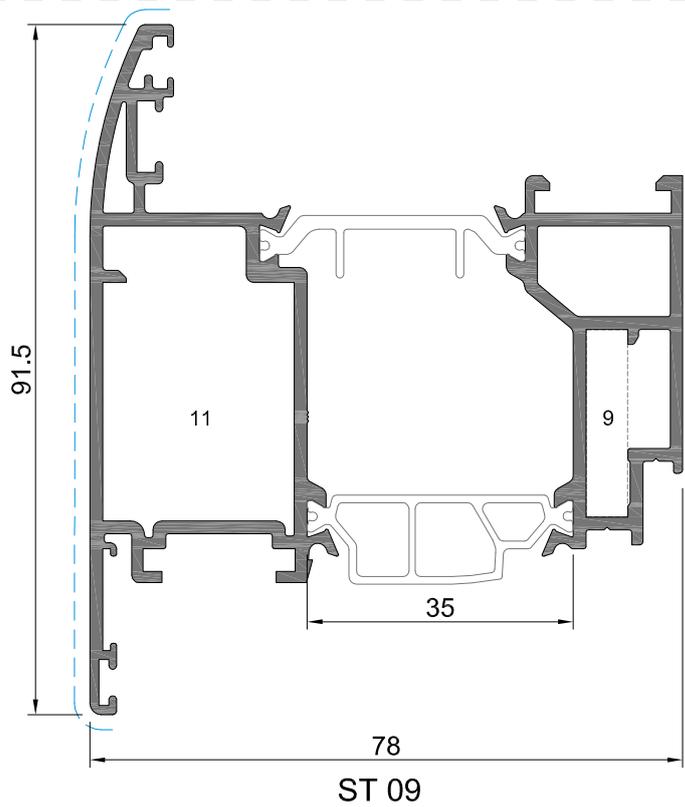
2- ESQUADRO ST Nº 2
8- ESQUADRO 18-1112-C
14- ESQUADRO 1108

3- ESQUADRO ST Nº 3
9- CANTO CR 0182

4- ESQUADRO ST Nº 4
10- ESQ. 18-1130-C

5- ESQUADRO ST Nº 5
11- ESQUADRO AT E. GR.

6- ESQUADRO ST Nº 6
12- ESQUADRO AT E. PEQ.



1- ESQUADRO ST Nº 1
7- CANTO CR 0018
13- ESQUADRO 18-1414-C

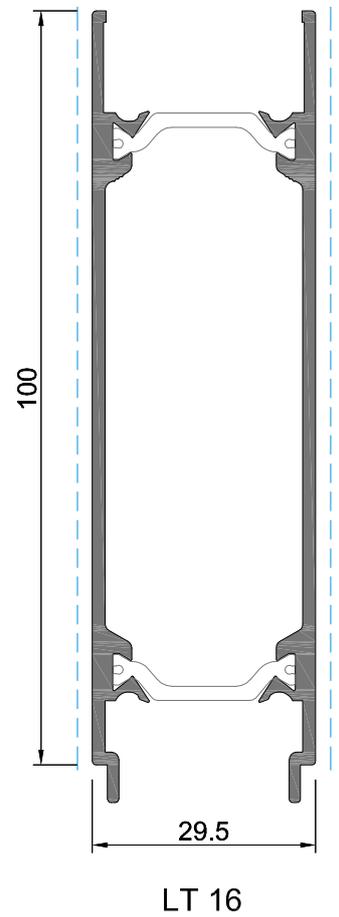
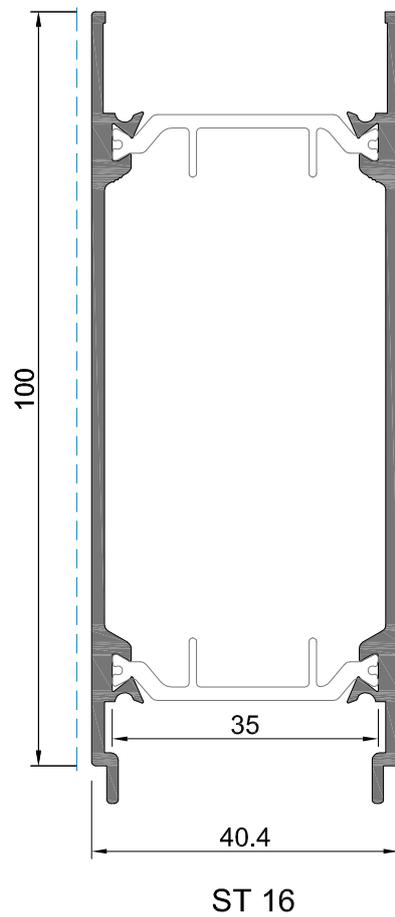
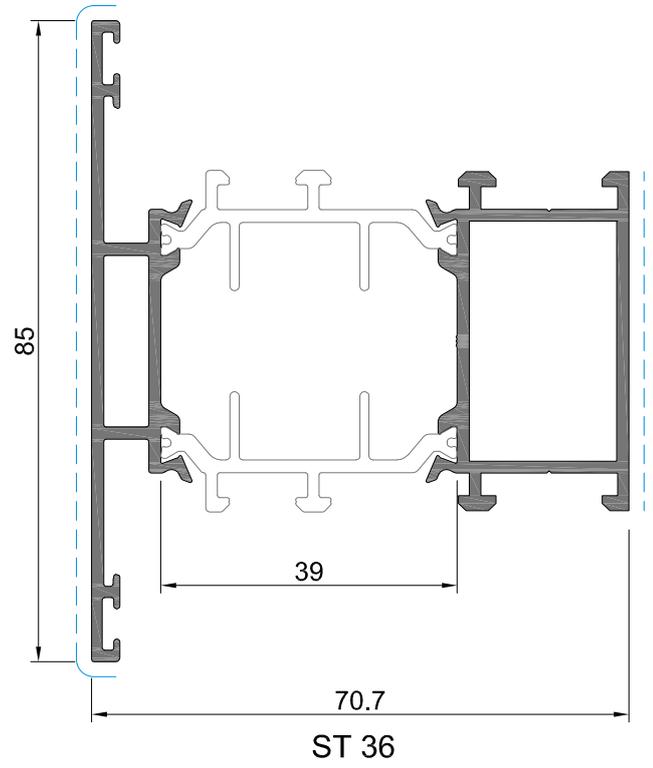
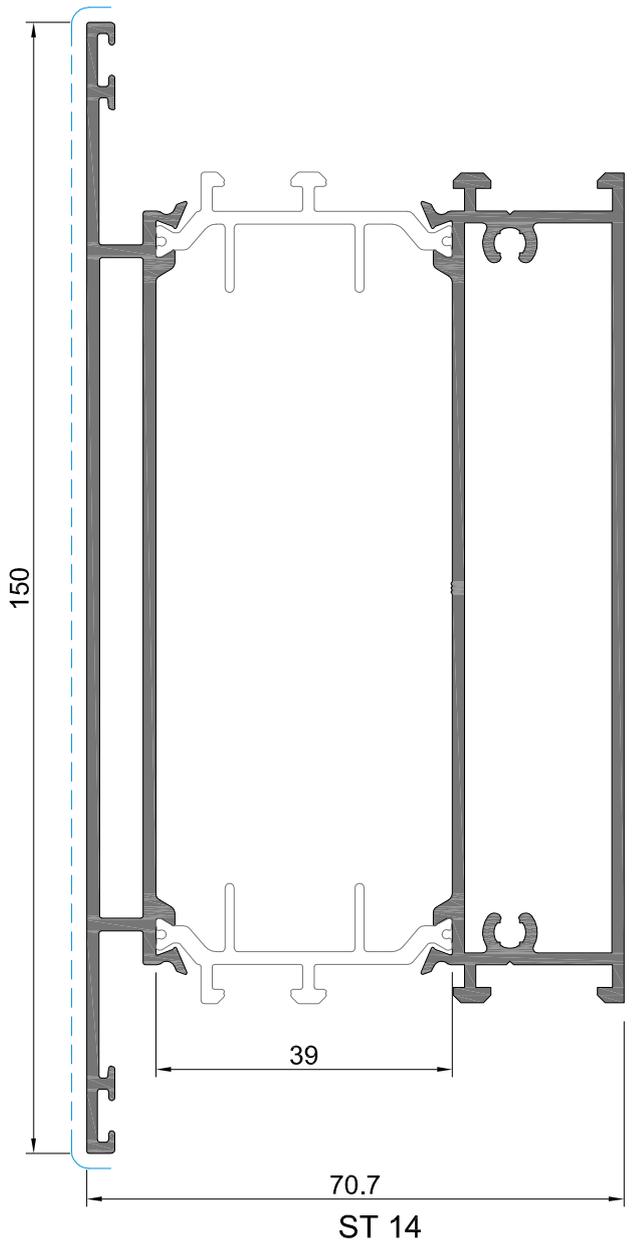
2- ESQUADRO ST Nº 2
8- ESQUADRO 18-1112-C
14- ESQUADRO 1108

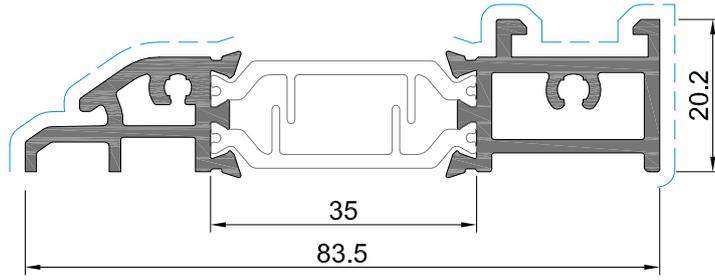
3- ESQUADRO ST Nº 3
9- CANTO CR 0182

4- ESQUADRO ST Nº 4
10- ESQ. 18-1130-C

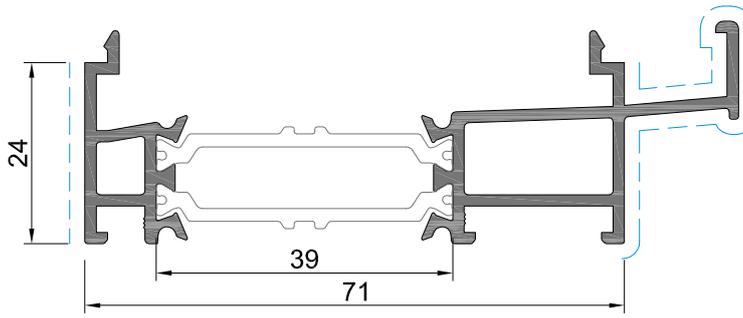
5- ESQUADRO ST Nº 5
11- ESQUADRO AT E. GR.

6- ESQUADRO ST Nº 6
12- ESQUADRO AT E. PEQ.

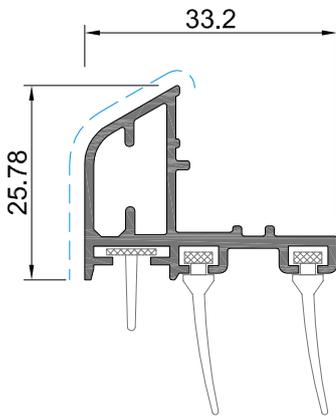




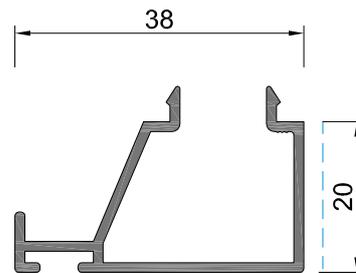
ST 49



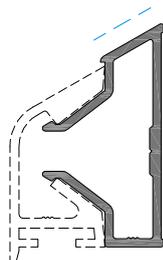
ST 27



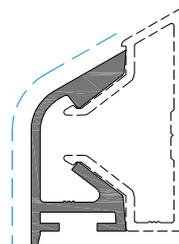
IT 32



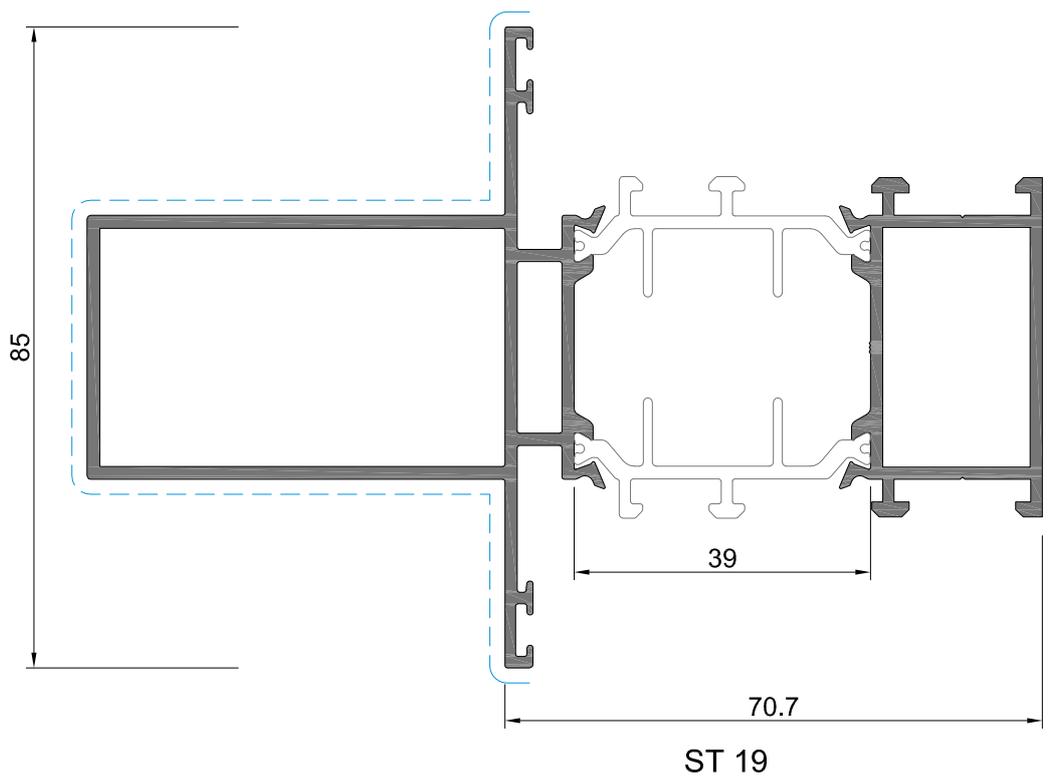
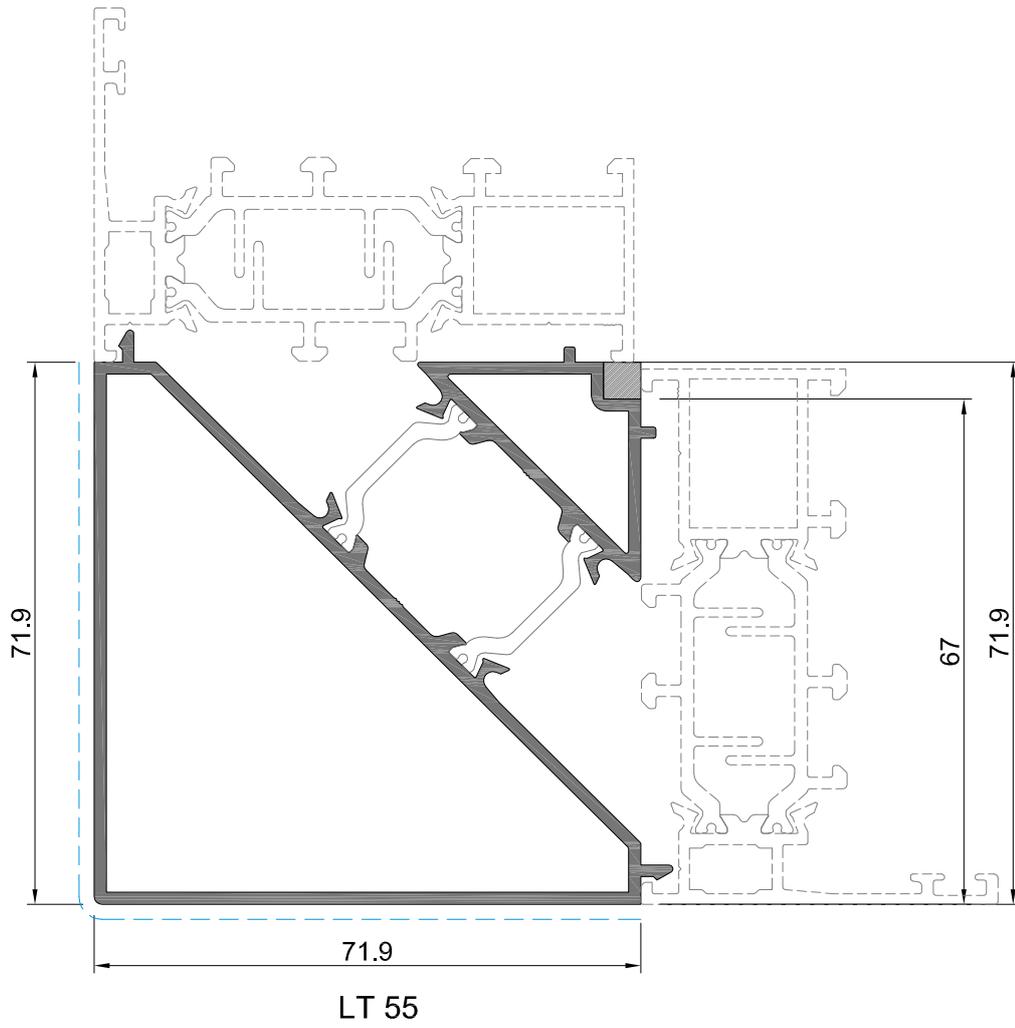
AT 59

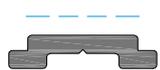


SA 31

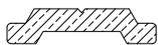


SA 32





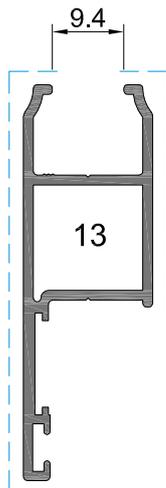
SA 33



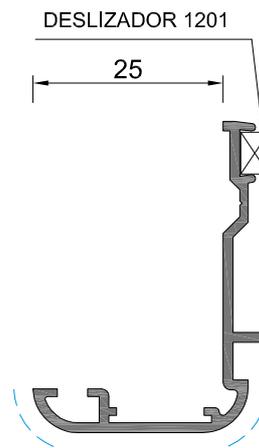
* AT 33
(Perfil em Poliamida)



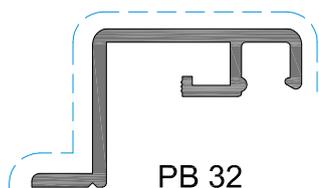
AT 30



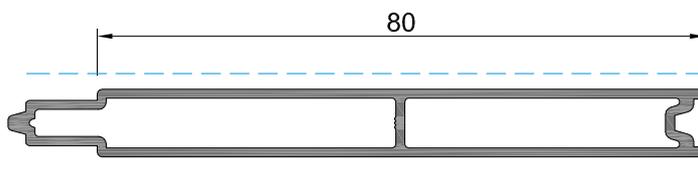
SB 63



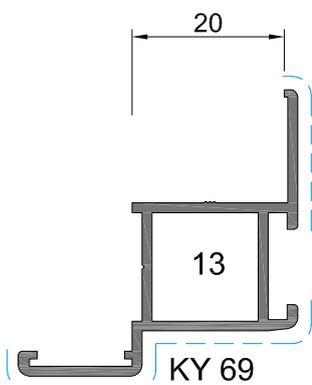
SB 80



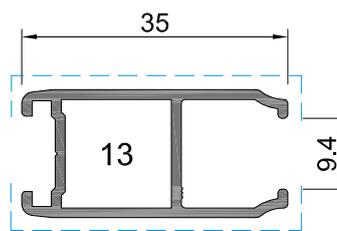
PB 32



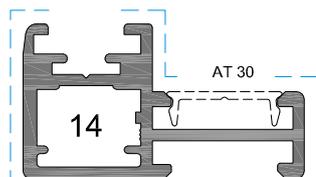
SB 64



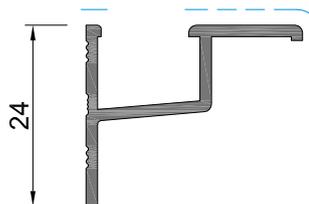
KY 69



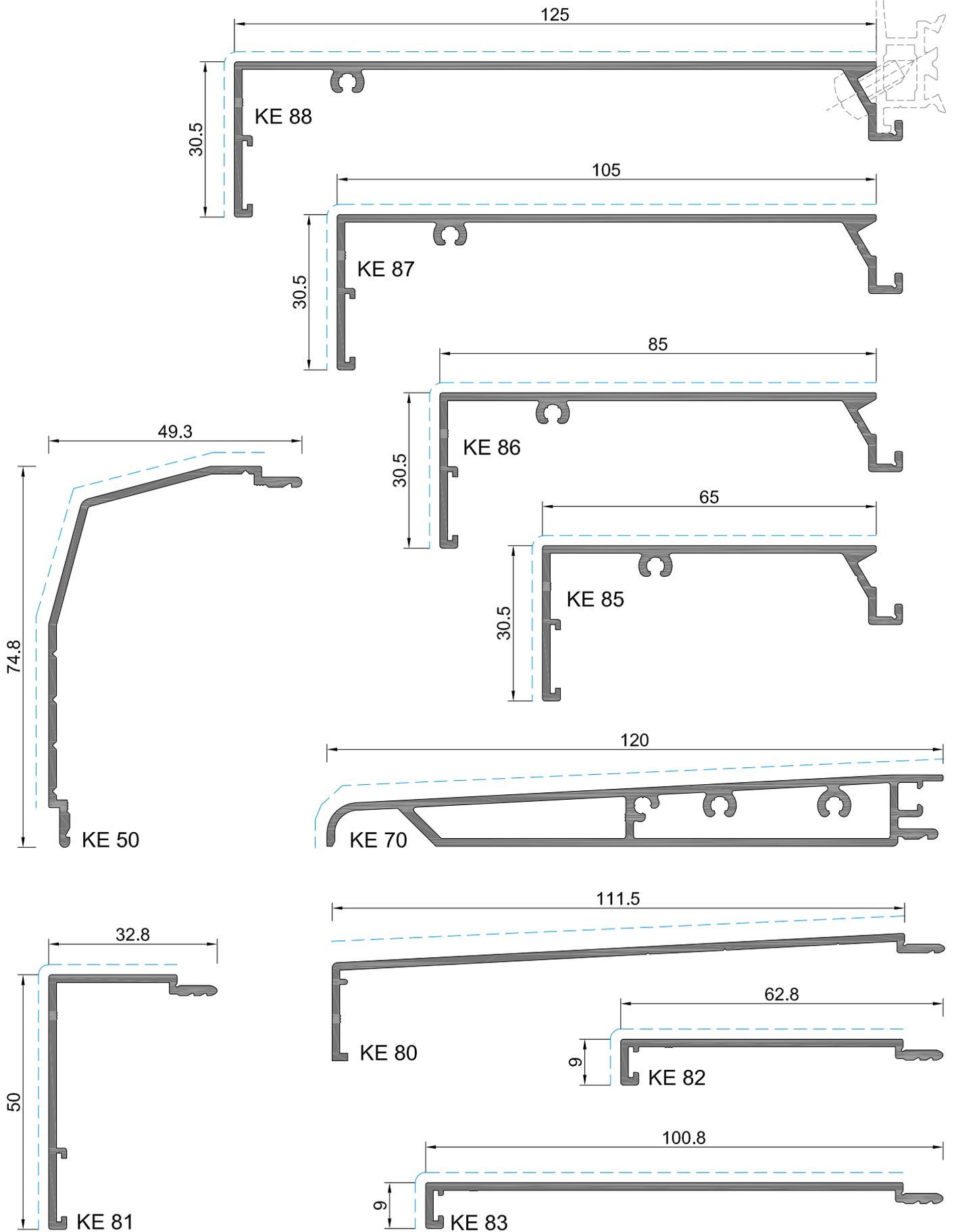
KY 70



KY 84



KY 97



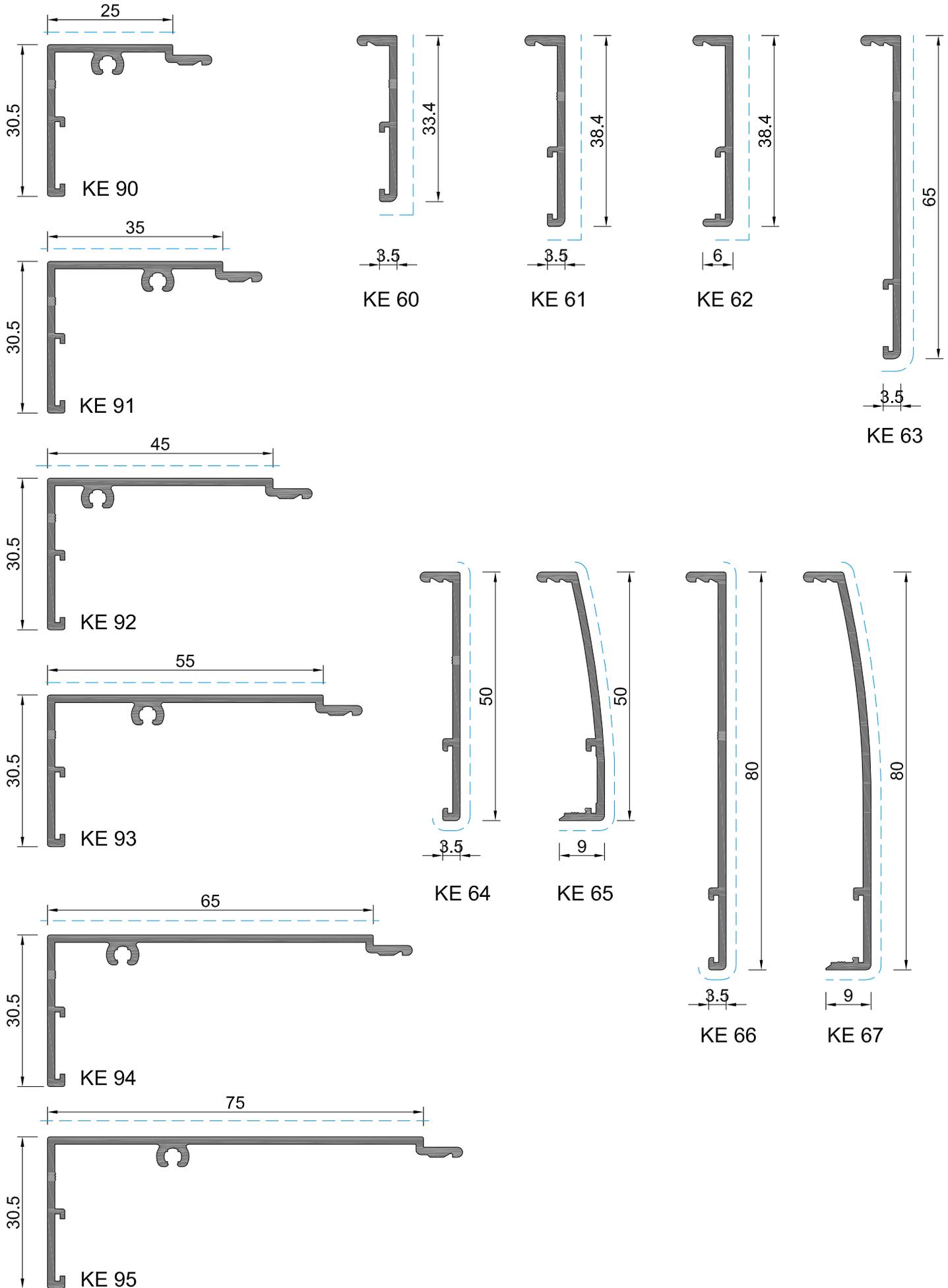
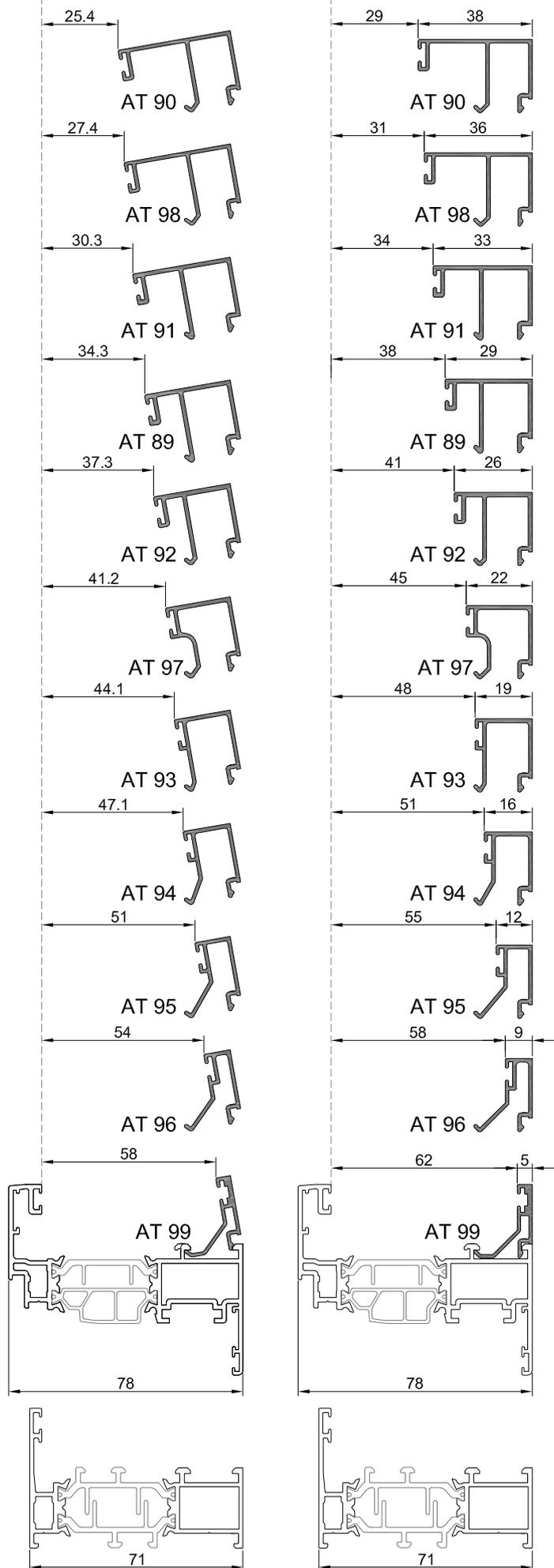


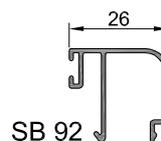
TABELA ORIENTATIVA



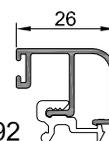
REF: 228165
MOLA EURO 2000 EM ACETAL PARA
APLICAR COM OS BITES COM REFª SA LACADOS



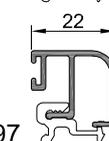
REF: 207202
PRESILHA SA 71 EM ALUMINIO PARA
APLICAR COM OS BITES COM REFª SA



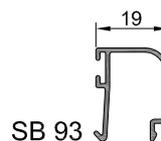
SB 92



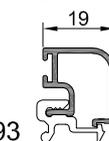
SA 92



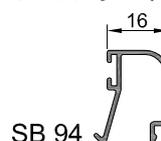
SA 97



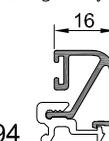
SB 93



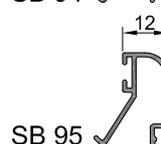
SA 93



SB 94



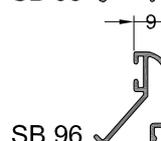
SA 94



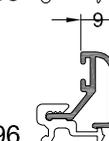
SB 95



SA 95



SB 96



SA 96

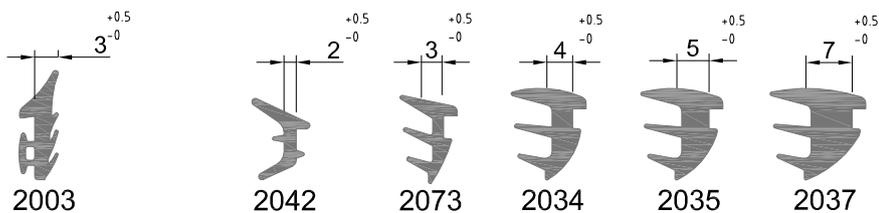


TABELA ORIENTATIVA PARA ENCHIMENTO

JUNTA EXTERIOR	ESPESSURA ENCHIMENTO	JUNTA INTERIOR	BITES	
			RECTO	REDONDO
2035	19	2035	AT 90	
2003	21	2035	AT 90	
2003	21	2073	AT 98	
2003	22	2034	AT 90	
2003	23	2073	AT 90	
2003	23	2035	AT 98	
2003	24	2034	AT 98	
2003	25	2073	AT 98	
2034	25	2035	AT 91	
2003	26	2035	AT 91	
2034	26	2034	AT 91	
2003	27	2034	AT 91	
2003	28	2073	AT 91	
2003	29	2042	AT 98	
2003	31	2037	AT 92	SA/SB 92
2035	31	2035	AT 92	SA/SB 92
2034	32	2035	AT 92	SA/SB 92
2003	33	2035	AT 92	SA/SB 92
2034	33	2034	AT 92	SA/SB 92
2003	34	2034	AT 92	SA/SB 92
2003	35	2037	AT 97	SA 97
2035	35	2035	AT 97	SA 97
2003	37	2035	AT 97	SA 97
2034	37	2034	AT 97	SA 97
2003	39	2034	AT 97	SA 97
2003	40	2035	AT 93	SA/SB 93
2034	40	2034	AT 93	SA/SB 93
2003	41	2034	AT 93	SA/SB 93
2034	42	2073	AT 93	SA/SB 93
2003	43	2035	AT 94	SA/SB 94
2003	44	2034	AT 94	SA/SB 94
2003	45	2073	AT 94	SA/SB 94
2003	47	2035	AT 95	SA/SB 95
2003	48	2034	AT 95	SA/SB 95
2003	49	2073	AT 95	SA/SB 95
2003	50	2042	AT 95	SA/SB 95
2003	51	2034	AT 96	SA/SB 96
2003	52	2073	AT 96	SA/SB 96
2034	53	2035	AT 96	SA/SB 96
2003	54	2035	AT 99	
2003	55	2034	AT 99	
2003	56	2073	AT 99	
2003	57	2042	AT 99	
2042	58	2042	AT 99	



2001

(Material: EPDM)
(Caixa: 8 rolos x 50m)
(Aplicar em projetantes)



2071

(Material: EPDM, 2 durezas)
(Caixa: 300m)

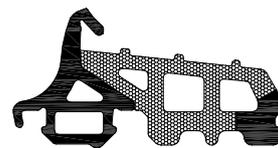


2051

(Material: EPDM, 2 durezas)
(Caixa: 300m)

208274
208008

JUNTA DE ESTANQUIDADE 2001
JUNTA DE ESTANQUIDADE 2051



2267

(Material: EPDM, 2 durezas)

208183

JUNTA DE VEDAÇÃO CENTRAL 2267



2003

(Material: EPDM)
(Rolo: 100m)

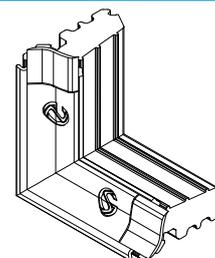


2055

(Material: EPDM)
(Rolo: 200m)

208350
208289

JUNTA DE VEDAÇÃO EXTERIOR 2003
JUNTA DE BATENTE 2055



213015

CANTO VULCANIZADO 2267.1



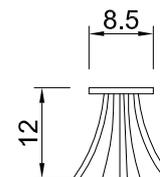
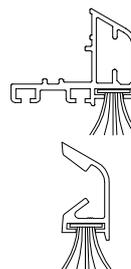
2412

(Material: EPDM)
(Rolo: 200m)

(Aplicação opcional)

208184

JUNTA DE ESTANQUIDADE 2412



(Para os perfis SA 32 ou ST 32)

208464

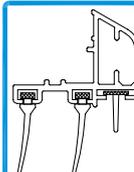
VEDANTE PELÚCIA 8.5 x 12 S-FIN



(Material: EPDM)

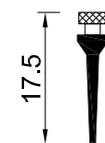
208185

JUNTA DE REMATE PAREDE VD 2089



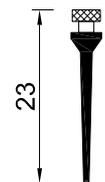
5007

(Material: PVC, com 2 durezas)



VR3105

(Material: PVC, com 2 durezas)

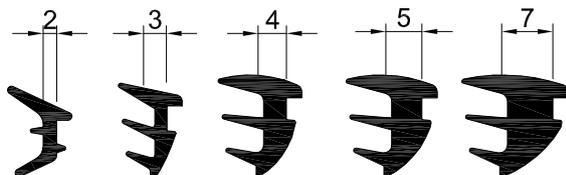


VR3180

(Material: PVC, com 2 durezas)

000000
208292
208294

JUNTA INFERIOR PORTA 5007 PRETO
JUNTA INFERIOR PORTA VR3105
JUNTA INFERIOR PORTA VR3180



2042

2073

2034

2035

2037

Material: EPDM
(Rolo: 200m)

208191 JUNTA DE CUNHA 2042
208195 JUNTA DE CUNHA 2034

208196 JUNTA DE CUNHA 2035
208904 JUNTA DE CUNHA 2037
208199 JUNTA DE CUNHA 2073

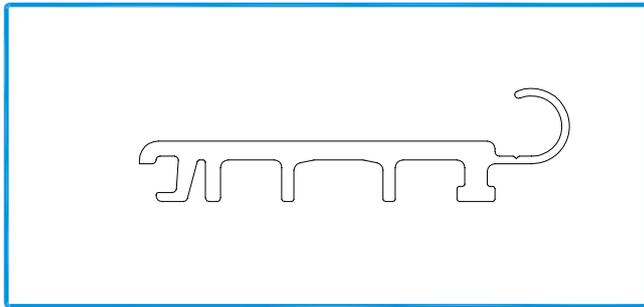


1140

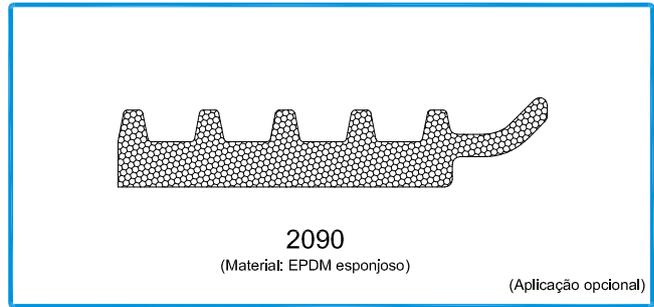
(Material: EPDM)

208246

JUNTA ENCAIXE 1140 PRT

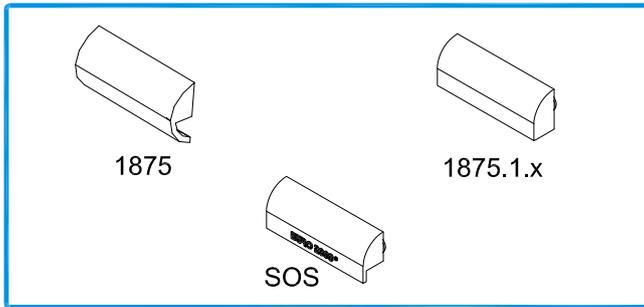


218126 CALÇO P/VIDRO S/ ST Nylon

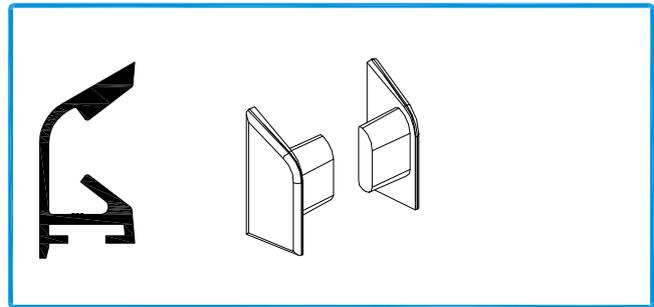


2090
(Material: EPDM esponjoso)
(Aplicação opcional)

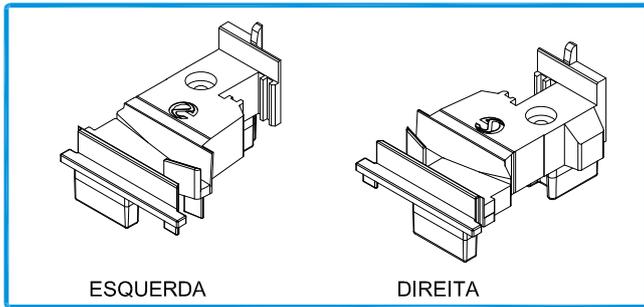
208182 Junta 2090



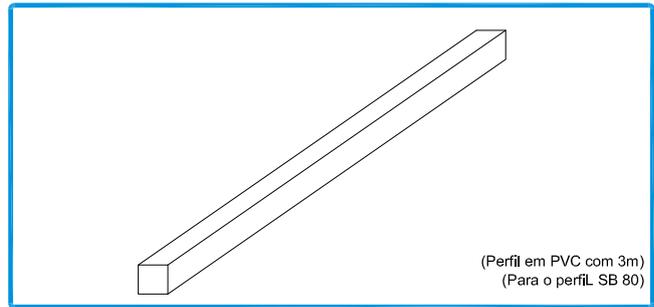
210154 GOTEIRA 1875 Br/Pr 210142 GOT. C/VÁLV. 1875.1.74
210280 GOT. SOS C/VÁLV. Br 210144 GOT. C/VÁLV. 1875.1.78



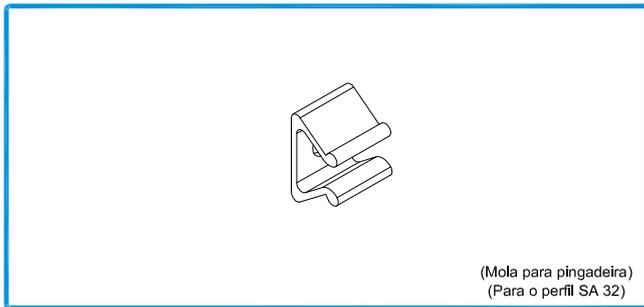
212346 CONJ. TAPA-TOPOS SA 32 Br/Pr



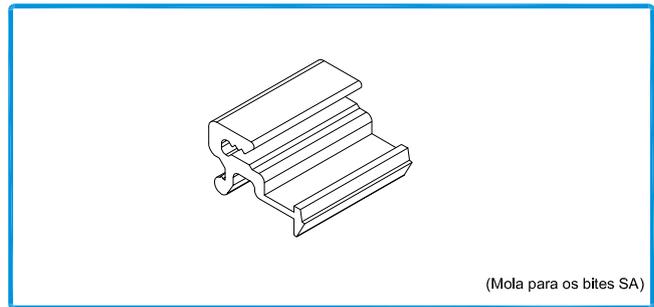
212069 CONJUNTO TOPO INVERSOR ST Preto



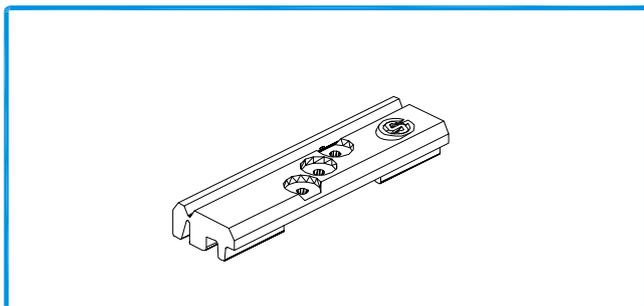
219133 DESLIZADOR CALHA 1201
(Perfil em PVC com 3m)
(Para o perfil SB 80)



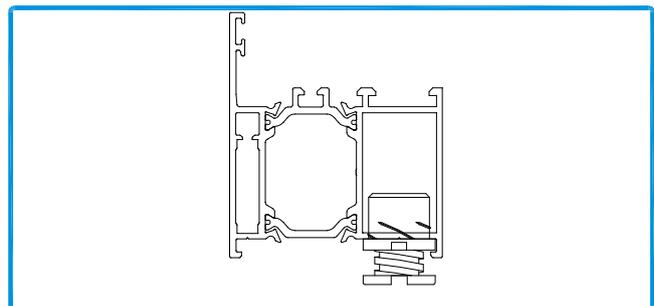
228181 MOLA PARA PINGADEIRA
(Mola para pingadeira)
(Para o perfil SA 32)



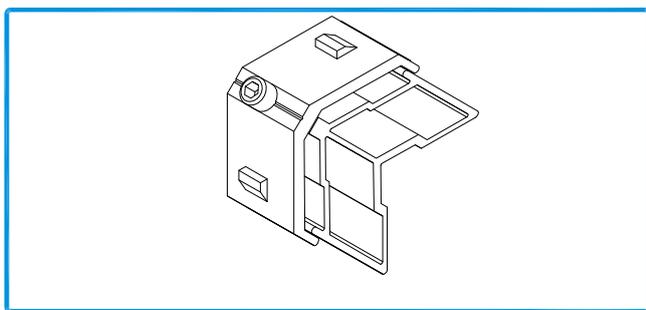
228165 MOLA EURO 2000
(Mola para os bites SA)



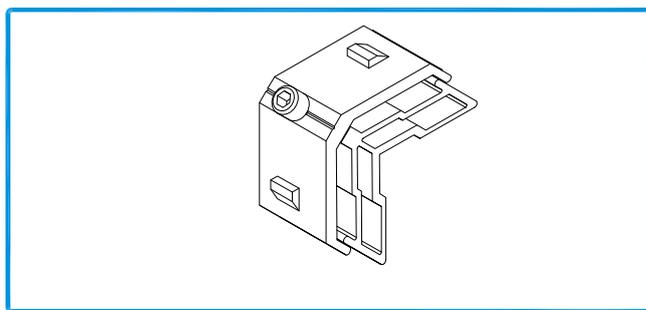
218194 CALÇO P/VIDRO EURO 2000 Nylon



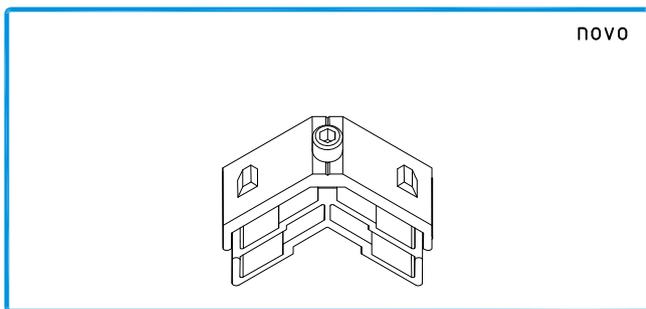
224205 NIVELADOR PEQUENO 600.01/8



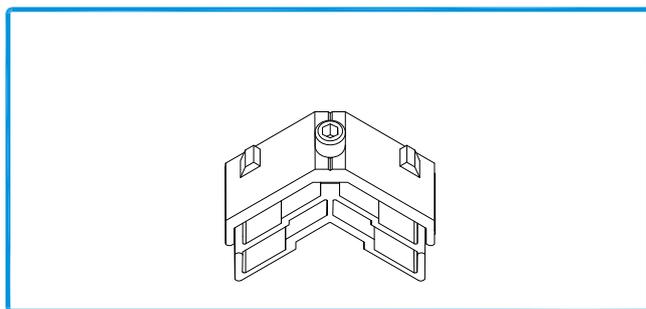
204730 ESQUADRO AT E. GRANDE



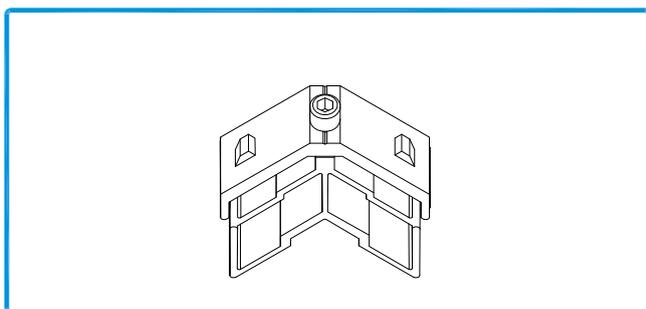
204728 ESQUADRO AT E. PEQUENO



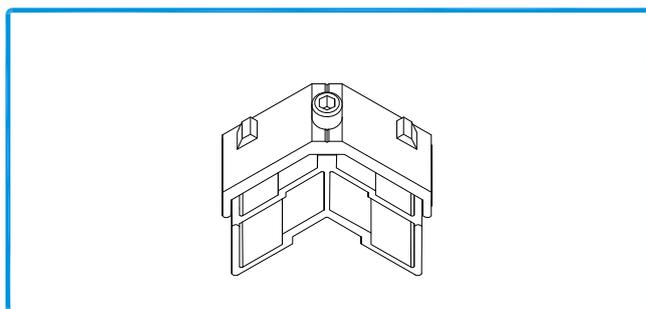
204137 ESQUADRO IT/ST Nº1 16-1914-C



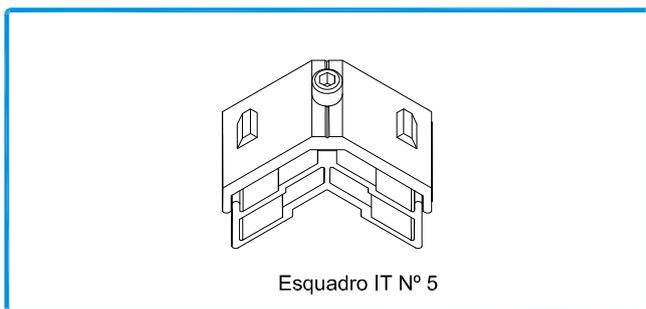
204138 ESQUADRO IT/ST Nº2 16-1914-D



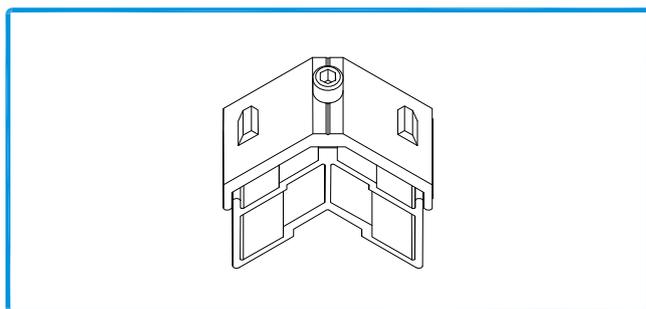
204139 ESQUADRO IT/ST Nº3 16-1931-C



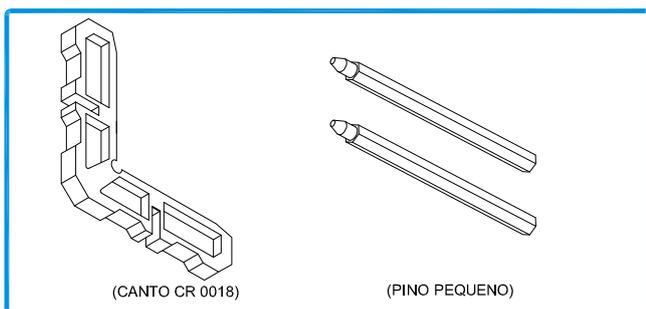
204141 ESQUADRO IT/ST Nº4 16-1931-D



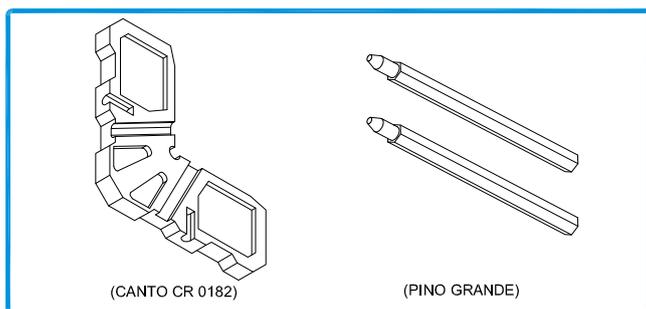
204142 ESQUADRO IT/ST Nº5 18-2512-140



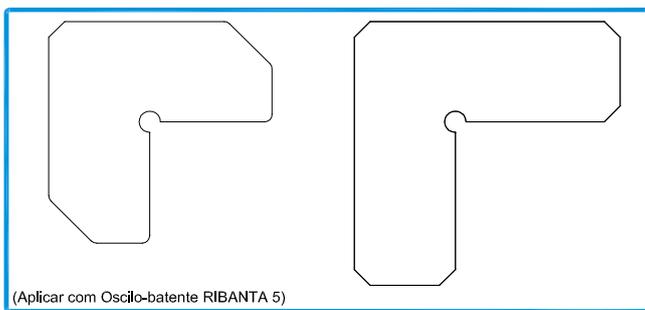
204143 ESQUADRO IT/ST Nº6 18-2530-140



213259 CANTO CR 0018 + PINOS PEQ.



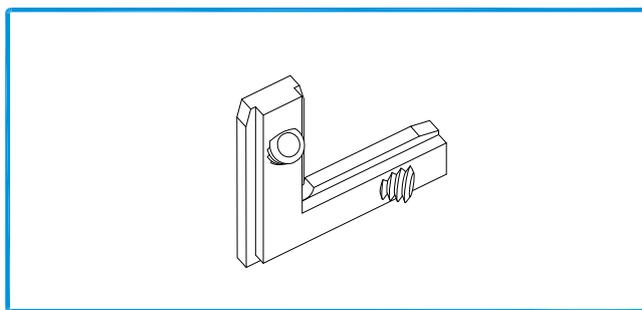
213247 CANTO CR 0182 + PINOS GR.



(Aplicar com Oscilo-batente RIBANTA 5)

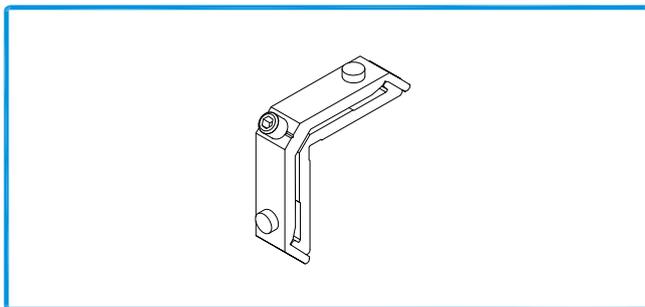
213261
213246

CANTO ALINH. S IT/ST
CANTO CR S/SB



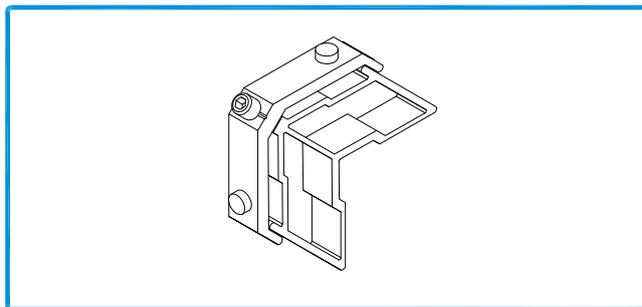
204131

ESQUADRO DE ALINHAMENTO C/ APERTO



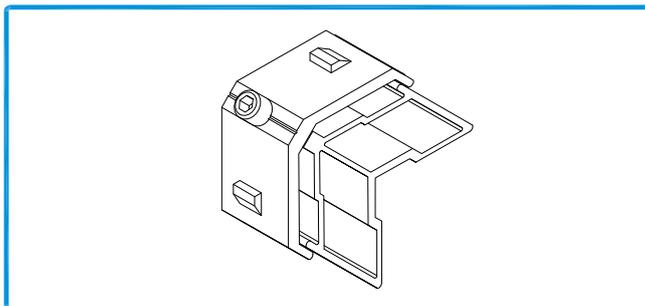
204901

ESQUADRO 18-1112-C



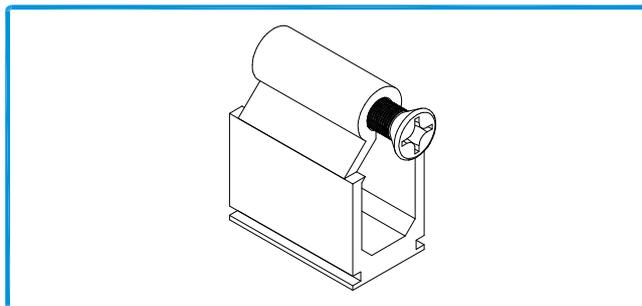
204009

ESQUADRO 18-1130-C



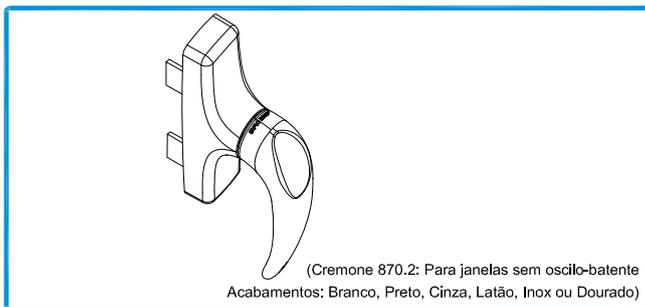
204010

ESQUADRO 26-2537-140



232116
290037

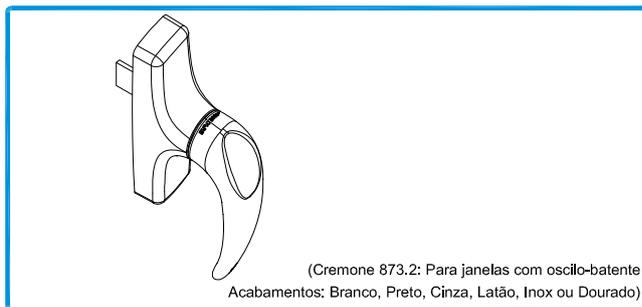
UNIÃO TRAVESSAS SA2001 G
PARAFUSO SUPLEMENTAR P/UNIÃO SA2001 G INOX



(Cremone 870.2: Para janelas sem oscilo-batente
Acabamentos: Branco, Preto, Cinza, Latão, Inox ou Dourado)

200302

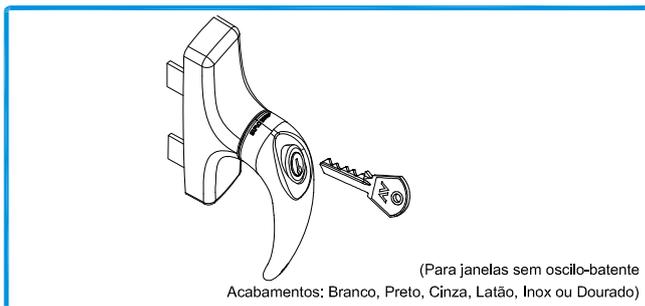
CREMONE MANON 870.2



(Cremone 873.2: Para janelas com oscilo-batente
Acabamentos: Branco, Preto, Cinza, Latão, Inox ou Dourado)

200315

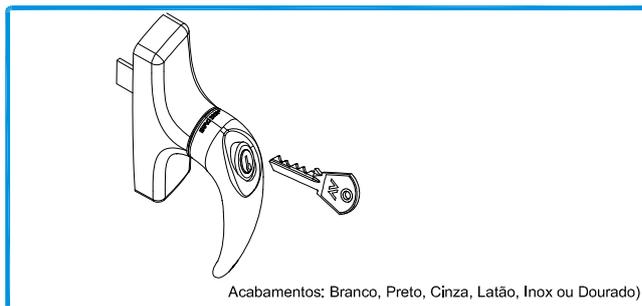
CREMONE MANON 873



(Para janelas sem oscilo-batente
Acabamentos: Branco, Preto, Cinza, Latão, Inox ou Dourado)

200215

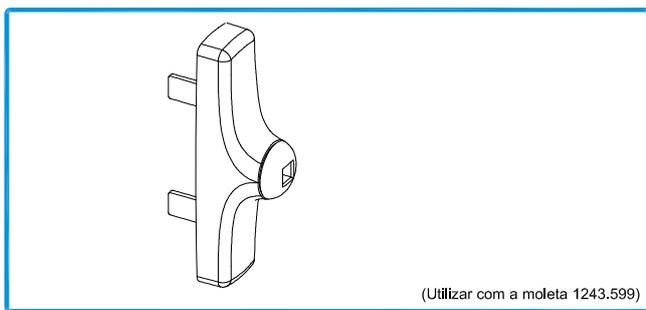
CREMONE MANON 870.754



Acabamentos: Branco, Preto, Cinza, Latão, Inox ou Dourado)

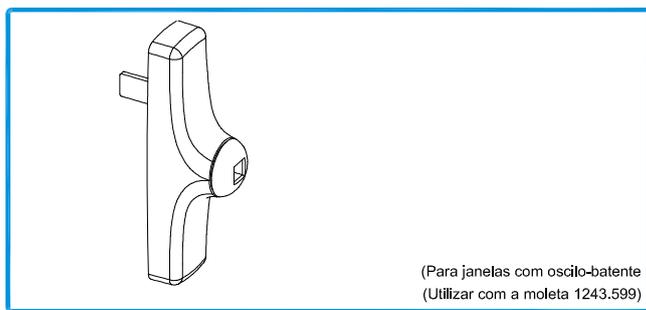
200969

CREMONE MANON 873.754



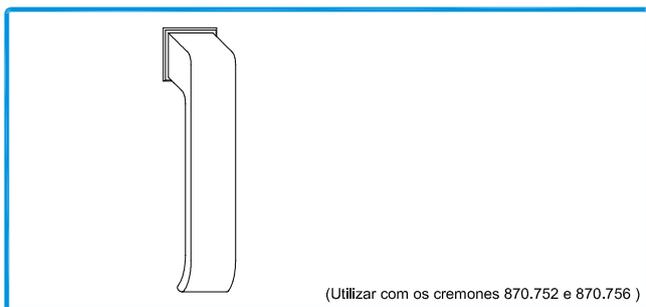
(Utilizar com a moleta 1243.599)

200405 CREMONE S/ MOLETA 870.752 Preto



(Para janelas com oscilo-batente
(Utilizar com a moleta 1243.599)

200406 CREMONE P/OSCILO-BATENTE S/MOLETA 873.756 Preto

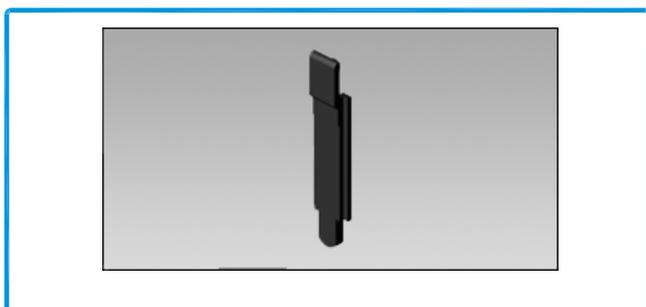


(Utilizar com os cremones 870.752 e 870.756)

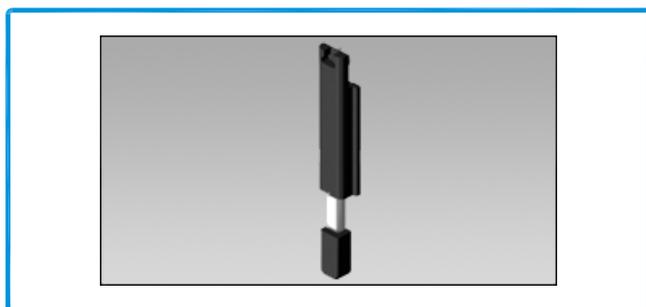
211310 MOLETA CREM. 1243.599 Preto



215114 PEÇA CREMONE VARETA 1481



206490 TERMINAL VARETA 1486



206500 TERMINAL VARETA 2000



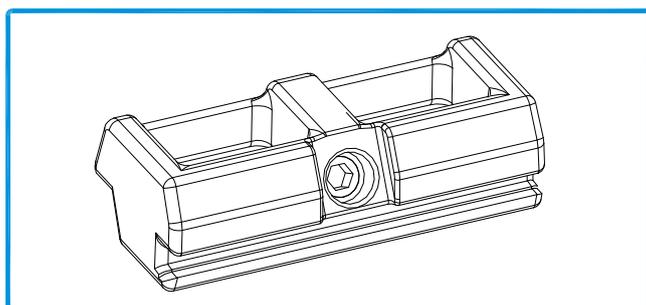
206475 TERMINAL VARETA C/ REGULAÇÃO 1487



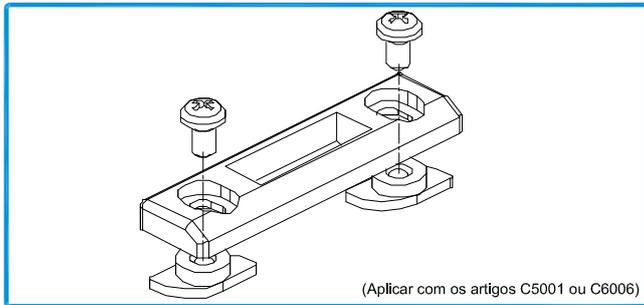
202090 CONTRA-FECHO DUPLO 1416.6



202077 CONTRA-FECHO 1404



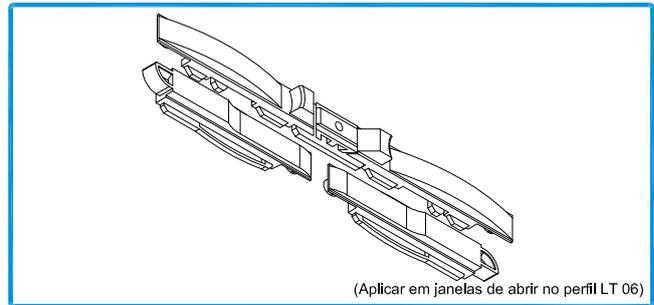
202091 CONTRA-FECHO DUPLO REGULÁVEL 1414



(Aplicar com os artigos C5001 ou C6006)

202310

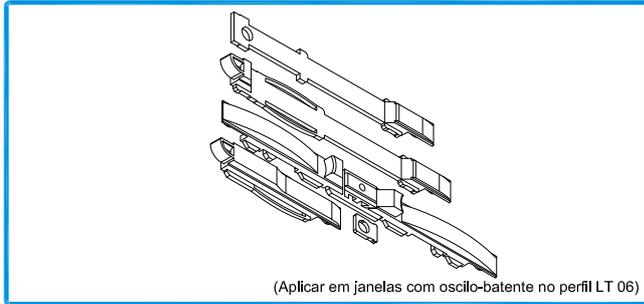
CONTRA-FECHO DUPLO REGULÁVEL 2020



(Aplicar em janelas de abrir no perfil LT 06)

201507

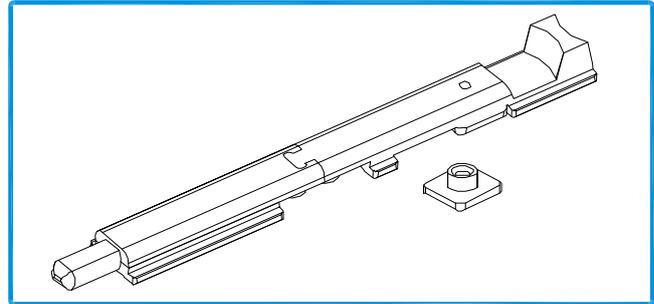
FECHO SEMI-AUTO PARA 2ª FOLHA C5001



(Aplicar em janelas com oscilo-batente no perfil LT 06)

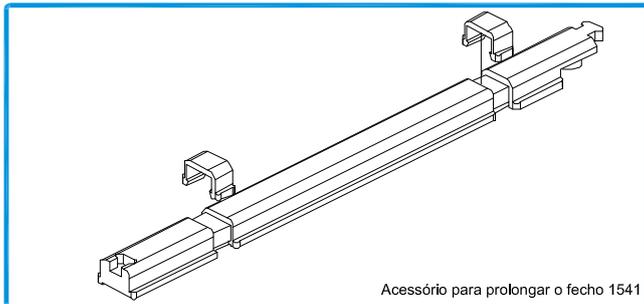
201030

FECHO SEMI-AUTO PARA 2ªF C/O-B C6006



201490

FECHO PARA 2ª FOLHA 1541



Acessório para prolongar o fecho 1541

401001

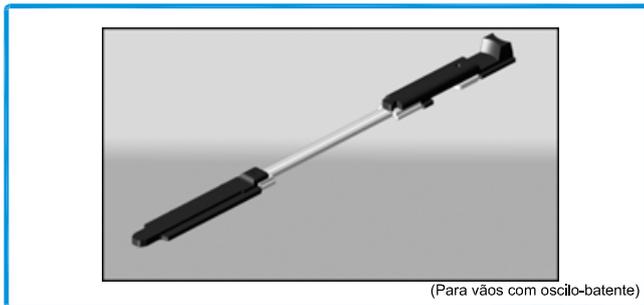
ALONGAMENTO 1541.800



(Aplicar com o fecho 1541 em 3 ou 4 folhas)

214280

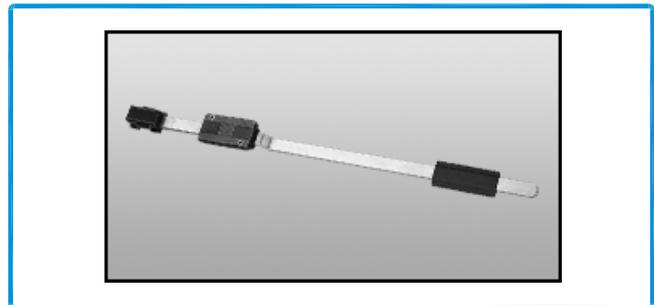
VARETA 1541.820



(Para vãos com oscilo-batente)

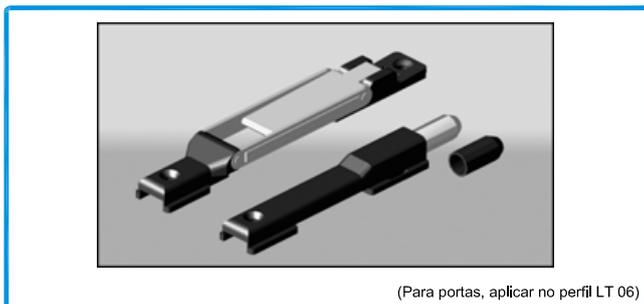
225130

PASSADOR 3000.854



225205

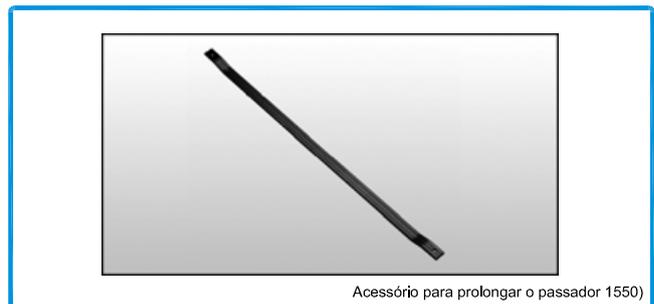
PASSADOR PARA 2ª FOLHA 1545.2



(Para portas, aplicar no perfil LT 06)

225155

PASSADOR REVERSÍVEL 1550



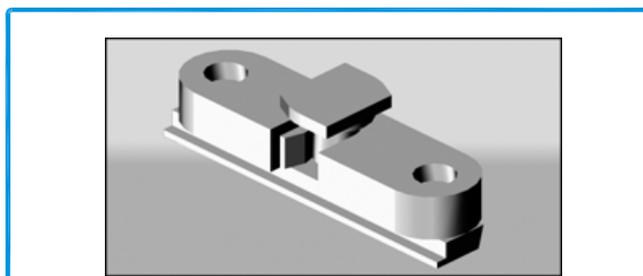
Acessório para prolongar o passador 1550)

225154

HASTE FECHO 1550.801

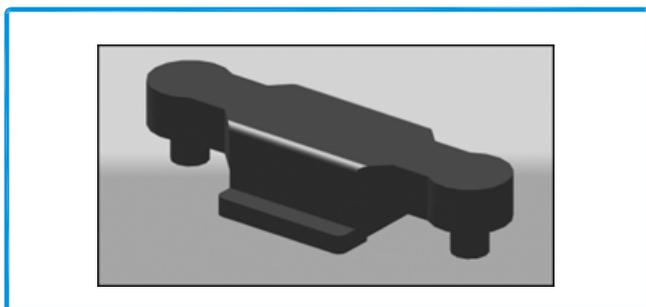


211103 PONTO FECHO PAVIMENTO 1409/8

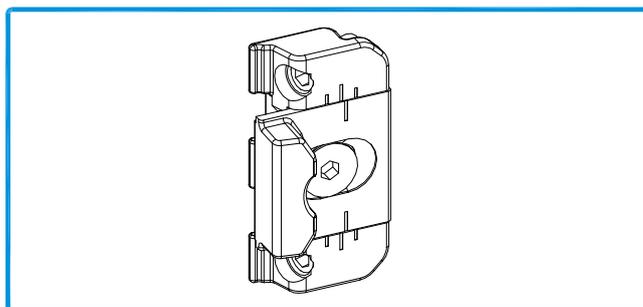


(Acessório para prolongar o fecho 1541)

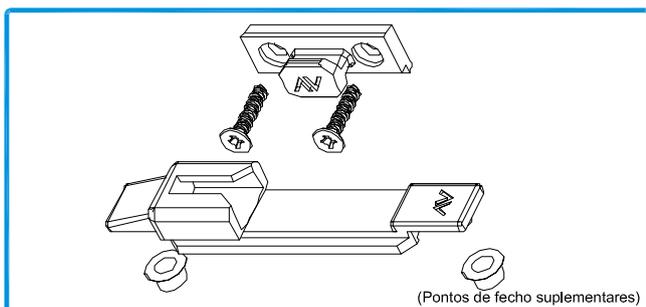
218206 CLIQUE DE RETENÇÃO 1468



201463 FECHO LATERAL 1243.710

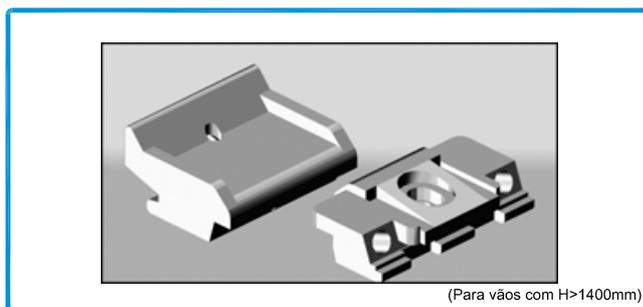


202075 CONTRA-FECHO 1243.721



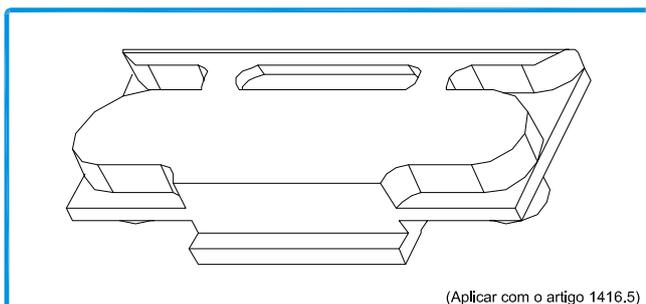
(Pontos de fecho suplementares)

201363 FECHOS ANTI-ARROMBAMENTO 1246.835



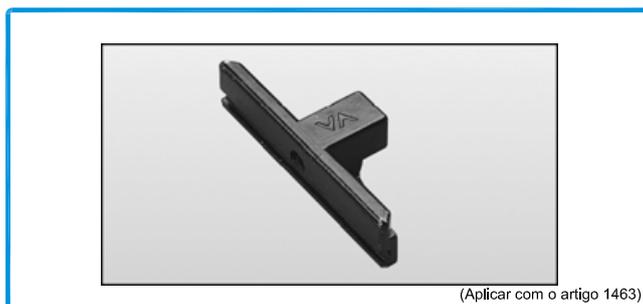
(Para vãos com H>1400mm)

201537 FECHO SUPLEMENTAR 1246.832



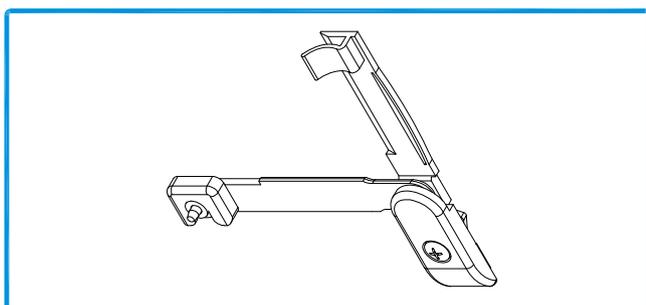
(Aplicar com o artigo 1416.5)

230225 SUPLEMENTO PARA VENTILAÇÃO 1463

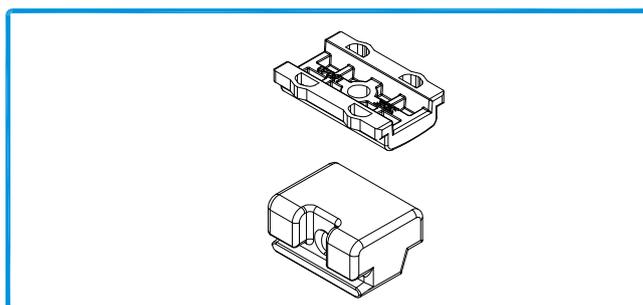


(Aplicar com o artigo 1463)

202089 CONTRA-FECHO DUPLO 1416.5



228104 LIMITADOR DE ABERTURA 6060 Pr.



212154 CONJUNTO PARA CALÇO 1410.50Pr.



(Chave 874.598 para retirar puxador 874.2. Sob pedido)



(Aplicar com art. 1200/8 ou 1201/8)

200814

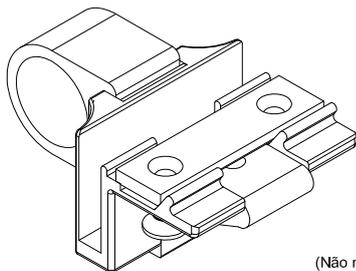
PUXADOR SIMPLES 874.2



(Tampa de protecção para puxador 874.2)

207511

TAMPA DE PROTECÇÃO 874.805



(Não necessita executar furações)
(Não aplicar com o perfil LT 68)

201547 FECHO P/BASCULANTE REGULÁVEL 509R (Br., Pr. ou Cinza)



201495

FECHO PARA BASCULANTE 1357



(Não aplicar com o perfil LT 68)

201497

FECHO P/BASCULANTE 1370.1



(Mecanismo para janelas com oscilo-batente)

228010

MECANISMO MONO 1200/8



228117

MECANISMO DUO 1201/8



210114
210103

BRAÇO PIOVRA 1344.4
BRAÇO PIOVRATRE 1341 (Altura mín. folha = 280mm)



Peso máx. janela basculante = 15Kg
Peso máx. janela projectante = 30Kg

Altura máxima janela basculante = 600mm

212060

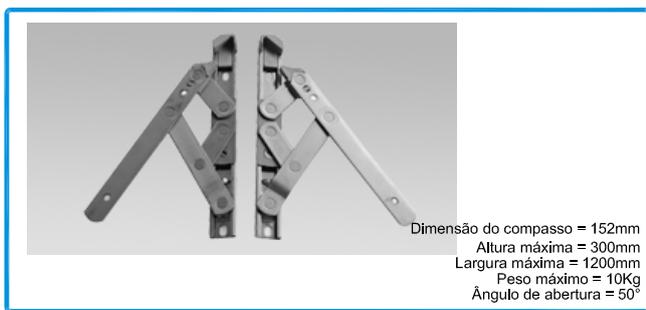
CONJUNTO DOBRADIÇA INOX 1953
(PARA JANELA BASCULANTE OU PROJECTANTE)



(Para limitar a abertura da folha)

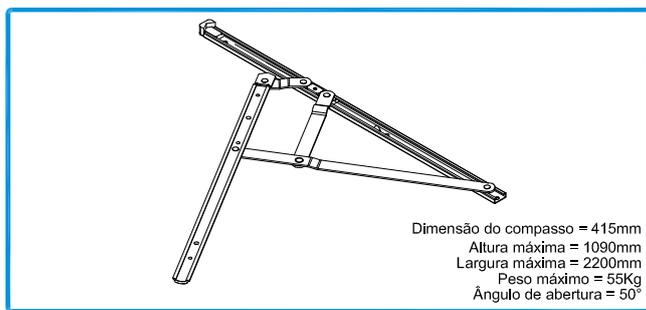
202040

COMPASSO LIMITADOR DE ABERTURA 1343.2



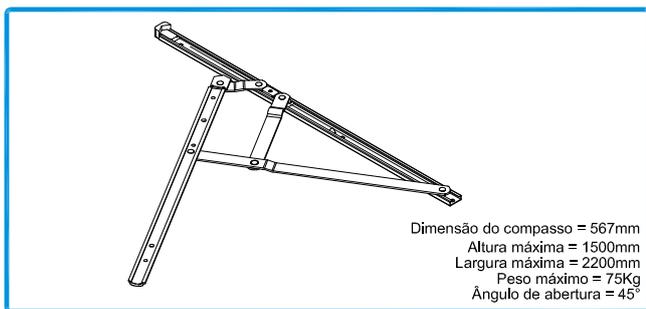
Dimensão do compasso = 152mm
 Altura máxima = 300mm
 Largura máxima = 1200mm
 Peso máximo = 10Kg
 Ângulo de abertura = 50°

212030 CONJUNTO BRAÇO PARA PROJECTANTES S 150



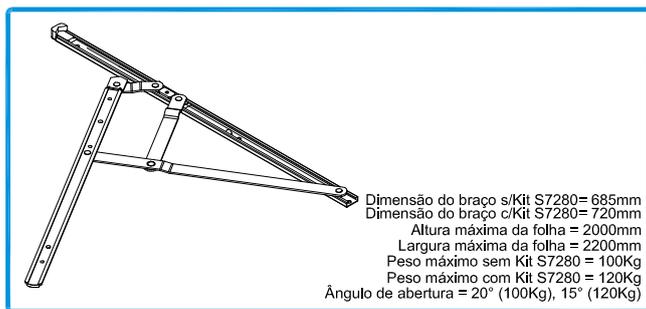
Dimensão do compasso = 415mm
 Altura máxima = 1090mm
 Largura máxima = 2200mm
 Peso máximo = 55Kg
 Ângulo de abertura = 50°

212032 CONJUNTO BRAÇO PARA PROJECTANTES S 400



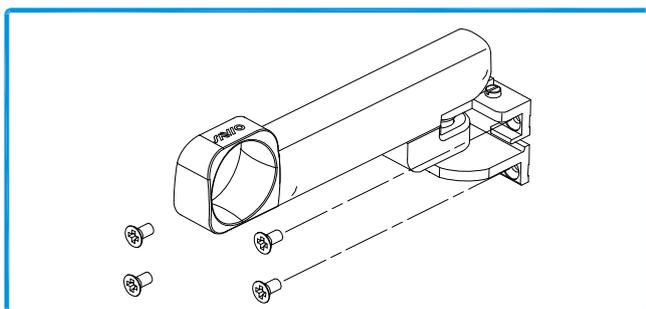
Dimensão do compasso = 567mm
 Altura máxima = 1500mm
 Largura máxima = 2200mm
 Peso máximo = 75Kg
 Ângulo de abertura = 45°

212034 CONJUNTO BRAÇO PARA PROJECTANTES S 550

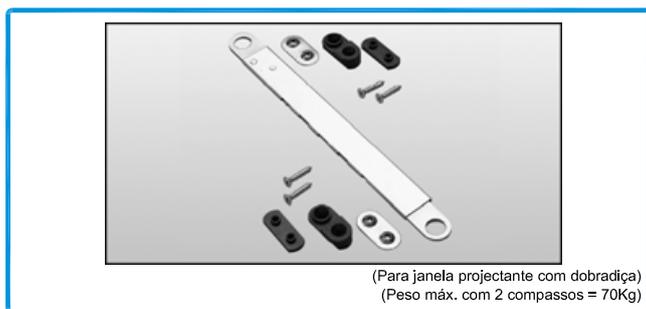


Dimensão do braço s/Kit S7280= 685mm
 Dimensão do braço c/Kit S7280= 720mm
 Altura máxima da folha = 2000mm
 Largura máxima da folha = 2200mm
 Peso máximo sem Kit S7280 = 100Kg
 Peso máximo com Kit S7280 = 120Kg
 Ângulo de abertura = 20° (100Kg), 15° (120Kg)

212021 CONJUNTO BRAÇO PARA PROJECTANTES ST 26
 223007 KIT AJUSTÁVEL ST280

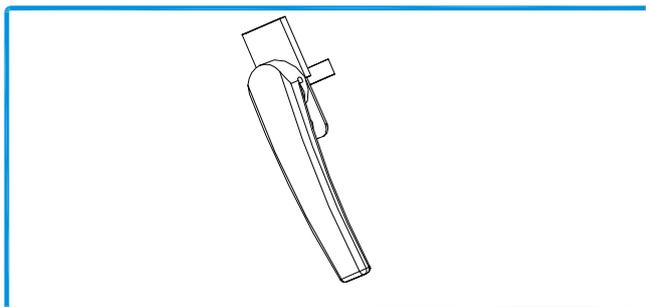


202605 COMANDO 1206.1/2 LAC. 900
 214253 COMANDO 1206.1/1 LAC. 905

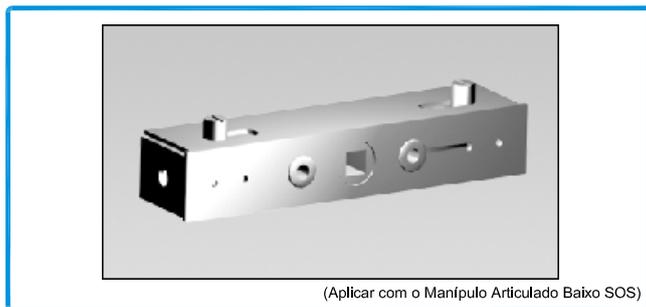


(Para janela projectante com dobradiça)
 (Peso máx. com 2 compassos = 70Kg)

202065 COMPASSO SAVIO 1307.1

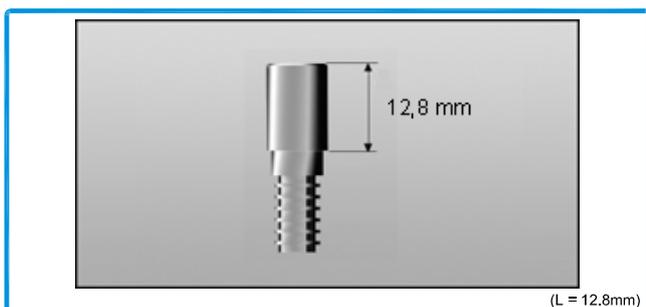


416006 MANÍPULO ARTICULADO BAIXO SOS



(Aplicar com o Manipulo Articulado Baixo SOS)

228210 MECANISMO INTERIOR SOS



(L = 12.8mm)

290101 PARAFUSO PB 12.8 mm



223670 KIT MOV. INT. 1475.6



2 Dobradiças = 80 Kg
3 Dobradiças = 90 Kg

202208

DOBRADIÇA MORSA 1121.1



2 Dobradiças = 90 Kg
3 Dobradiças = 100 Kg

202104

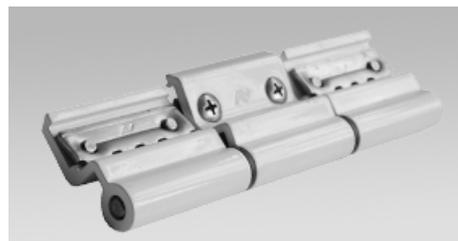
DOBRADIÇA MORSA 1122



Dobradiça para 3ª fplha
2 Dobradiças = 80 Kg

202209

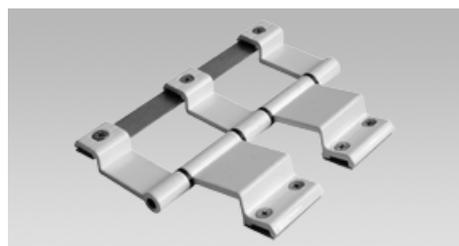
DOBRADIÇA MORSA 1123



2 Dobradiças = 90 Kg
3 Dobradiças = 100 Kg

202112

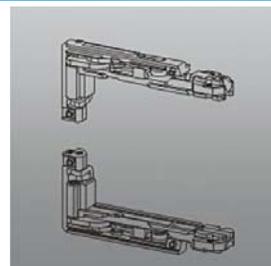
DOBRADIÇA MORSA PARA A 3ª FOLHA 1122.92



CONSULTAR DEPARTAMENTO TÉCNICO

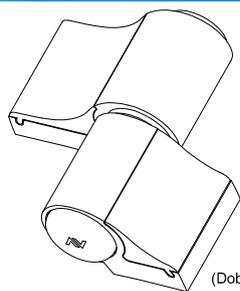
202141

DOBRADIÇA AVANÇO PB 2000



222121

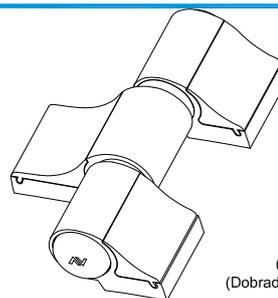
JOGO DOBRADIÇA 3020



(Dobradiça com regulação nos 3 eixos)
(Dobradiça certificada para peso máx.=150Kg)

202010

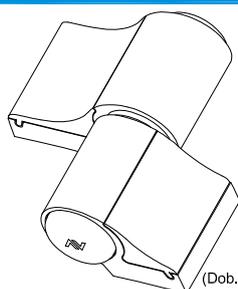
DOBRADIÇA MECHANICA 2 ABAS 1145/60



(Dobradiça com regulação nos 3 eixos)
(Dobradiça certificada para peso máx.=180Kg)

202610
000000

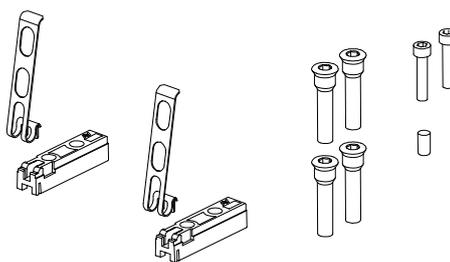
DOBRADIÇA MECHANICA 3 ABAS 1145.3/60
DOBRADIÇA MECHANICA 3 ABAS 1145.3/79



(Dob. 1145.3/79 certificada para peso máx.=180Kg)

202012

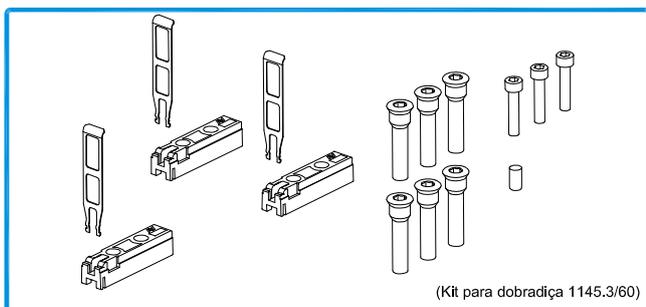
DOBRADIÇA MECHANICA 2 ABAS 1145/79



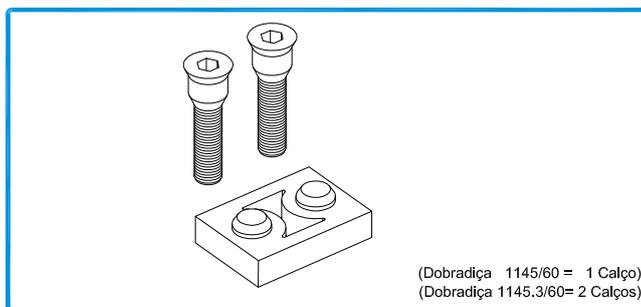
(Kit para dobradiça 1145/60)

223100

KIT DE FIXAÇÃO PARA MECHANICA 1145.705



223020 KIT DE FIXAÇÃO PARA MECANICA 1145.715
(Kit para dobradiça 1145.3/60)



218170 CALÇO PARA DOBRADIÇA MECANICA 1145.703/7
(Dobradiça 1145/60 = 1 Calço)
(Dobradiça 1145.3/60= 2 Calços)



210010 SEPARADOR 1125.802
(1125.802: aplicar com as dobradiças 1127, 1127.1 ou 1129 com abertura exterior)



000000 SEPARADOR 1145.801
210011 SEPARADOR 1145.802
(1145.801: aplicar com as dobradiças 1145/79 ou 1145.3/79)
(1145.802: aplicar com as dobradiças Mecanica de abertura exterior)



211101 GABARITO PARA FURAÇÃO 1145.908
(Gabarito para executar a furação para aplicação das dobradiças Mecanica)
(Gabarito de afinação 1145.905 para as dobradiças Mecanica)



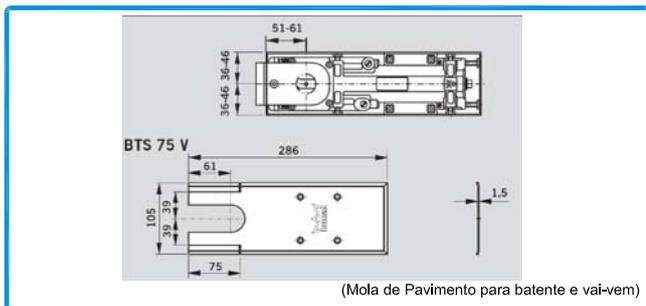
GABARITO MONTAGEM 1125.951 AC. Nt.
(Gabarito para executar a furação para aplicação das dobradiças Mecanica)
(Utilizar o Gabarito 1145.905 para afinação das dobradiças)



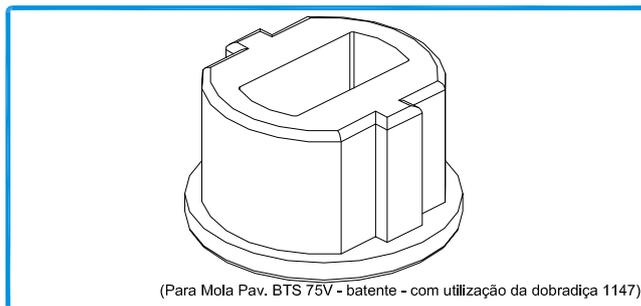
202511 DOBRADIÇA P/ MOLA 1147
(Aplicar com a Tampa 1129.802 em conjunto com Dobradiça 1127 ou 1127.1)



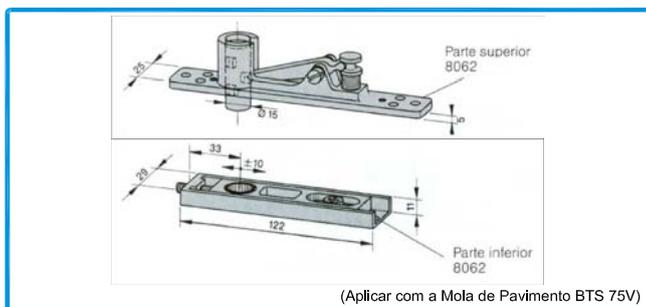
202510 DOBRADIÇA 2 ABAS 1132.1/60
* 1132.1/60 (Mesmo plano)
* 1132.1/60 + Calço 1145.703/7 (Plano diferente)



228071 MOLA DE PAVIMENTO BTS 75V
(Mola de Pavimento para batente e vai-vem)



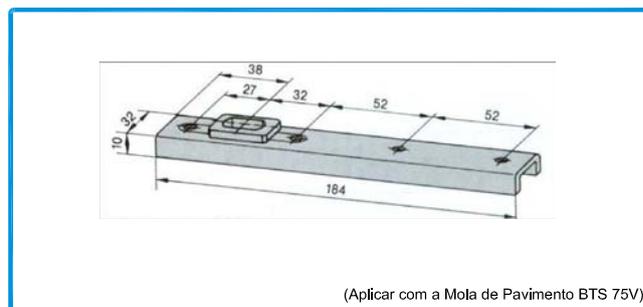
207327 SEPARADOR R. TER/1129.802 OXID
(Para Mola Pav. BTS 75V - batente - com utilização da dobradiça 1147)



(Aplicar com a Mola de Pavimento BTS 75V)

227111

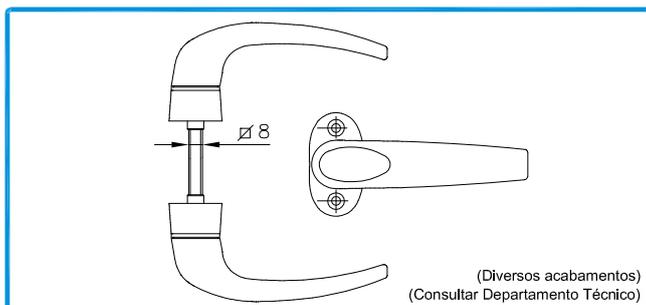
PIVOT SUPERIOR VAI-VEM 8062



(Aplicar com a Mola de Pavimento BTS 75V)

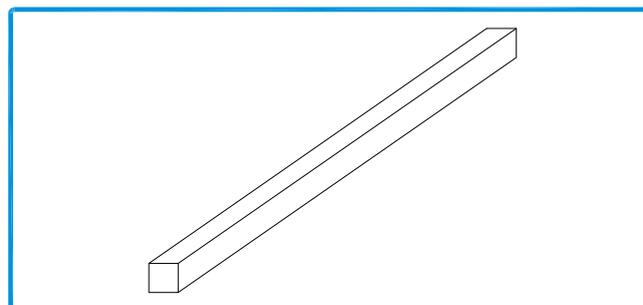
210104

BRAÇO INFERIOR VAI-VEM 8021



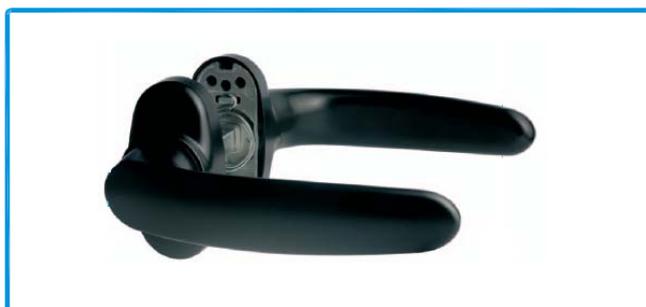
200747

PUXADOR DUPLO 874.31



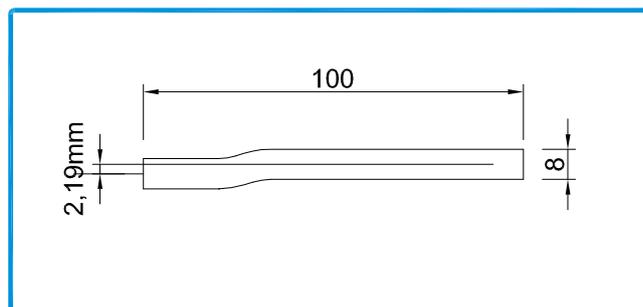
227301

QUADRA AÇO 8mm PARA PUXADOR 874



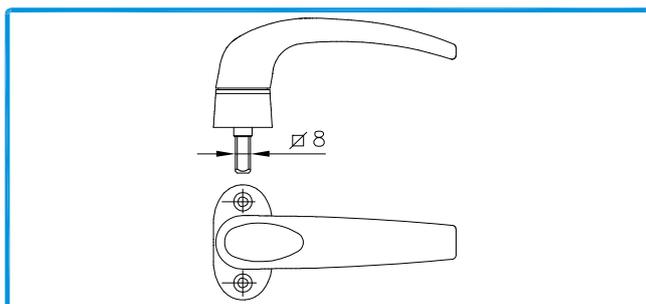
200920

PUXADOR DUPLO 615



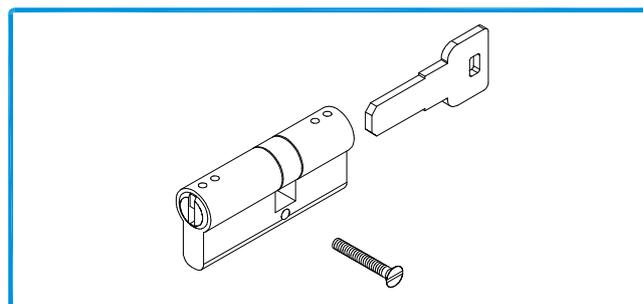
000000

QUADRA DESCENTRADA PARA PUXADOR DUPLO 615



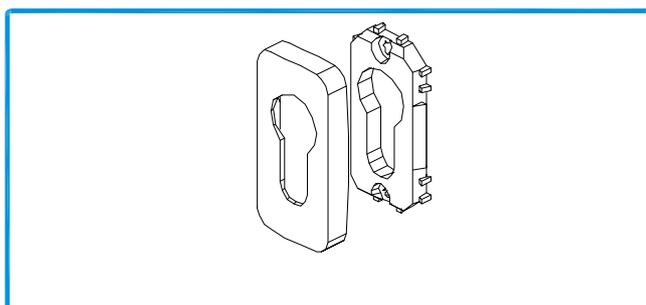
200814

PUXADOR SIMPLES 874.2



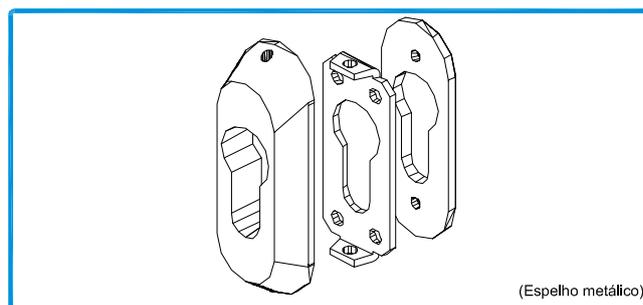
230502
230503

SEGREDO 70/30 NIQUELADO
SEGREDO SEGURANÇA 70/32 NIQUELADO



220190

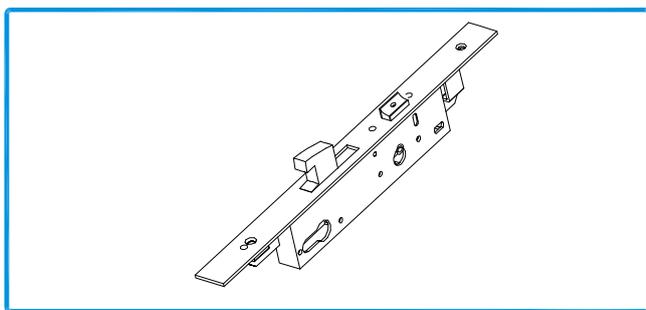
ESPELHO PARA SEGURANÇA 874.801 (Br./Pr.)



220008

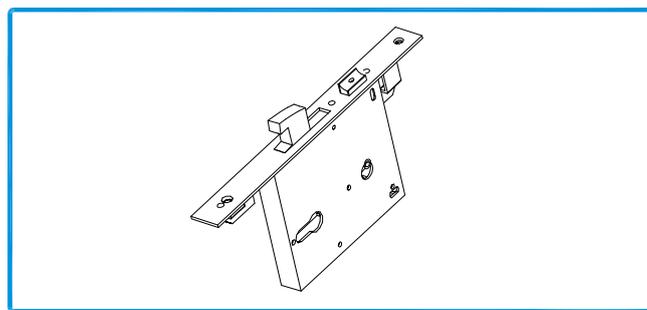
ESPELHO PARA SEGURANÇA 5100 (Pr.)

(Espelho metálico)



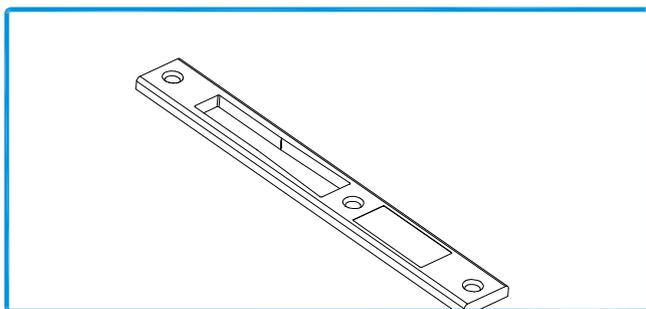
201033
201034

FECHADURA 7797x30
FECHADURA 7797x35



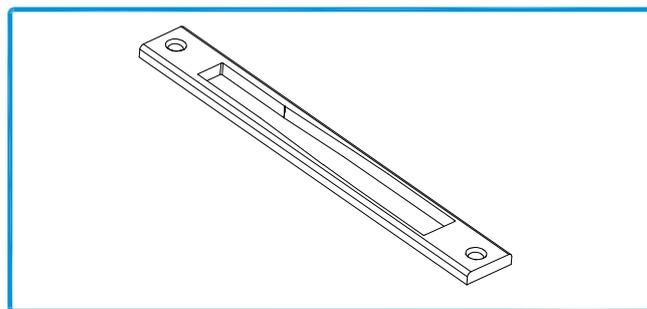
201013

FECHADURA DE ALMOFADA 5791x90



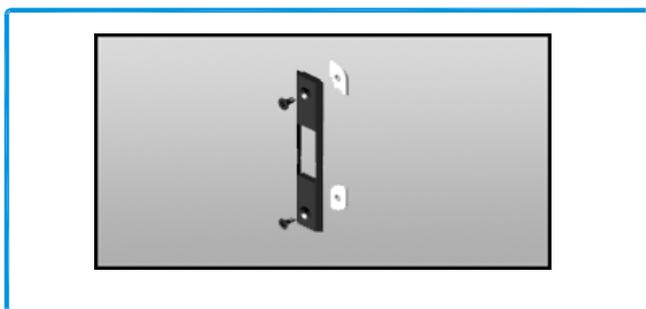
280220

TESTA FECHADURA PRUMO 2000



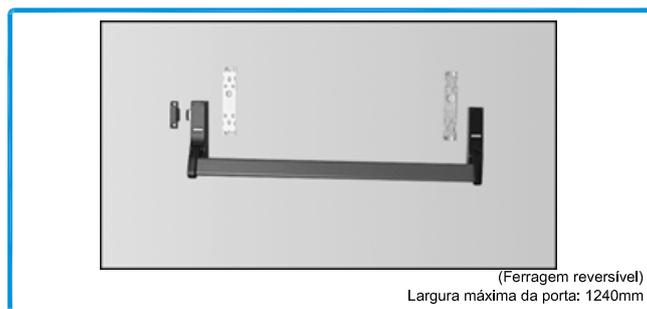
280230

TESTA FECHADURA STAND 2001



280200

TESTA FECHADURA 5791x90



200001

(Ferragem reversível)
Largura máxima da porta: 1240mm
ANTI-PÂNICO HORIZONTAL KH



200004

ANTI-PÂNICO VERTICAL KH.2

(Ferragem ambidestra com ponto de fecho superior e inferior)
Largura máxima da porta: 1240mm
Altura máxima da porta: 2400mm



200230

CREMONE COM FECHADURA KH.B.PR.

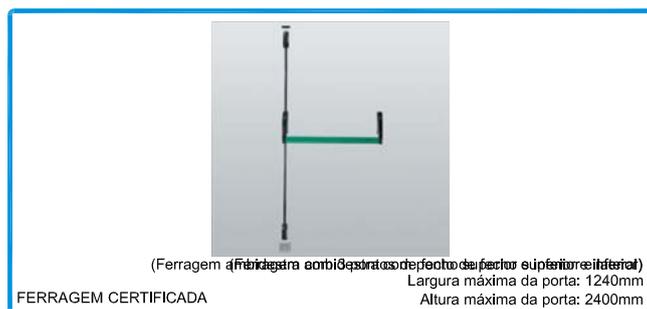
(Cremone reversível para anti-pânicoKH e KH.2)



200912

ANTI-PÂNICO HORIZONTAL 6000.1/1200

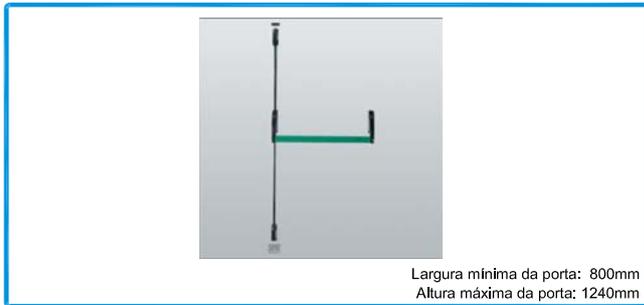
FERRAGEM CERTIFICADA
(Ferragem reversível)
Largura máxima da porta: 1240mm
Altura máxima da porta: 2400mm



200968

ANTI-PÂNICO VERTICAL 6000.2/1200

FERRAGEM CERTIFICADA
(Ferragem ambidestra com ponto de fecho superior e inferior)
Largura máxima da porta: 1240mm
Altura máxima da porta: 2400mm



Largura mínima da porta: 800mm
Altura máxima da porta: 1240mm

200988

ANTI-PÂNICO VERTICAL 6000.3/1200

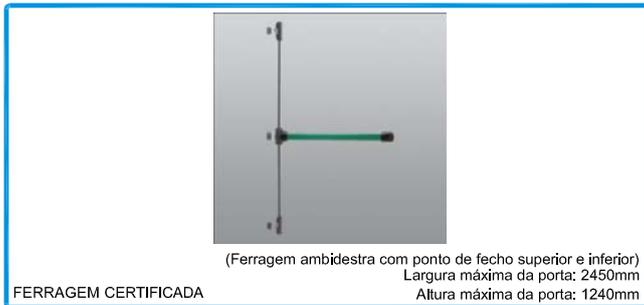


(Ferragem reversível)
Largura máxima da porta: 1240mm

FERRAGEM CERTIFICADA

200970

ANTI-PÂNICO HORIZONTAL 6100.1/1085

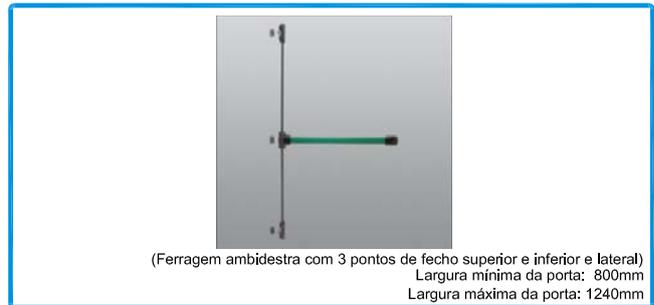


(Ferragem ambidestra com ponto de fecho superior e inferior)
Largura máxima da porta: 2450mm
Altura máxima da porta: 1240mm

FERRAGEM CERTIFICADA

000000

ANTI-PÂNICO VERTICAL 6100.2/1085



(Ferragem ambidestra com 3 pontos de fecho superior e inferior e lateral)
Largura mínima da porta: 800mm
Largura máxima da porta: 1240mm

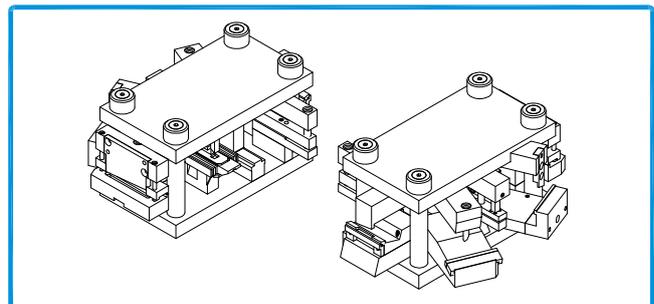
200971

ANTI-PÂNICO VERTICAL 6100.3/1085



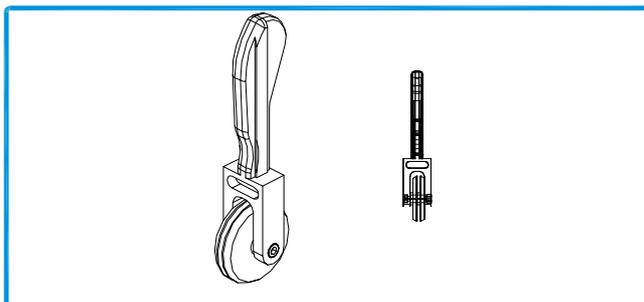
200914

CREMONE COM FECHADURA 6000.875. Pr.



408044

CORTANTE SISTEMA IT/ST



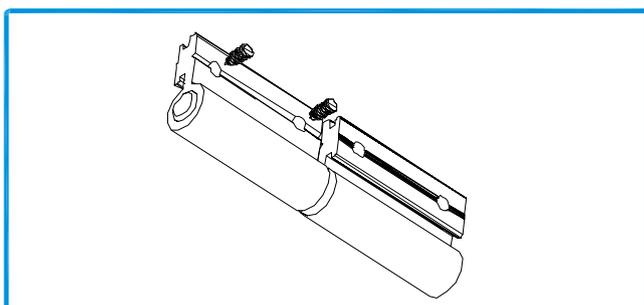
425001

ROLETA P/VED. CPT 150D



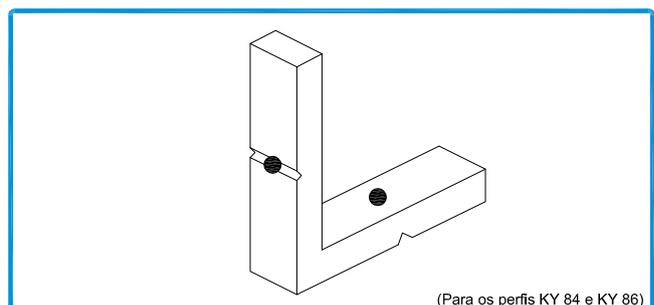
426003

TESOURA PARA VEDANTES MULTICOUPL



202230

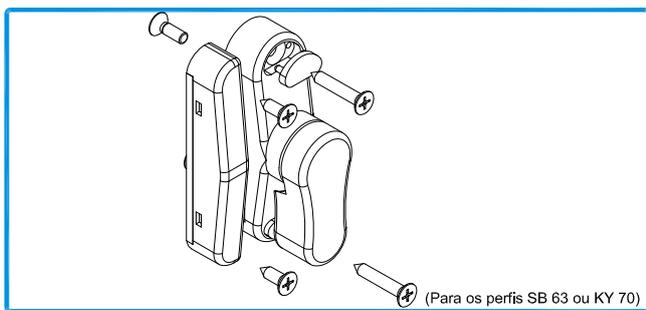
DOBRADIÇA PARA PORTADAS INTERIORES/REDE MOSQUITEIRA



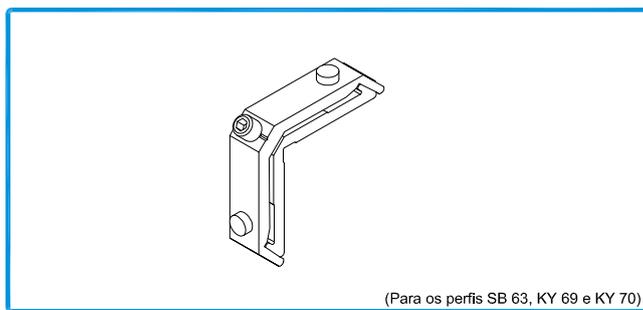
204380

ESQUADRO 1108

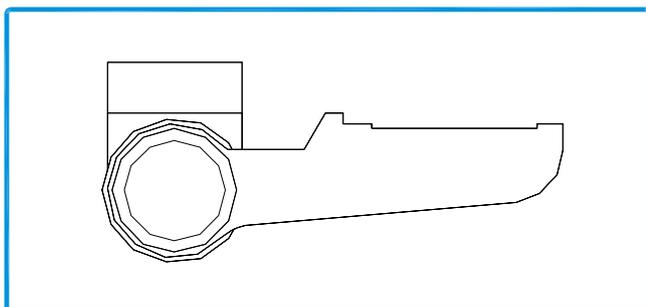
(Para os perfis KY 84 e KY 86)



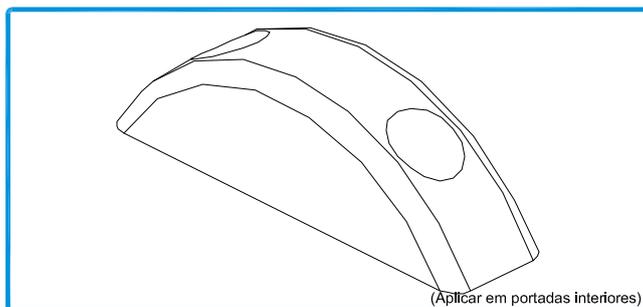
231214 TRINCO REVERSÍVEL 9566 (Br./Pr.) (Para os perfis SB 63 ou KY 70)



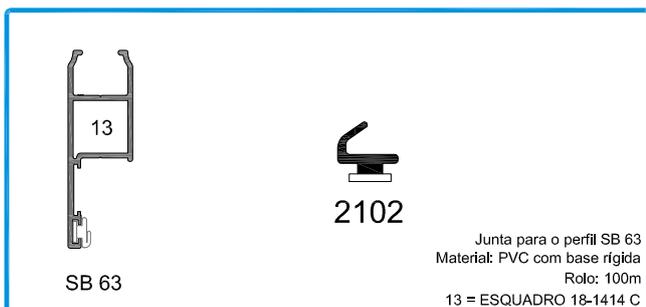
204029 ESQUADRO 18-1414 C (Para os perfis SB 63, KY 69 e KY 70)



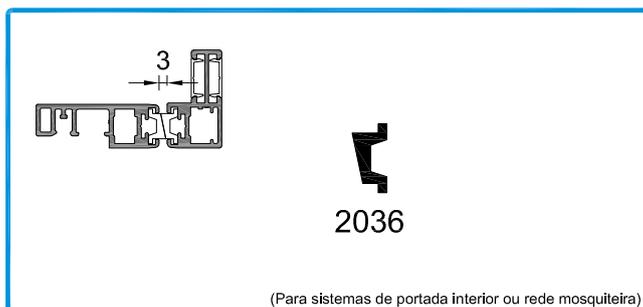
202229 DOBRADIÇA PARA SISTEMA TAPA-LUZ



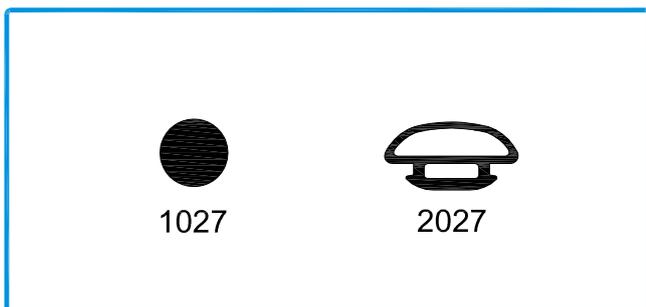
214146 BATENTE PARA PERSIANA 877.804 (Aplicar em portadas interiores)



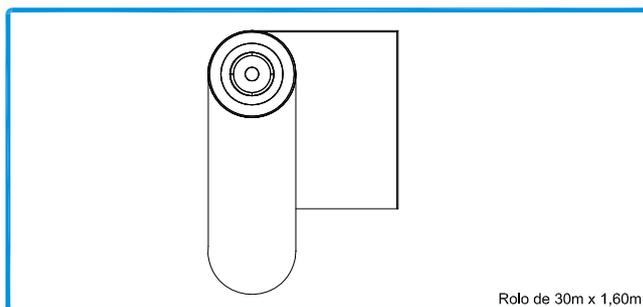
208264 JUNTA ESTANQUICIDADE 2102 (Para o perfil SB 63. Material: PVC com base rígida. Rolo: 100m. 13 = ESQUADRO 18-1414 C)



215155 PERFIL MAGNÉTICO 2036 (Para sistemas de portada interior ou rede mosquiteira)



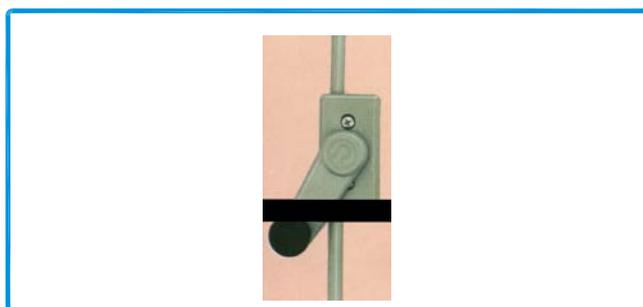
208310 VEDANTE PARA MOSQUITEIRA 1027 Pr.
208261 JUNTA ESTANQUICIDADE 2027



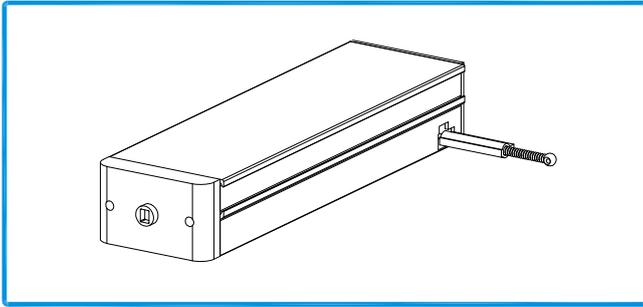
229105 REDE MOSQUITEIRA EM FIBRA (Rolo de 30m x 1,60m)



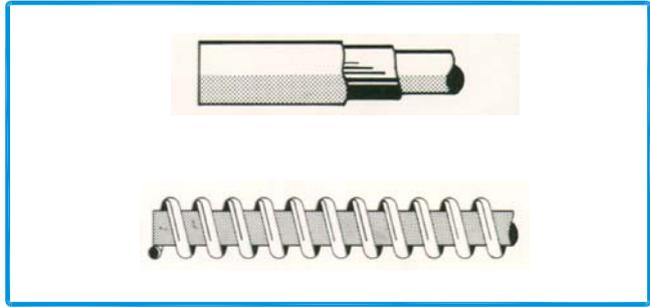
223760 KIT PARA BASCULANTE SIMPLES (Sem Bicha e sem Tubo)



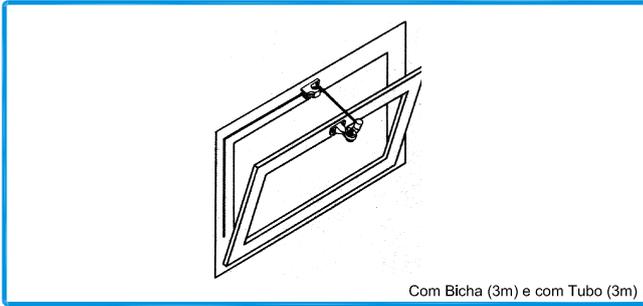
213124 ACCIONADOR MECÂNICO CINZA



212248 ACCIONADOR ELÉCTRICO PRT.



231002 TUBO F111 (3 METROS)
217118 BICHA F604 (POR METRO)



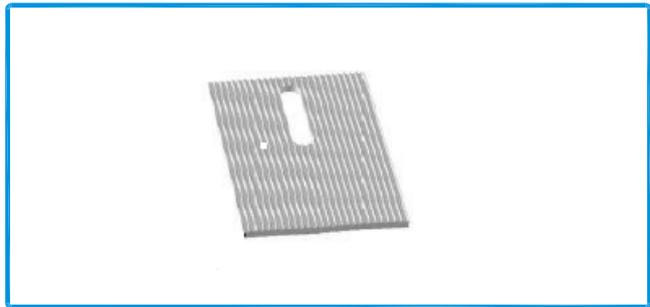
223906 Com Bicha (3m) e com Tubo (3m)
KIT COMPLETO QL. 1 (3m)



220100 DISPOSITIVO MANUAL P18/14



200910 (Puxador para sistema de rede mosquiteira)
PUXADOR SIMPLES SOS 80



218116 CALÇO SEPARADOR (50 x 70 mm)



213239 ÂNGULO DE FIXAÇÃO 100mm



213240 ÂNGULO DE FIXAÇÃO 120mm



230014 SUPORTE DE FIXAÇÃO 100mm



230019 SUPORTE DE FIXAÇÃO 120mm



(Aplicar com os perfis LT 60, LT 61, LT 81)

207220

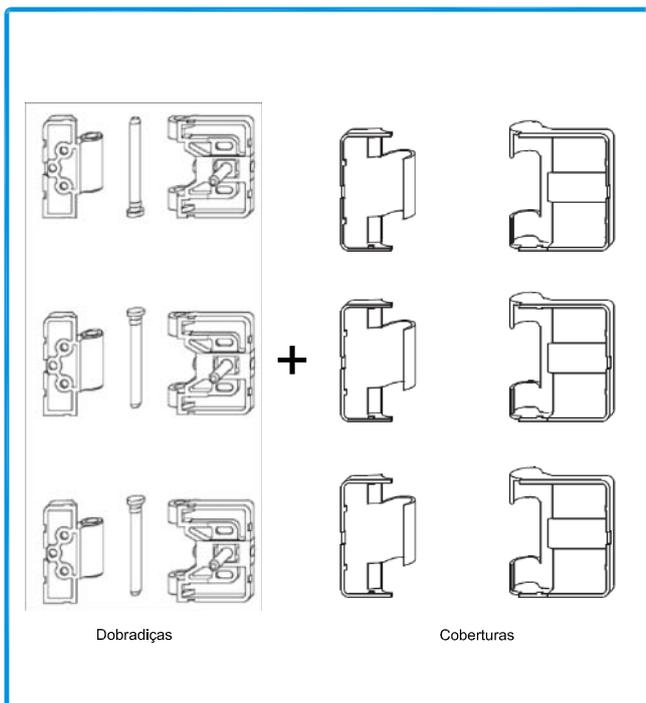
PRESILHA M6 x 37mm



(Aplicar com os perfis LT 41, LT 51, LT 47, LT 57)

207203

PRESILHA M6 x 17mm

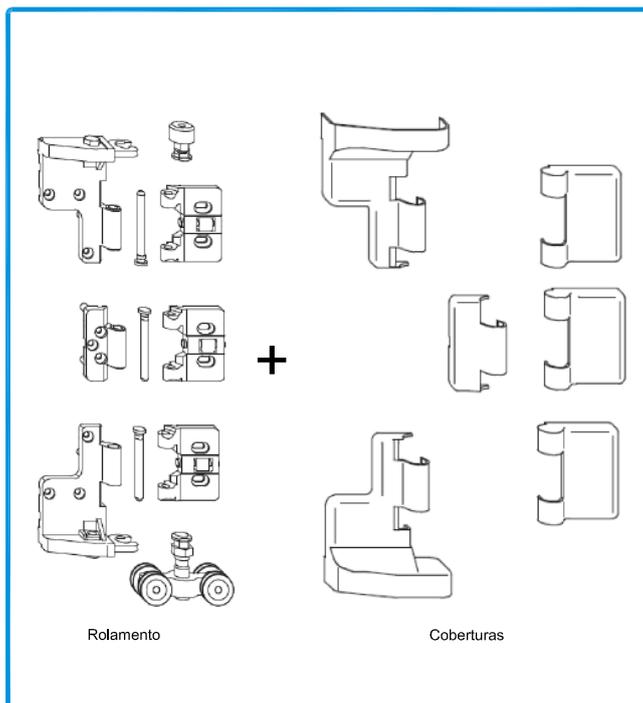


Dobradiças

Coberturas

212064
212879
212878

CONJUNTO DOBRADIÇAS FS-LM BRUTO
CONJUNTO COBERTURAS P/DOBRADIÇAS FS-LM BRC
CONJUNTO COBERTURAS P/DOBRADIÇAS FS-LM PRT

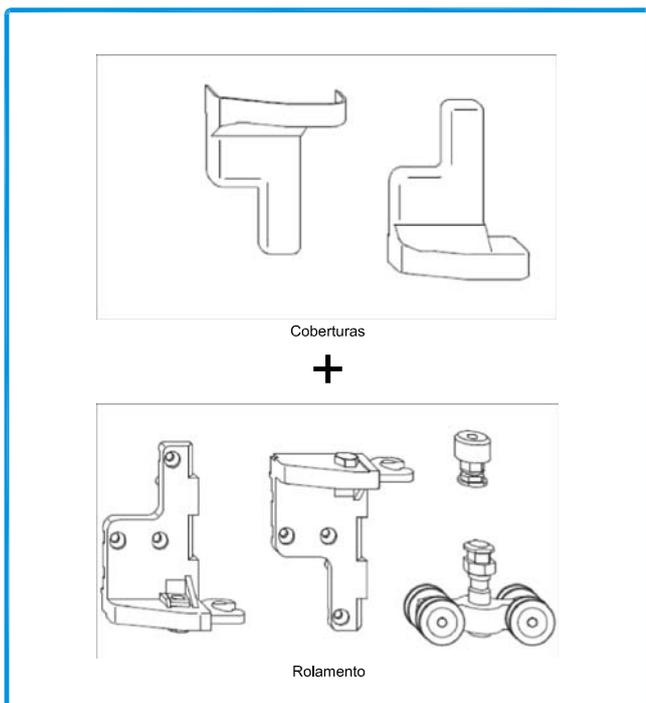


Rolamento

Coberturas

212321
212880
212877

CONJUNTO ROLAM. INTERM. FS-LM BRUTO
CONJUNTO COBERTURA P/ROLAM. INTERM. FS-LM BRC
CONJUNTO COBERTURA P/ROLAM. INTERM. FS-LM PRT



Coberturas

Rolamento

212320
212881
212882

CONJUNTO ROLAM. TERM. FS-LM BRUTO
CONJUNTO COBERTURA P/ROLAM. TERM. FS-LM BRC
CONJUNTO COBERTURA P/ROLAM. TERM. FS-LM PRT



Junta de vedação elástica, resistente aos UV. Impede a corrosão de penetrar pelas zonas cortadas.

208019

SELA JUNTAS 150gr. (Cinza)



Limpeza de alumínio lacado ou anodizado. Para preparação das superfícies a serem unidas e limpeza final.

208704

PRODUTO LIMPEZA DE ALUMÍNIO (1L) Transparente

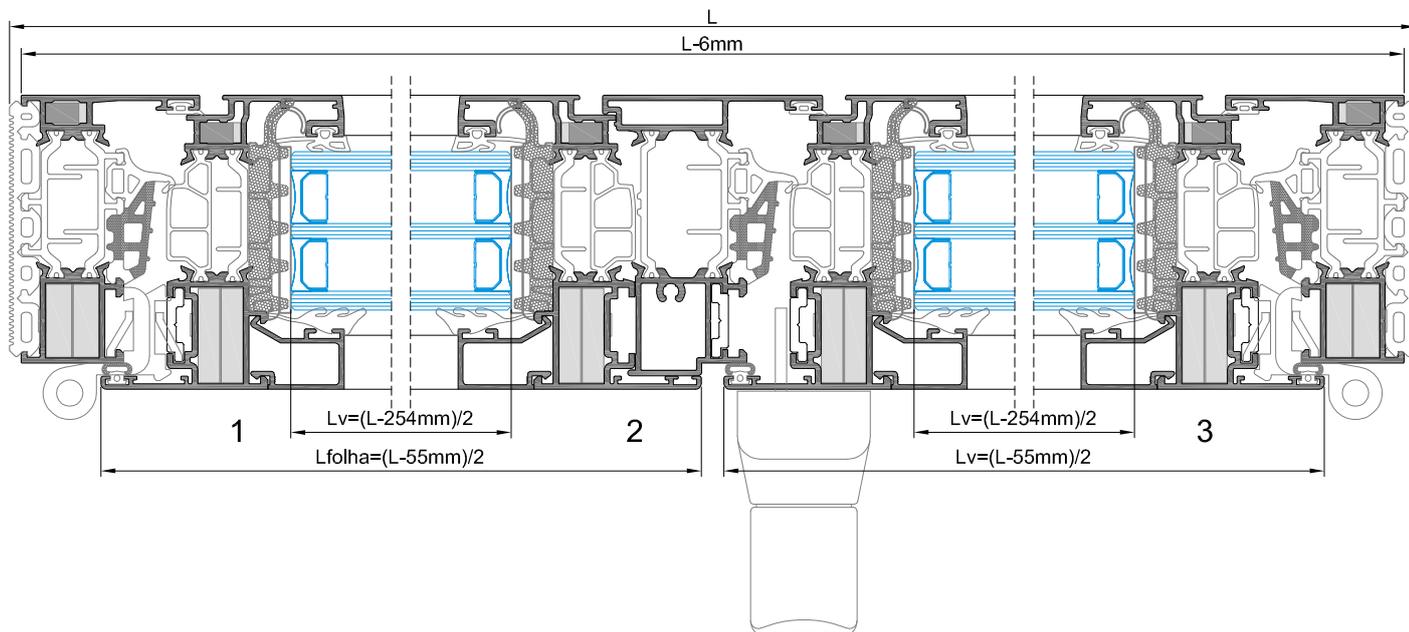
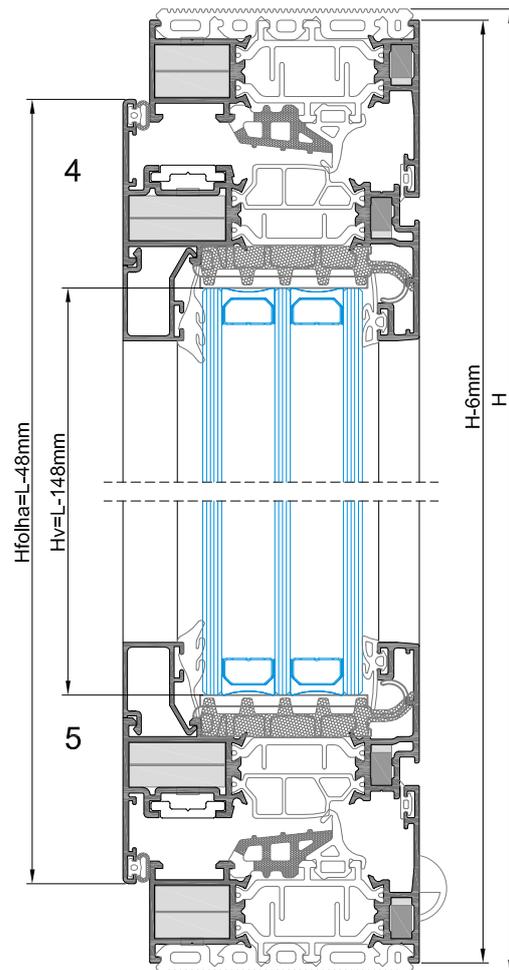
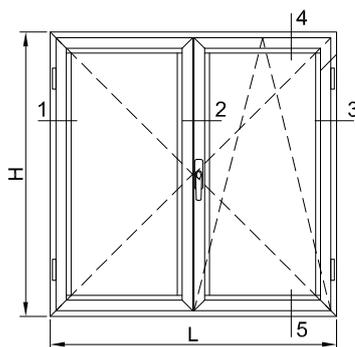
JANELA DE 2 FOLHAS ABERTURA PARA INTERIOR

PERFIS						
DESº	REFº	DESIGNAÇÃO	CORTE HORIZ.	CORTE VERT.	QUANT.	CORTE
	ST-01	ARO FIXO	L-6	H-6	2+2	
	ST-02	ARO MÓVEL	(L-55)/2	H-48	4+4	
	ST-06	INVERSOR	-	H-118	1	
	-	BITE RETO	(L-231)/2	H-176	4+4	
	SA-33	VARETA	-	(H-290)/2	2	

ACESSÓRIOS		
CÓDIGO	DESIGNAÇÃO	QUANTIDADE
210154	GOTEIRA 1875	2
213261	CANTO ALINH. S IT/ST Alternativa: CANTO CR S/SB (213246)	8
213259	CANTO CR 0018	12
204142	ESQUADRO IT/ST Nº5 18-2512-140	8
204137	ESQUADRO IT/ST Nº1 16-1914-C	4
202208	DOB. 1121.1	4
200302	CREMONE 870.2	1
215114	PEÇA CREMONE VARETA 1481	2
206490	TERMINAL VARETA 1486	2
202090	CONTRA-FECHO DUPLO 1416.6	2
218194	CALÇOS P/VIDRO EURO 2000	8
212069	CONJ. INVERSOR ST	1
201490	FECHO P/ V2ª FOLHA 1541	2
201507	FECHO SEMI-AUTOM. P/ 2ª FOLHA C5001	1

VEDANTES			
DESº	CÓDIGO	DESIGNAÇÃO	QUANTIDADE
	208185	JUNTA REMATE PAREDE 2089	2L+2H
	208008	JUNTA INTERIOR 2051 ⁽¹⁾	2L+3H
	208184	JUNTA DE VEDAÇÃO CENTRAL 2412 *	2L+3H
	208183	JUNTA DE VEDAÇÃO CENTRAL 2267	2L+3H
	208350	JUNTA EXTERIOR VIDRO 2003	2L+4H
	VARIÁVEL	JUNTA INTERIOR VIDRO	2L+4H
	213015	CANTO VULCANIZADO 2267.1	4
ALTERNATIVAS			
(1)	208143	JUNTA INTERIOR 2071	

* OPCIONAL



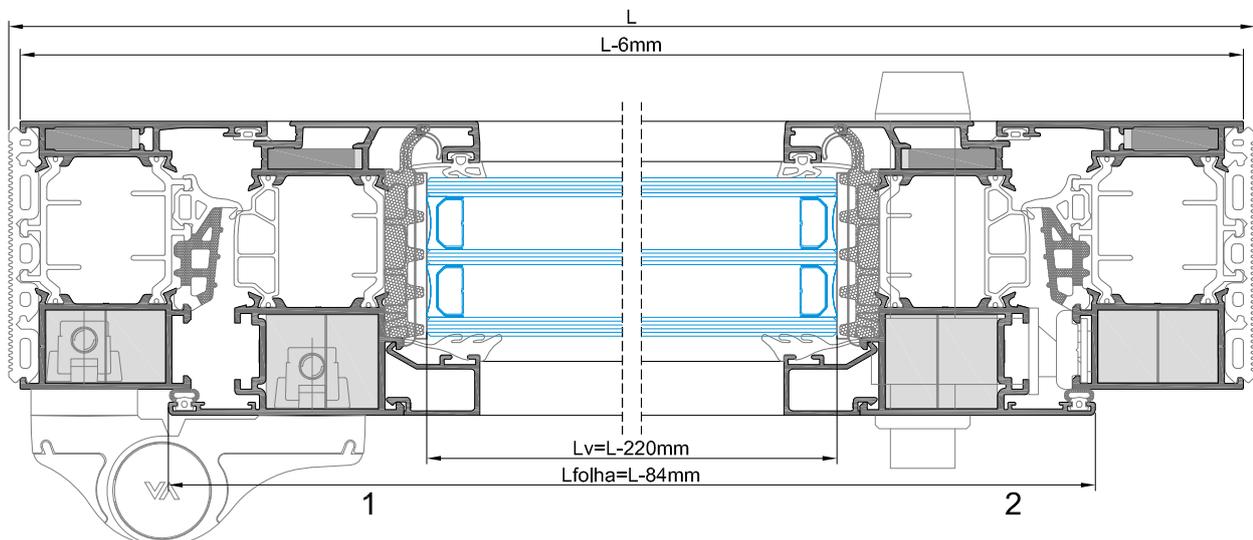
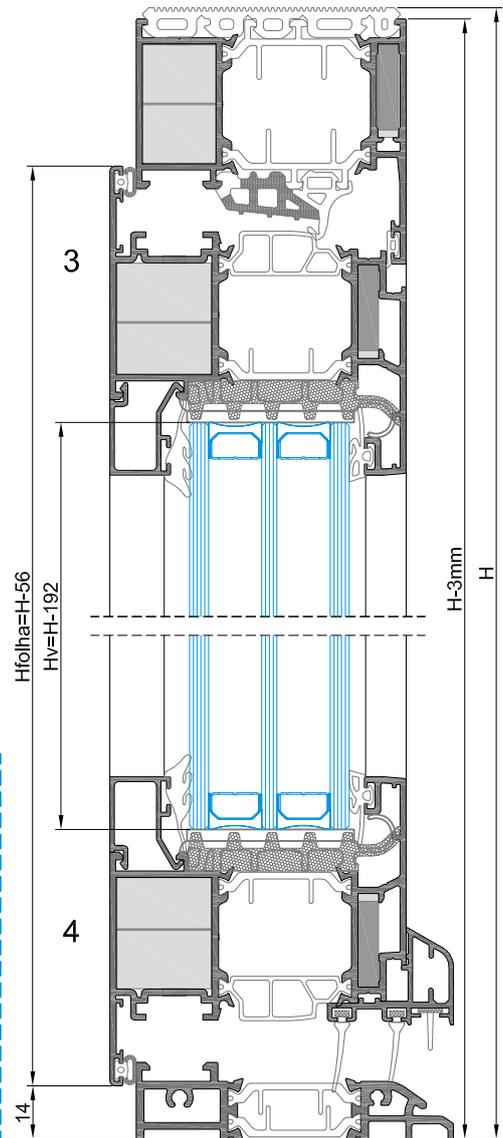
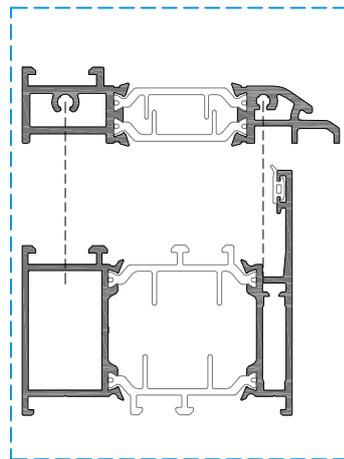
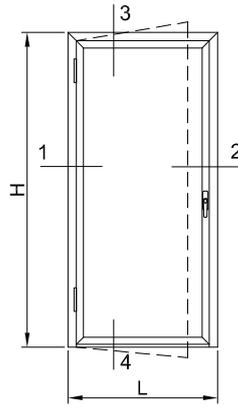
PORTA DE 1 FOLHA ABERTURA PARA INTERIOR

PERFIS						
DES°	REF°	DESIGNAÇÃO	CORTE HORIZ.	CORTE VERT.	QUANT.	CORTE
	ST-07	ARO FIXO	L-6	H-3	1+2	
	ST-11	ARO MÓVEL	L-84	H-56	2+2	
	ST-49	SOLEIRA	L-86	-	1	
	IT-32	PINGADEIRA	L-151	-	1	
	-	BITE RETO	L-208	H-220	-	

ACESSÓRIOS		
CÓDIGO	DESIGNAÇÃO	QUANTIDADE
213246	CANTO CR S/SB	4
204139	ESQ. IT/ST Nº3 16-1931-C	2
204143	ESQ. IT/ST Nº6 18-2530-140	4
213247	CANTO CR 0182	6
202010	DOB. MECANICA 2 ABAS 1145/60	2
223100	KIT FIX. 1145.705	2
218170	CALÇO 1145.703/7	2
201033	FECHADURA 7797x30	1
230041	SEGREDO SEGURANÇA 70/30	1
220008	ESPELHO P/SEG.5100	1
200747	PUXADOR DUPLO 874	1
227301	QUADRA AÇO 8x140	1
280220	TESTA FECHADURA PRUMO 2000	1
212346	CONJ. TAPA-TOPO SA32	1
218194	CALÇOS P/VIDRO EURO 2000	4

VEDANTES			
DES°	CÓDIGO	DESIGNAÇÃO	QUANTIDADE
	208185	JUNTA REMATE PAREDE 2089	L+2H
	208008	JUNTA INTERIOR 2051 ⁽¹⁾	2L+2H
	208184	JUNTA DE VEDAÇÃO CENTRAL 2412 *	L+2H
	208183	JUNTA DE VEDAÇÃO CENTRAL 2267	L+2H
	208350	JUNTA EXTERIOR VIDRO 2003	2L+2H
	VARIÁVEL	JUNTA INTERIOR VIDRO	2L+2H
	213015	CANTO VULCANIZADO 2267,1	2
	208294	JUNTA INFERIOR PORTA VR3180	2L
	208246	JUNTA ENCAIXE VD1140	L
ALTERNATIVAS			
⁽¹⁾	208143	JUNTA INTERIOR 2071	

* OPCIONAL



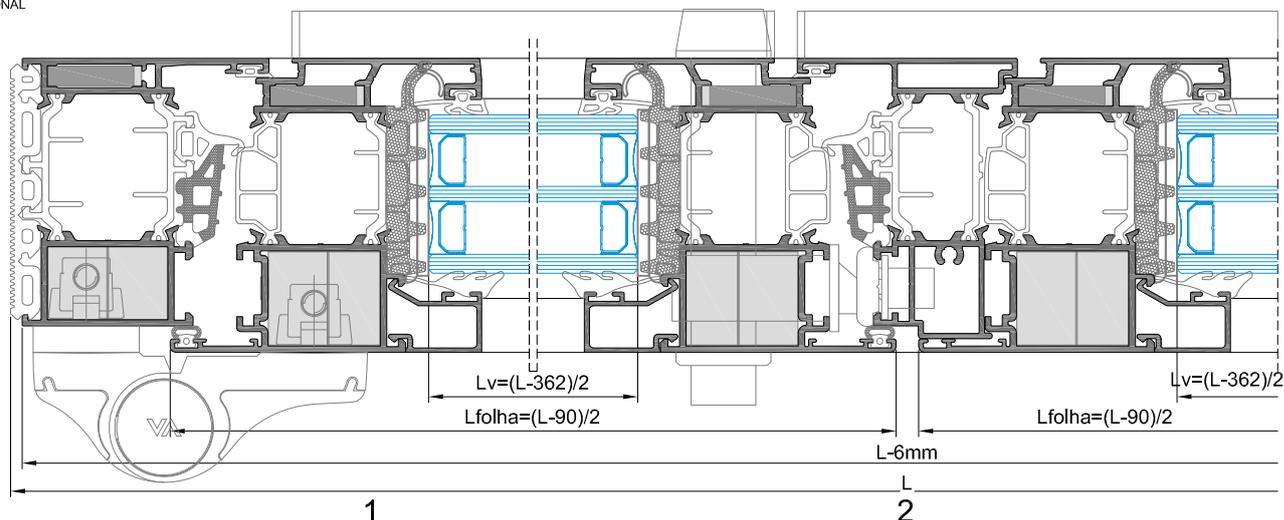
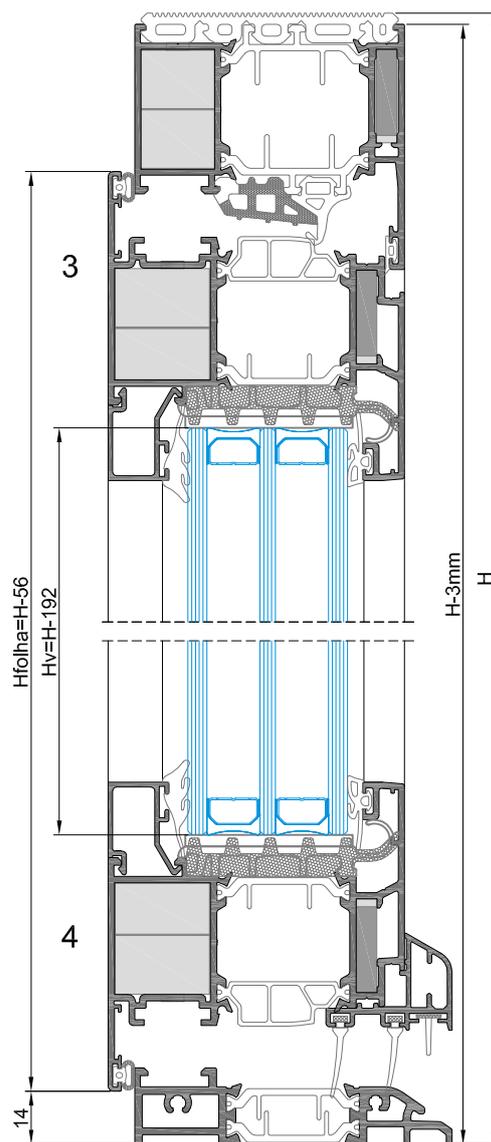
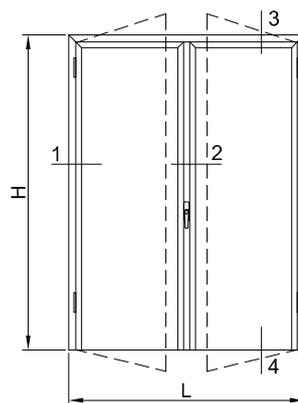
PORTA DE 2 FOLHAS ABERTURA PARA INTERIOR (COM O PERFIL ST 49)

PERFIS						
DES°	REF°	DESIGNAÇÃO	CORTE HORIZ.	CORTE VERT.	QUANT.	CORTE
	ST-07	ARO FIXO	L-6	H-3	2+1	
	ST-11	ARO MÓVEL	(L-91)/2	H-56	4+4	
	ST-06	INVERSOR	-	H-126	1	
	ST-49	SOLEIRA	L-86	-	1	
	IT-32	PINGADEIRA	[(L-220)/2]+65 (L-220)/2		1+1	
	-	BITE RETO	(L-339)/2	H-220	4+4	

ACESSÓRIOS		
CÓDIGO	DESIGNAÇÃO	QUANTIDADE
213246	CANTO CR S/SB	8
204139	ESQ. IT/ST Nº3 16-1931-C	2
204143	ESQ. IT/ST Nº6 18-2530-140	8
213247	CANTO CR 0182	10
202010	DOB. MECHANICA 2 ABAS 1145/60	4
223100	KIT FIX. 1145.705	4
218170	CALÇO 1145.703/7	4
201033	FECHADURA 7797x30	1
207403	SEGREDO SEGURANÇA 60/30	1
220008	ESPELHO P/SEG.5100	1
200747	PUXADOR DUPLO 874	1
227301	QUADRA AÇO 8x140	1
280220	TESTA FECHADURA PRUMO 2000	1
212346	CONJ. TAPA-TOPO SA32	2
218194	CALÇOS P/VIDRO EURO 2000	8
212069	CONJ. INVERSOR ST	1
225155	PASSADOR REVERSÍVEL 1550	2
225154	HASTE FECHO 1550.801	1
202077	CONTRA-FECHO 1404	2

VEDANTES			
DES°	CÓDIGO	DESIGNAÇÃO	QUANTIDADE
	208185	JUNTA REMATE PAREDE 2089	L+2H
	208008	JUNTA INTERIOR 2051 ⁽¹⁾	2L+3H
	208184	JUNTA DE VEDAÇÃO CENTRAL 2412 *	L+3H
	208183	JUNTA DE VEDAÇÃO CENTRAL 2267	L+3H
	208350	JUNTA EXTERIOR VIDRO 2003	2L+4H
	VARIÁVEL	JUNTA INTERIOR VIDRO	2L+4H
	213015	CANTO VULCANIZADO 2267-1	2
	208294	JUNTA INFERIOR PORTA VR3180	2L
	208246	JUNTA ENCAIXE VD1140	L
ALTERNATIVAS			
⁽¹⁾	208143	JUNTA INTERIOR 2071	

* OPCIONAL



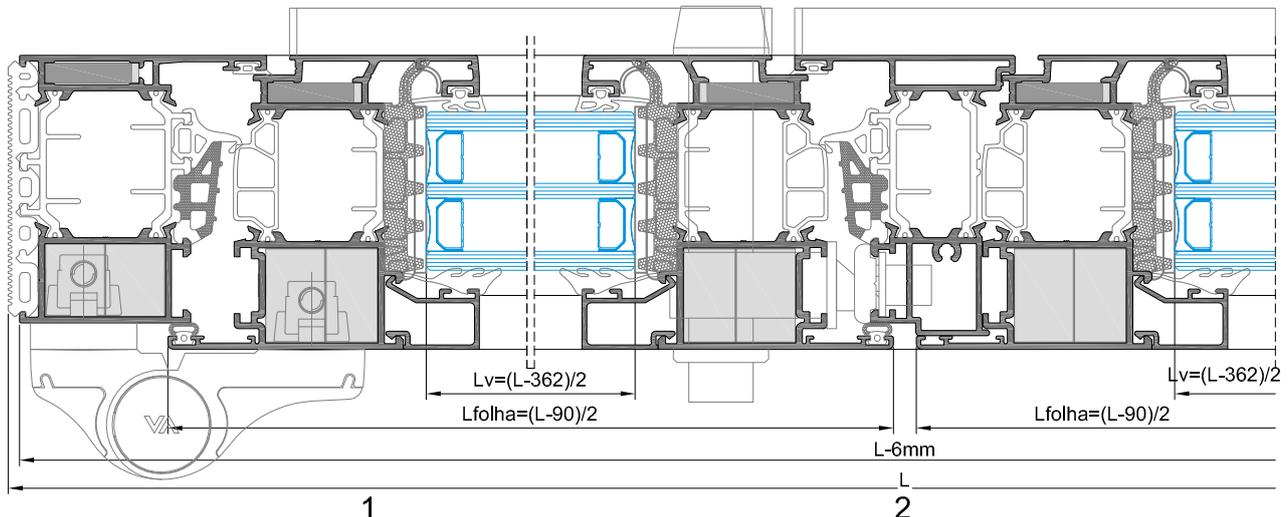
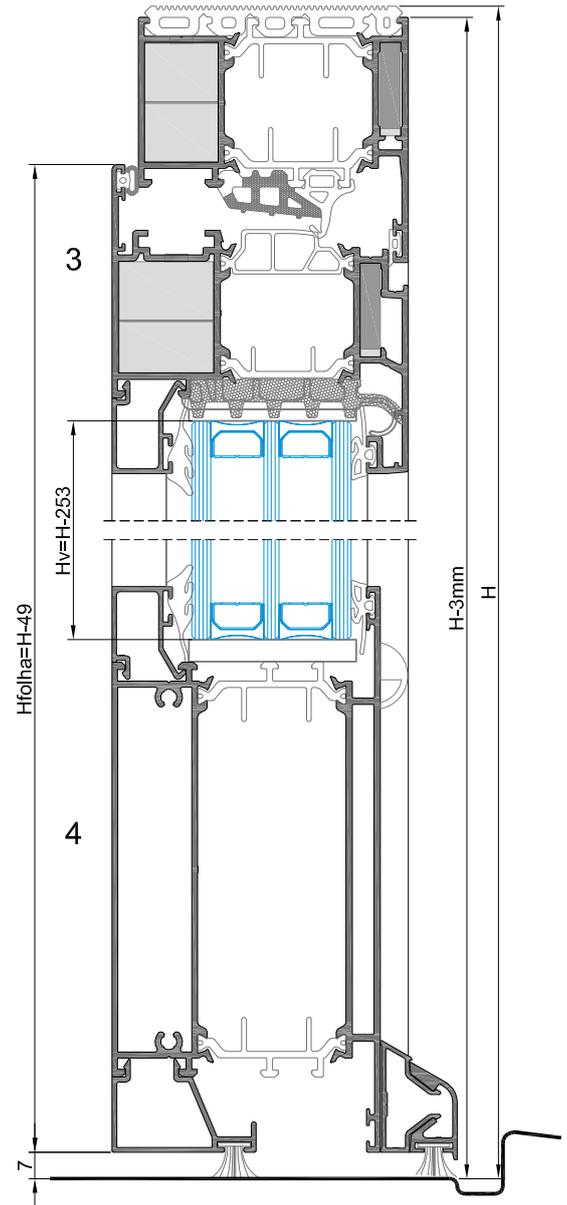
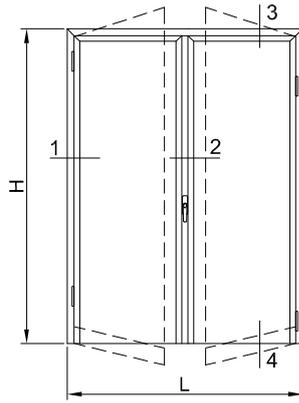
PORTA DE 2 FOLHAS ABERTURA PARA INTERIOR

PERFIS						
DES ^o	REF ^o	DESIGNAÇÃO	CORTE HORIZ.	CORTE VERT.	QUANT.	CORTE
	ST-07	ARO FIXO	L-6	H-3	2+1	
	ST-11	ARO MÓVEL	(L-91)/2	H-49	2+4	
	ST-06	INVERSOR	-	H-83	1	
	ST-14	TRAVESSA	(L-314)/2	-	2	
	SA-31	COMPLEMENTO	(L-291)/2	-	2	
	SA-32	PINGADEIRA	$[(L-220)/2]+65$ (L-220)/2	-	1+1	
	-	BITE RECTO	(L-339)/2	H-281	4+4	
	AT-59	REIMATE INF.	(L-339)/2	-	2	

ACESSÓRIOS		
CÓDIGO	DESIGNAÇÃO	QUANTIDADE
213246	CANTO CR S/SB	4
204139	ESQ. IT/ST N°3 16-1931-C	2
204143	ESQ. IT/ST N°6 18-2530-140	4
213247	CANTO CR 0182	6
202010	DOB. MECHANICA 2 ABAS 1145/60	4
223100	KIT FIX. 1145.705	4
218170	CALÇO 1145.703/7	4
201033	FECHADURA 7797x30	1
207403	SEGREGO SEGURANÇA 60/30	1
220008	ESPELHO P/SEG.5100	1
200747	PUXADOR DUPLO 874	1
227301	QUADRA AÇO 8x140	1
280220	TESTA FECHADURA PRUMO 2000	1
212346	CONJ. TAPA-TOPO SA32	2
218194	CALÇOS P/VIDRO EURO 2000	8
212069	CONJ. INVERSOR ST	1
225155	PASSADOR REVERSÍVEL 1550	2
225154	HASTE FECHO 1550.801	1
202077	CONTRA-FECHO 1404	1
211103	PONTO FECHO PAVIMENTO 1409/8	1

VEDANTES			
DES ^o	CÓDIGO	DESIGNAÇÃO	QUANTIDADE
	208185	JUNTA REMATE PAREDE 2089	L+2H
	208008	JUNTA INTERIOR 2051 ⁽¹⁾	2L+3H
	208184	JUNTA DE VEDAÇÃO CENTRAL 2412 *	L+3H
	208183	JUNTA DE VEDAÇÃO CENTRAL 2267	L+3H
	208350	JUNTA EXTERIOR VIDRO 2003	2L+4H
	VARIÁVEL	JUNTA INTERIOR VIDRO	2L+4H
	213015	CANTO VULCANIZADO 2267.1	2
	208464	PELÚCIA 8.5x12 STOP-FIN	2L
ALTERNATIVAS			
⁽¹⁾	208143	JUNTA INTERIOR 2071	

* OPCIONAL



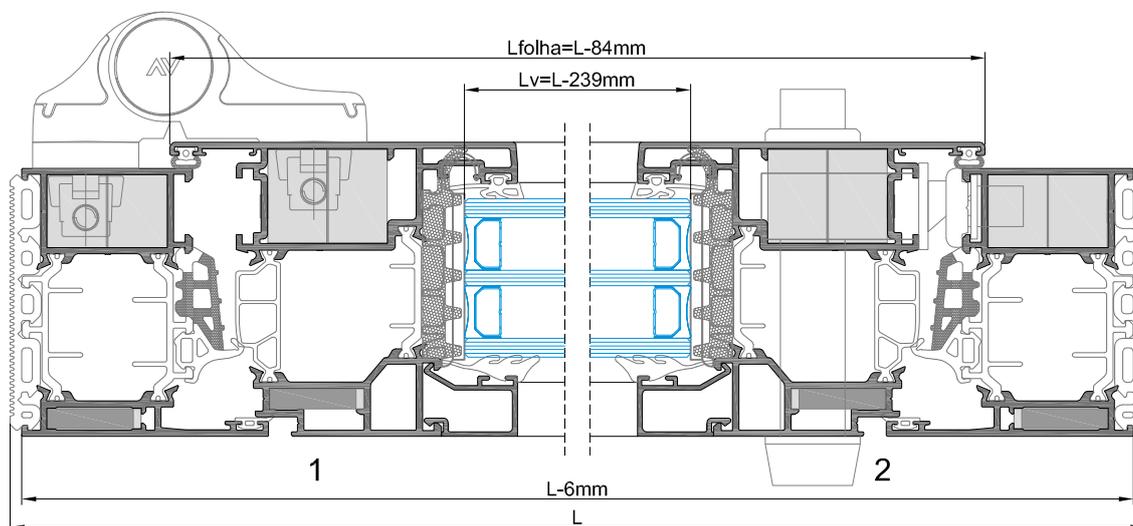
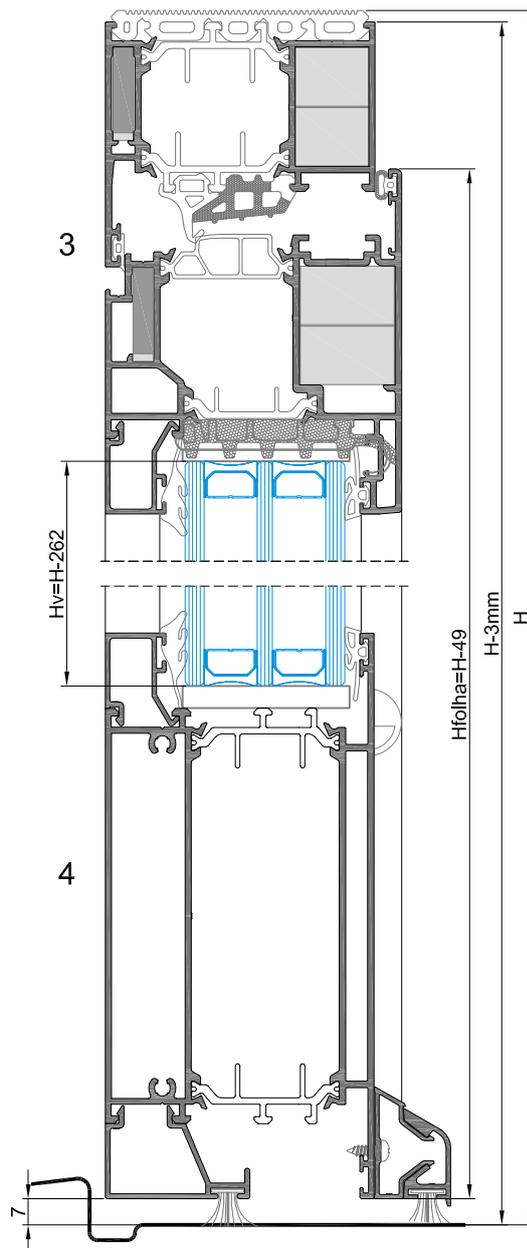
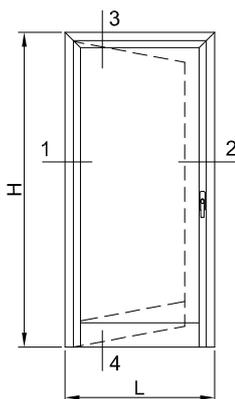
PORTA DE 1 FOLHA ABERTURA PARA EXTERIOR

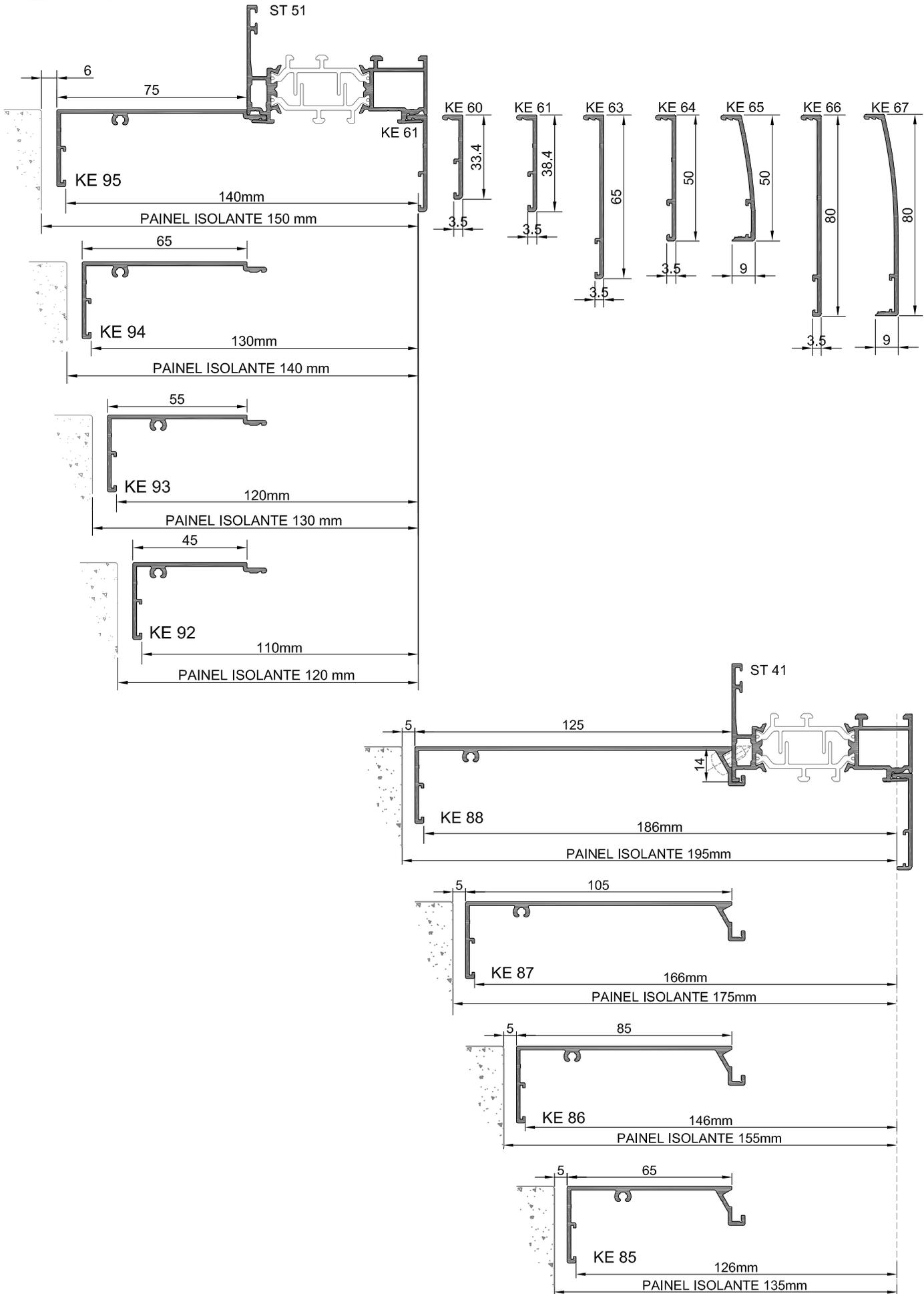
PERFIS						
DES°	REF°	DESIGNAÇÃO	CORTE HORIZ.	CORTE VERT.	QUANT.	CORTE
	ST-07	ARO FIXO	L-6	H-3	2+1	
	ST-12	ARO MÓVEL	L-84	H-49	2+2	
	ST-14	TRAVESSA	L-217	-	1	
	AT-59	REMATE INF.	L-227	-	1	
	SA-31	COMPLEMENTO	L-267	-	1	
	SA-32	PINGADEIRA	L-84	-	1	
	-	BITTE RECTO	L-227	H-290	2+2	

ACESSÓRIOS		
CÓDIGO	DESIGNAÇÃO	QUANTIDADE
213246	CANTO CR S/ SB	2
204139	ESQ. IT/ST Nº3 16-1931-C	2
204730	ESQ. AT E. GRANDE	2
213247	CANTO CR 0182	4
202010	DOB. MECHANICA 2 ABAS 1145/60	2
223100	KIT FIX. 1145.705	2
218170	CALÇO 1145.703/7	2
201033	FECHADURA 7797x30	1
207403	SEGREDO SEGURANÇA 60/30	1
220008	ESPELHO P/SEG.5100	1
200747	PUXADOR DUPLO 874	1
227301	QUADRA AÇO 8x140	1
280220	TESTA FECHADURA PRUMO 2000	1
212346	CONJ. TAPA-TOPO SA32	1
218194	CALÇOS P/VIDRO EURO 2000	4
225155	PASSADOR REVERSÍVEL 1550	2
225154	HASTE FECHO 1550.801	1
202077	CONTRA-FECHO 1404	1
211103	PONTO FECHO PAVIMENTO 1409/8	1

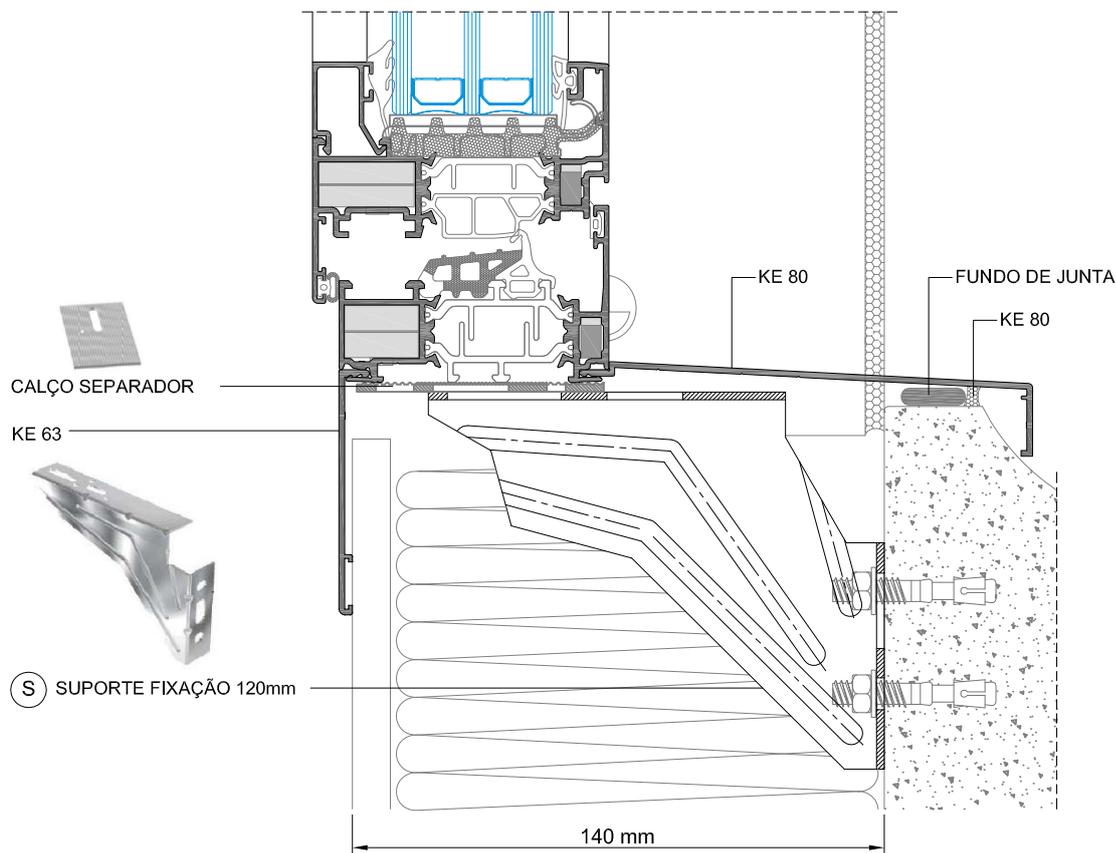
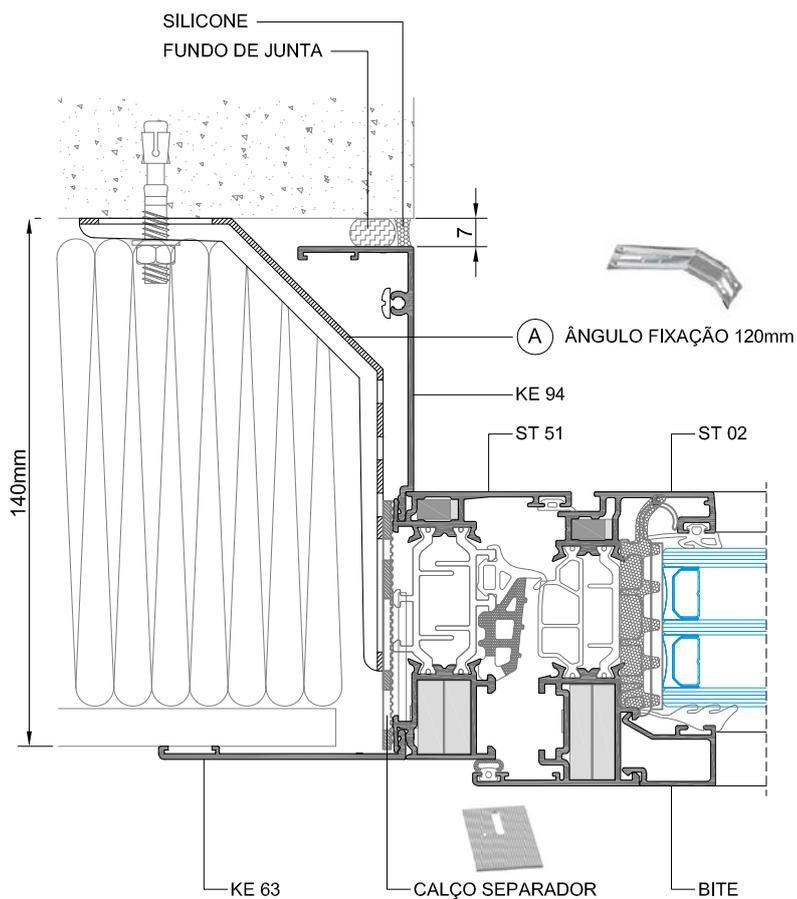
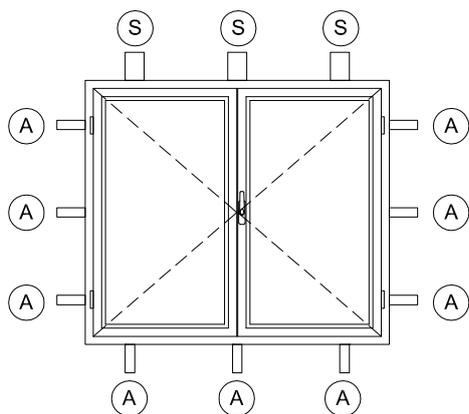
VEDANTES			
DES°	CÓDIGO	DESIGNAÇÃO	QUANTIDADE
	208185	JUNTA REMATE PAREDE 2089	L+2H
	208008	JUNTA INTERIOR 2051 ⁽¹⁾	L+2H
	208184	JUNTA DE VEDAÇÃO CENTRAL 2412 *	L+2H
	208183	JUNTA DE VEDAÇÃO CENTRAL 2267	L+2H
	208350	JUNTA EXTERIOR VIDRO 2003	2L+2H
	VARIÁVEL	JUNTA INTERIOR VIDRO	2L+2H
	213015	CANTO VULCANIZADO 2267.1	2
	208464	PELÚCIA 8.5x12 STOP-FIN	2L

* OPCIONAL

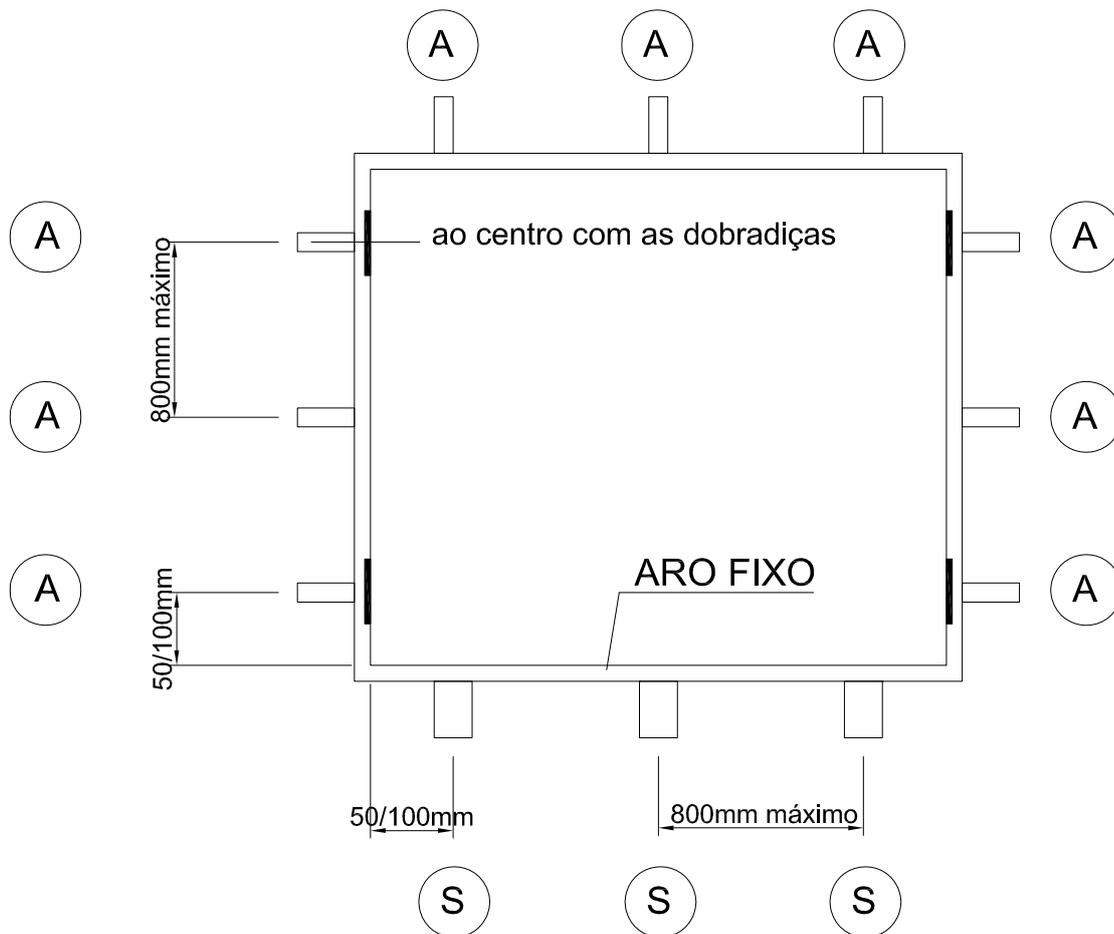




PAINEL ISOLANTE DE 140mm



APLICAÇÃO DAS PEÇAS DE FIXAÇÃO EM VÃOS DE BATENTE



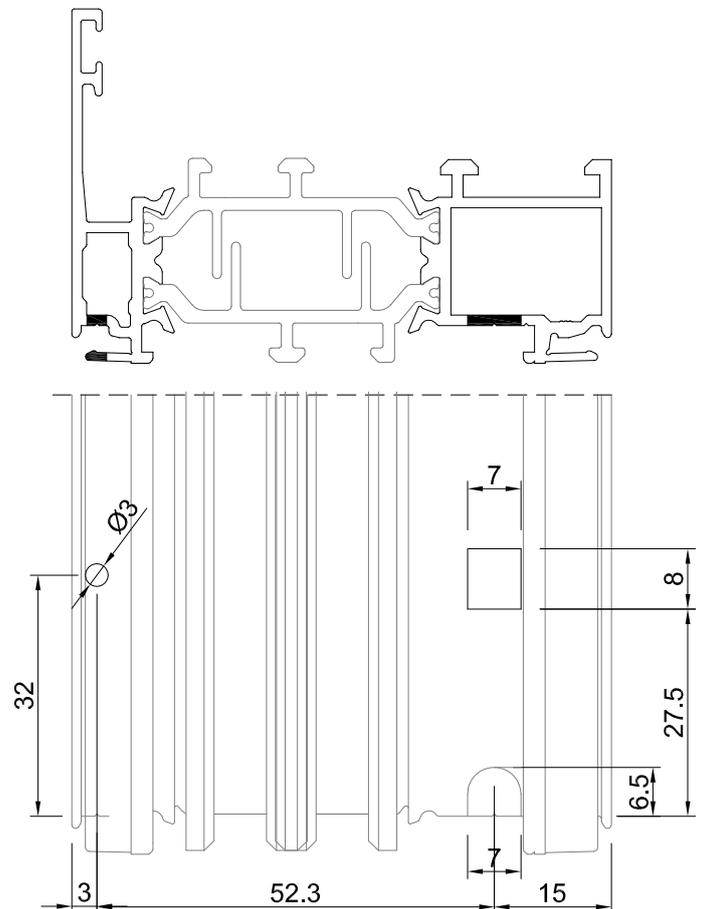
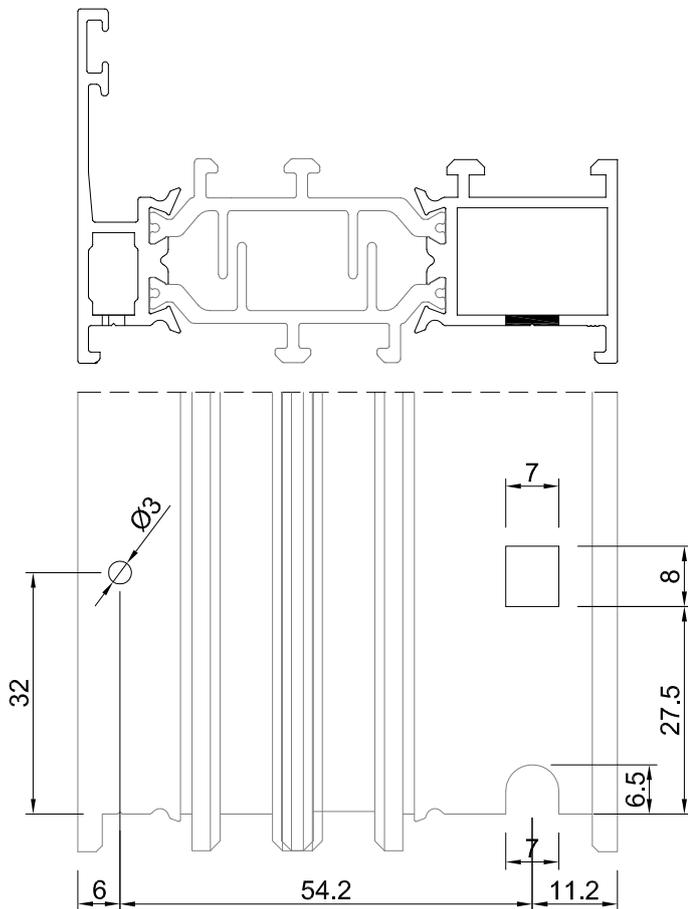
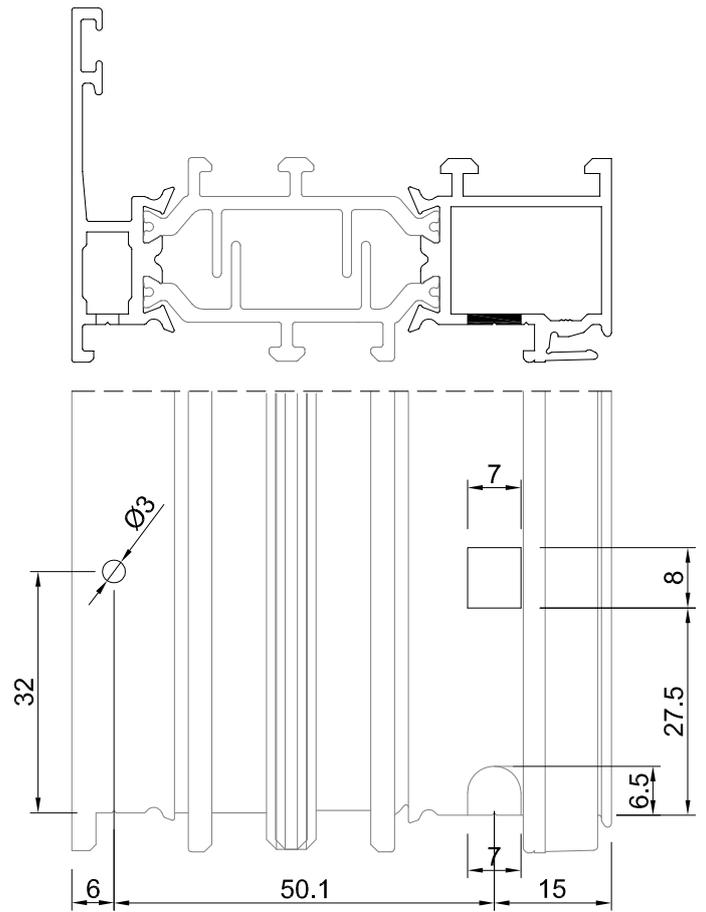
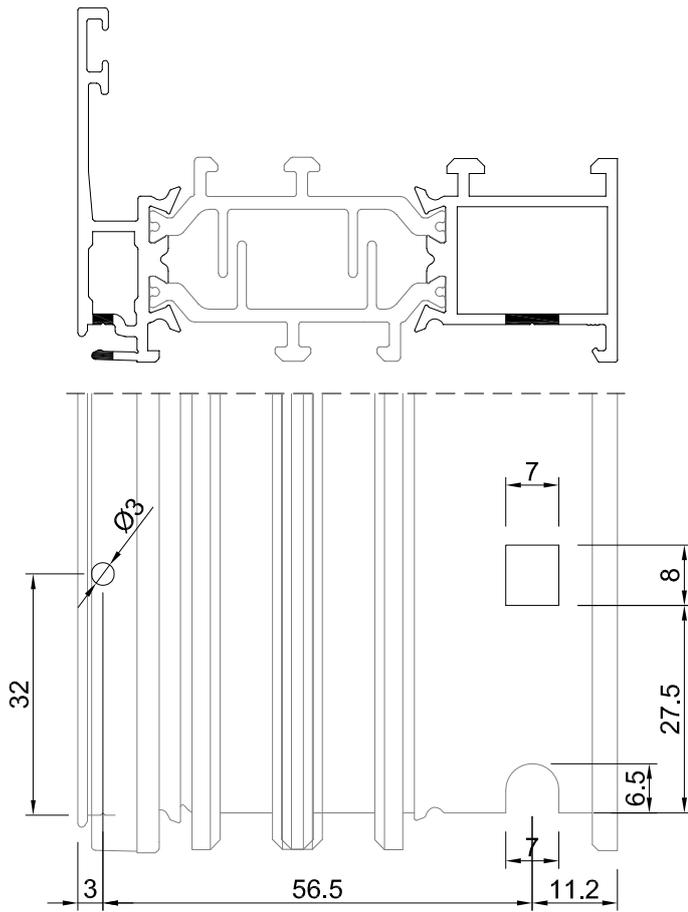
ÂNGULO FIXAÇÃO 100 ou 120mm

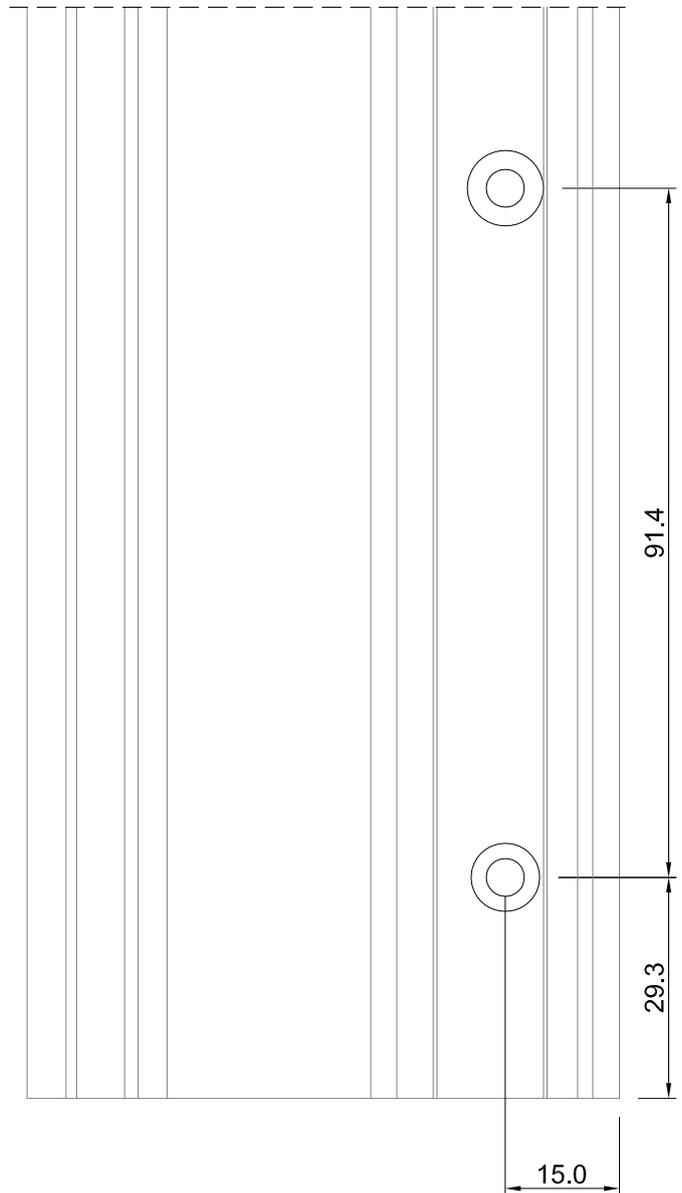
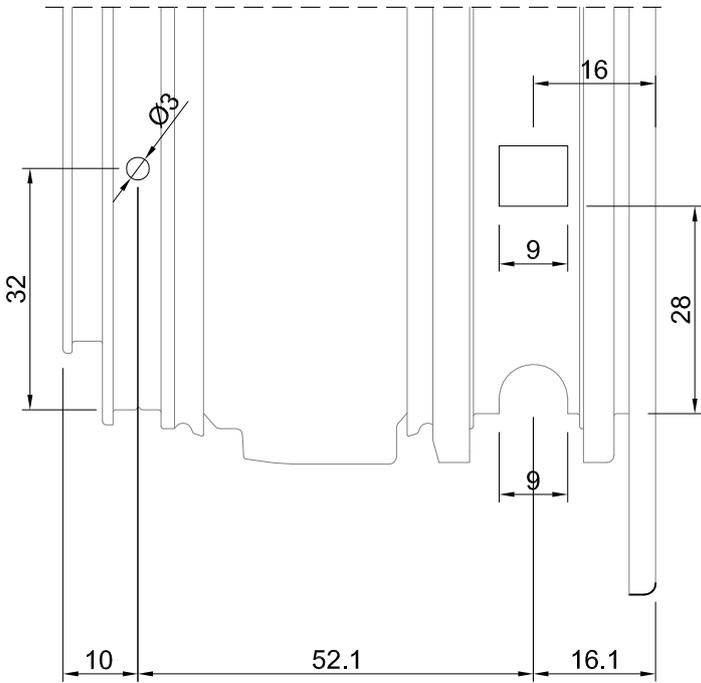
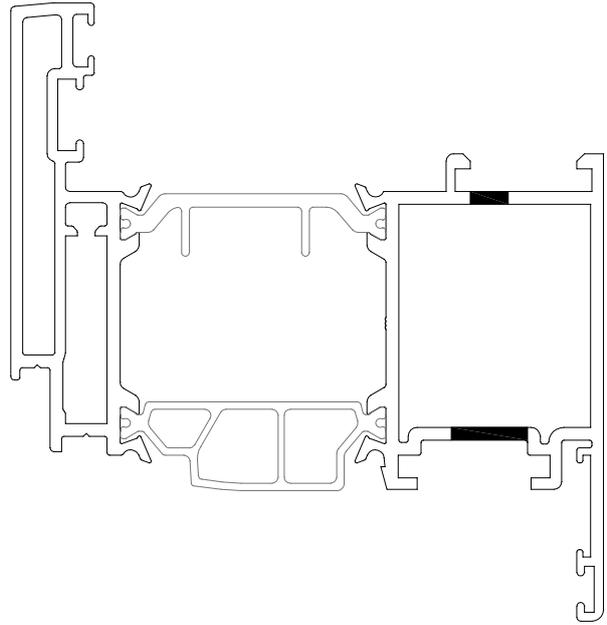
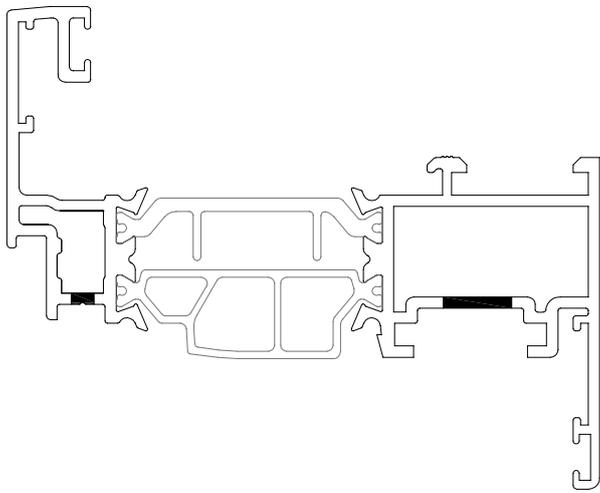


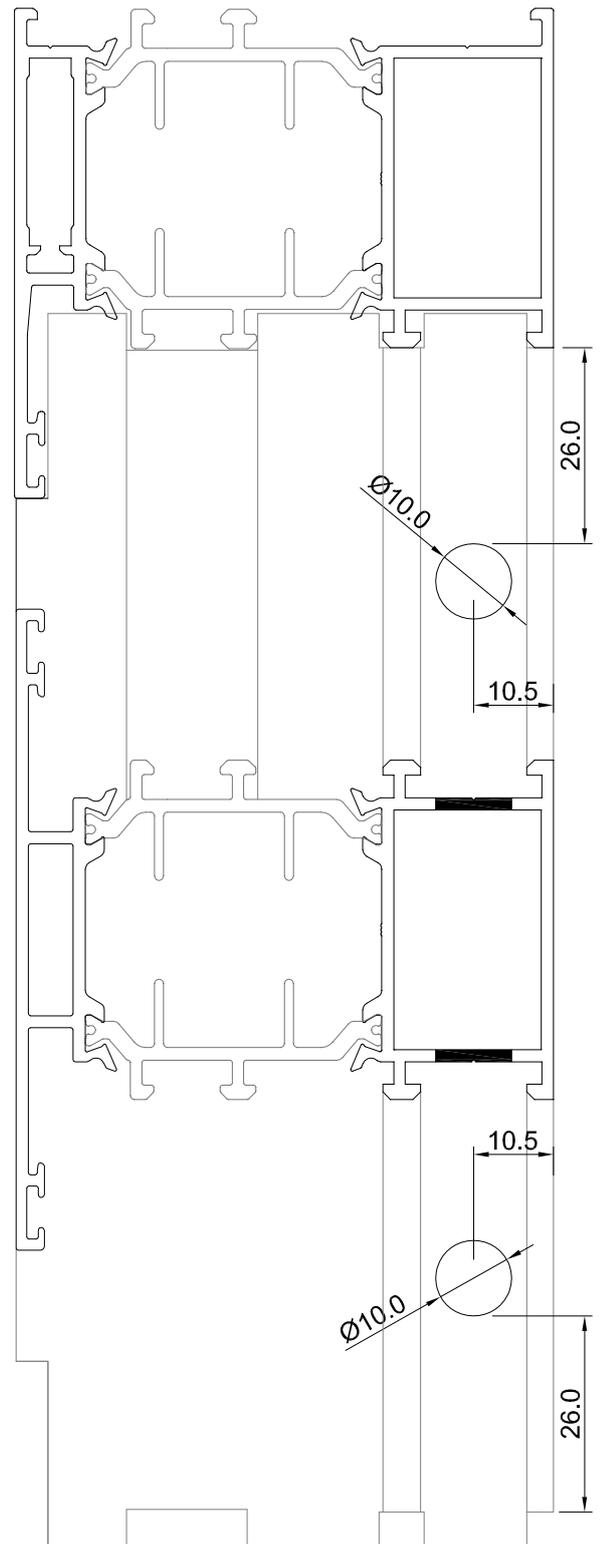
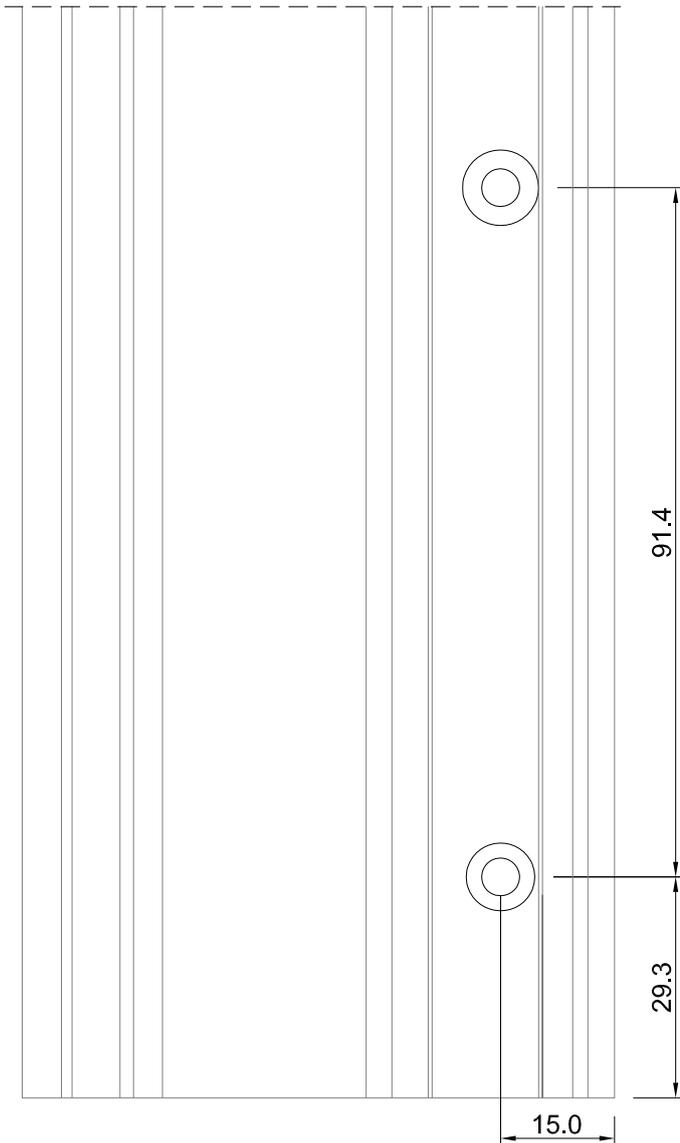
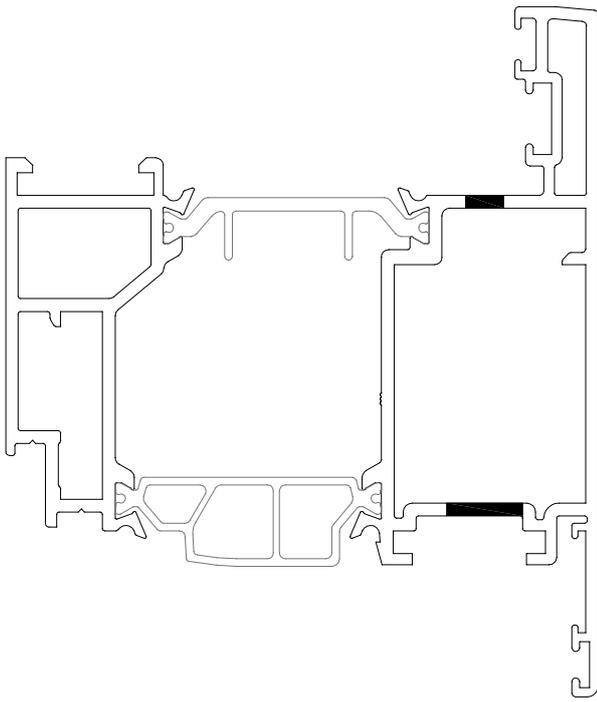
SUPORTE FIXAÇÃO 100 ou 120mm

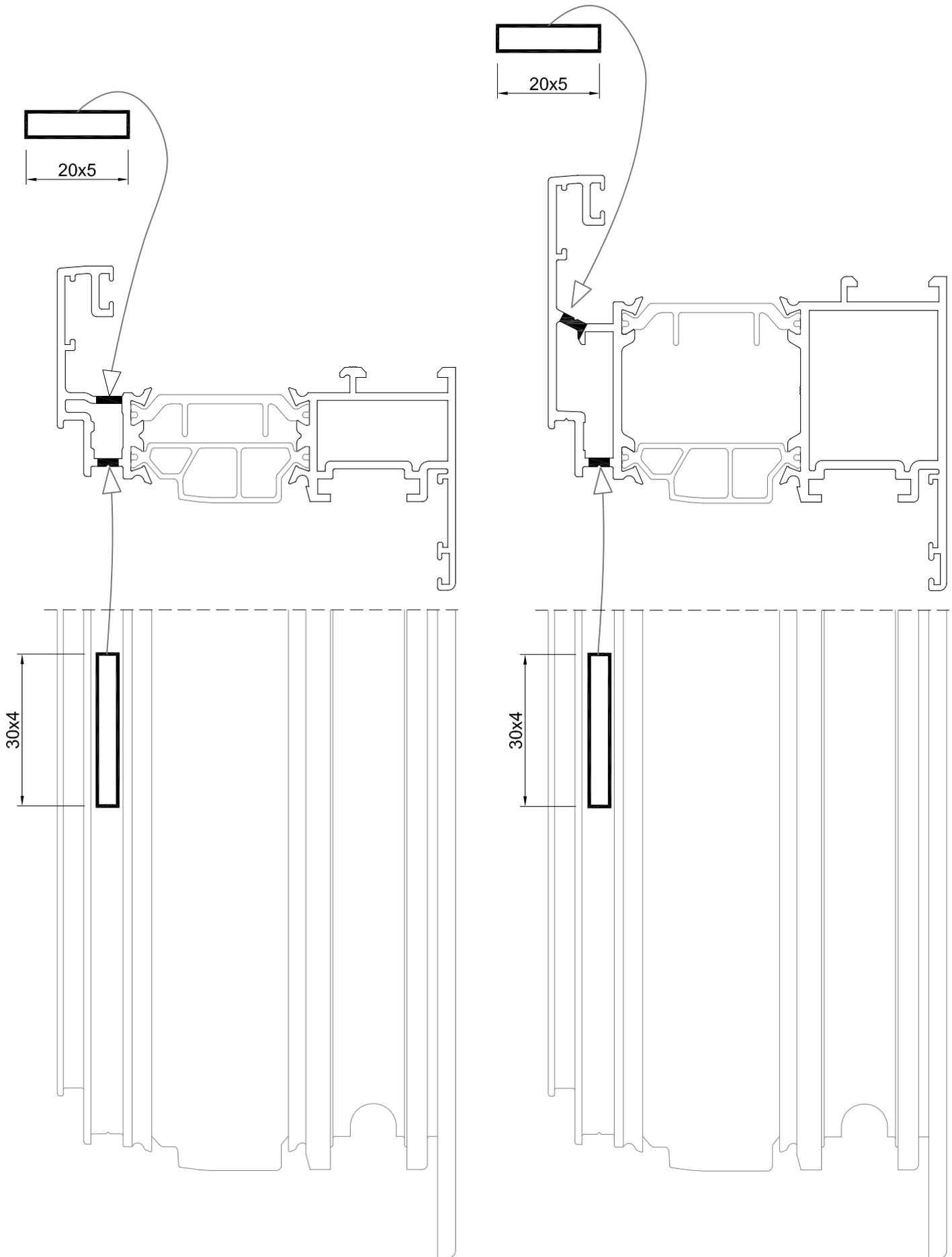


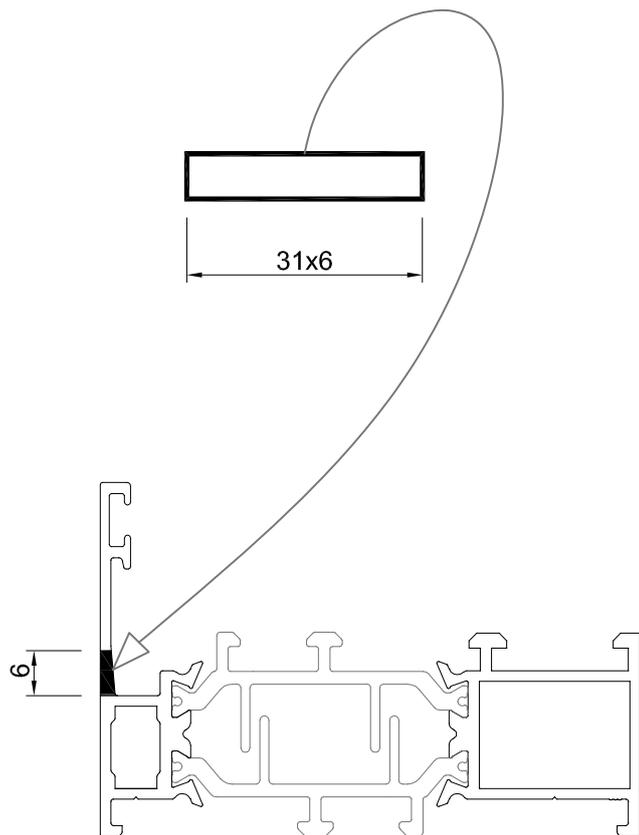
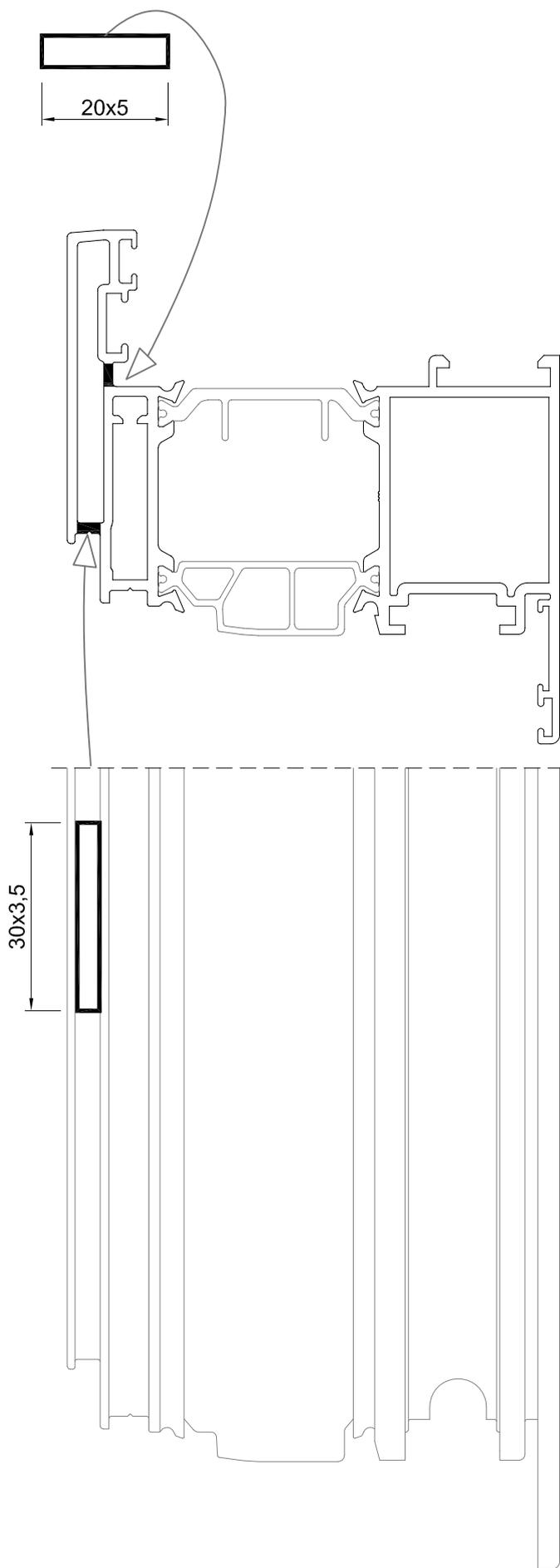
Informação de acordo com aplicação de painéis isolantes de 100mm e 120mm.
Peso máximo de vidro permitido de 35Kg/m²

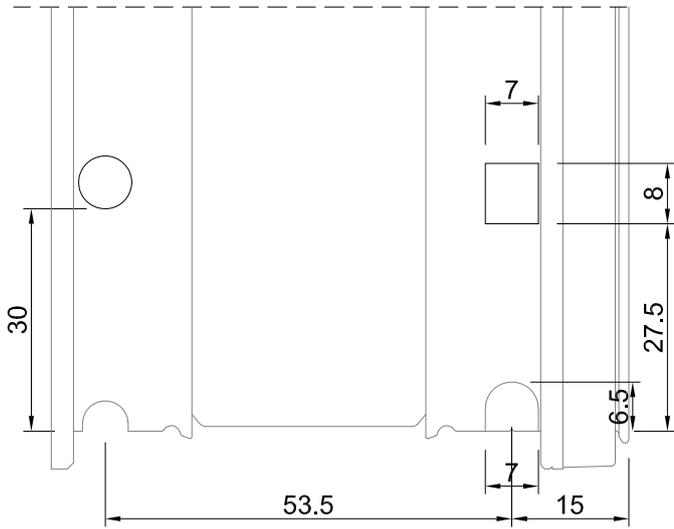
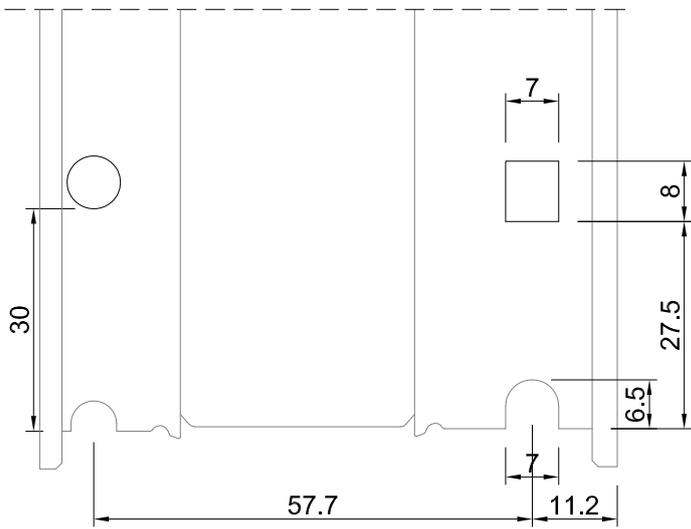
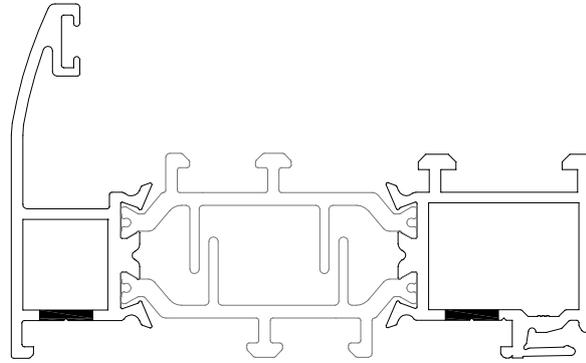
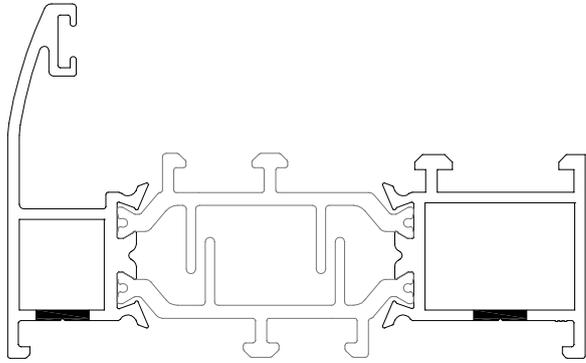
















SISTEMAS
EURO 2000®
PERFIS DE ALUMÍNIO E VIDROS PARA ARQUITECTURA

SOSOARES

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4150-170 Porto
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E comercial@sosoares.pt

METALFER

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